

**NEW
PRODUCT!**

D106系列

新一代通用硬质合金钻头



• 澳克泰工具钻头命名规则

D	1	06	-	03	-	03000	A	1	AP30P1	U
1	2	3		4		5	6	7	8	9

1-产品组别	
D	钻头

2-代次	
	1

3-刀具种类	
06	通用型

4-钻深	
03	~3 x Dc 根据 DIN 6537K
05	~5 x Dc 根据 DIN 6537L

5-刀具直径	
03000	3.0mm
12100	12.1mm

6-刀柄类型	
A	DIN 6535 HA 圆柱柄

7-冷却	
0	外冷
1	轴向内冷

8-牌号	
	AP30P1

9-应用范围	
U	通用加工P.K.N

• 产品一览

外冷		
加工应用		
	① 通孔	② 盲孔
钻孔深度	3×D _c	5×D _c
产品系列	D106	D106
标准	DIN 6537 K	DIN 6537 L
直径范围 (mm)	3~16	3~16
库存表	P4	P8
		

内冷		
加工应用		
	① 通孔	② 盲孔
钻孔深度	3×D _c	5×D _c
产品系列	D106	D106
标准	DIN 6537 K	DIN 6537 L
直径范围 (mm)	3~16	3~16
库存表	P12	P16
		

整体硬质合金钻头

D106 — 通用型钻头，规格齐全，极高性价比

● 刀具特征

- 整体硬质合金钻头带有外冷或内冷
- 牌号：AP30P1
- 140° 顶角
- 尺寸规格按照
 - DIN 6537K~ 3xDc
 - DIN 6537L~ 5xDc
- 直径范围 3 - 16 mm

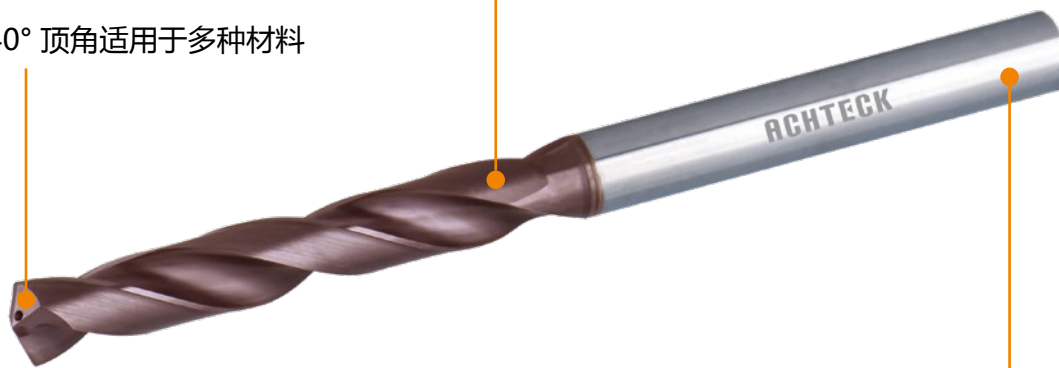
● 应用范围

- ISO 工件材料组 P、M、K、N、S、H、O
- 可使用油和乳化液
- 应用行业：通用机械行业、模具行业、能源工业和汽车行业

AP30P1牌号特点

- 澳克泰全新研发的牌号
- 具有极高的通用性和耐磨损性

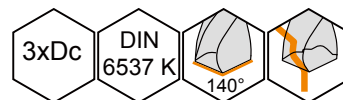
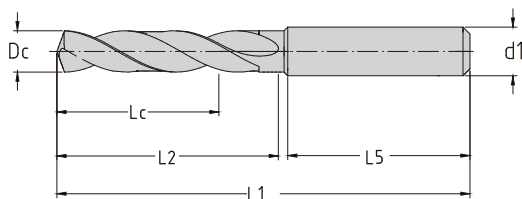
140° 顶角适用于多种材料



- ### 优势和客户利益
- 广泛适用于多种材料
 - 产品规格齐全
 - 极高的加工效率

按照 DIN 6535，
柄部h6公差

● 整体硬质合金钻头 D106 外冷 __3xDc



订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-03000A0 AP30P1U	3		14	62	20	36	4	●
D106-03-03100A0 AP30P1U	3.1		14	62	20	36	4	●
D106-03-03175A0 AP30P1U	3.175	1/8"	14	62	20	36	4	○
D106-03-03200A0 AP30P1U	3.2		14	62	20	36	4	●
D106-03-03250A0 AP30P1U	3.25		14	62	20	36	4	○
D106-03-03300A0 AP30P1U	3.3		14	62	20	36	4	●
D106-03-03400A0 AP30P1U	3.4		14	62	20	36	4	○
D106-03-03500A0 AP30P1U	3.5		14	62	20	36	4	●
D106-03-03572A0 AP30P1U	3.572	9/64"	14	62	20	36	4	○
D106-03-03600A0 AP30P1U	3.6		14	62	20	36	4	●
D106-03-03650A0 AP30P1U	3.65		14	62	20	36	4	○
D106-03-03700A0 AP30P1U	3.7		14	62	20	36	4	●
D106-03-03800A0 AP30P1U	3.8		17	66	24	36	4	○
D106-03-03900A0 AP30P1U	3.9		17	66	24	36	4	●
D106-03-03969A0 AP30P1U	3.969	5/32"	17	66	24	36	4	○
D106-03-04000A0 AP30P1U	4		17	66	24	36	4	●
D106-03-04100A0 AP30P1U	4.1		17	66	24	36	6	○
D106-03-04200A0 AP30P1U	4.2		17	66	24	36	6	●
D106-03-04300A0 AP30P1U	4.3		17	66	24	36	6	○
D106-03-04366A0 AP30P1U	4.366	11/64"	17	66	24	36	6	○
D106-03-04400A0 AP30P1U	4.4		17	66	24	36	6	○
D106-03-04500A0 AP30P1U	4.5		17	66	24	36	6	●
D106-03-04600A0 AP30P1U	4.6		17	66	24	36	6	○
D106-03-04650A0 AP30P1U	4.65		17	66	24	36	6	○
D106-03-04700A0 AP30P1U	4.7		17	66	24	36	6	○
D106-03-04763A0 AP30P1U	4.763	3/16"	20	66	28	36	6	○
D106-03-04800A0 AP30P1U	4.8		20	66	28	36	6	●
D106-03-04900A0 AP30P1U	4.9		20	66	28	36	6	●
D106-03-05000A0 AP30P1U	5		20	66	28	36	6	●
D106-03-05100A0 AP30P1U	5.1		20	66	28	36	6	●
D106-03-05159A0 AP30P1U	5.159	13/64"	20	66	28	36	6	○
D106-03-05200A0 AP30P1U	5.2		20	66	28	36	6	●
D106-03-05300A0 AP30P1U	5.3		20	66	28	36	6	○
D106-03-05400A0 AP30P1U	5.4		20	66	28	36	6	○
D106-03-05500A0 AP30P1U	5.5		20	66	28	36	6	●
D106-03-05550A0 AP30P1U	5.55		20	66	28	36	6	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-05556A0 AP30P1U	5.556	7/32"	20	66	28	36	6	○
D106-03-05600A0 AP30P1U	5.6		20	66	28	36	6	○
D106-03-05700A0 AP30P1U	5.7		20	66	28	36	6	○
D106-03-05800A0 AP30P1U	5.8		20	66	28	36	6	●
D106-03-05900A0 AP30P1U	5.9		20	66	28	36	6	●
D106-03-05953A0 AP30P1U	5.953	15/64"	20	66	28	36	6	○
D106-03-06000A0 AP30P1U	6		20	66	28	36	6	●
D106-03-06100A0 AP30P1U	6.1		24	79	34	36	8	○
D106-03-06200A0 AP30P1U	6.2		24	79	34	36	8	○
D106-03-06300A0 AP30P1U	6.3		24	79	34	36	8	○
D106-03-06350A0 AP30P1U	6.35	1/4"	24	79	34	36	8	○
D106-03-06400A0 AP30P1U	6.4		24	79	34	36	8	○
D106-03-06500A0 AP30P1U	6.5		24	79	34	36	8	●
D106-03-06600A0 AP30P1U	6.6		24	79	34	36	8	○
D106-03-06700A0 AP30P1U	6.7		24	79	34	36	8	○
D106-03-06747A0 AP30P1U	6.747	17/64"	24	79	34	36	8	○
D106-03-06800A0 AP30P1U	6.8		24	79	34	36	8	●
D106-03-06900A0 AP30P1U	6.9		24	79	34	36	8	●
D106-03-07000A0 AP30P1U	7		24	79	34	36	8	●
D106-03-07100A0 AP30P1U	7.1		29	79	41	36	8	○
D106-03-07144A0 AP30P1U	7.144	9/32"	29	79	41	36	8	○
D106-03-07200A0 AP30P1U	7.2		29	79	41	36	8	○
D106-03-07300A0 AP30P1U	7.3		29	79	41	36	8	○
D106-03-07400A0 AP30P1U	7.4		29	79	41	36	8	●
D106-03-07500A0 AP30P1U	7.5		29	79	41	36	8	●
D106-03-07541A0 AP30P1U	7.541	19/64"	29	79	41	36	8	○
D106-03-07550A0 AP30P1U	7.550		29	79	41	36	8	○
D106-03-07600A0 AP30P1U	7.6		29	79	41	36	8	○
D106-03-07700A0 AP30P1U	7.7		29	79	41	36	8	○
D106-03-07800A0 AP30P1U	7.8		29	79	41	36	8	●
D106-03-07900A0 AP30P1U	7.9		29	79	41	36	8	●
D106-03-07938A0 AP30P1U	7.938	5/16"	29	79	41	36	8	○
D106-03-08000A0 AP30P1U	8		29	79	41	36	8	●
D106-03-08100A0 AP30P1U	8.1		35	89	47	40	10	○
D106-03-08200A0 AP30P1U	8.2		35	89	47	40	10	○
D106-03-08300A0 AP30P1U	8.3		35	89	47	40	10	○
D106-03-08334A0 AP30P1U	8.334	21/64"	35	89	47	40	10	○
D106-03-08400A0 AP30P1U	8.4		35	89	47	40	10	○
D106-03-08500A0 AP30P1U	8.5		35	89	47	40	10	●
D106-03-08600A0 AP30P1U	8.6		35	89	47	40	10	●
D106-03-08700A0 AP30P1U	8.7		35	89	47	40	10	○
D106-03-08731A0 AP30P1U	8.731	11/32"	35	89	47	40	10	○
D106-03-08800A0 AP30P1U	8.8		35	89	47	40	10	●
D106-03-08900A0 AP30P1U	8.9		35	89	47	40	10	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

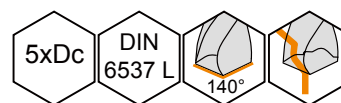
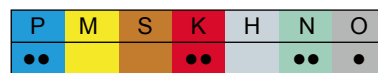
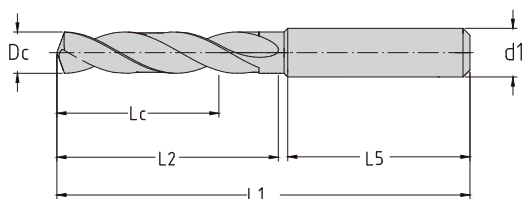
订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-09000A0 AP30P1U	9		35	89	47	40	10	●
D106-03-09100A0 AP30P1U	9.1		35	89	47	40	10	○
D106-03-09128A0 AP30P1U	9.128	23/64"	35	89	47	40	10	○
D106-03-09200A0 AP30P1U	9.2		35	89	47	40	10	○
D106-03-09300A0 AP30P1U	9.3		35	89	47	40	10	●
D106-03-09400A0 AP30P1U	9.4		35	89	47	40	10	○
D106-03-09500A0 AP30P1U	9.5		35	89	47	40	10	○
D106-03-09525A0 AP30P1U	9.525	3/8"	35	89	47	40	10	○
D106-03-09550A0 AP30P1U	9.55		35	89	47	40	10	○
D106-03-09600A0 AP30P1U	9.6		35	89	47	40	10	○
D106-03-09700A0 AP30P1U	9.7		35	89	47	40	10	○
D106-03-09800A0 AP30P1U	9.8		35	89	47	40	10	●
D106-03-09900A0 AP30P1U	9.9		35	89	47	40	10	●
D106-03-09922A0 AP30P1U	9.922	25/64"	35	89	47	40	10	○
D106-03-10000A0 AP30P1U	10		35	89	47	40	10	●
D106-03-10100A0 AP30P1U	10.1		40	102	55	45	12	●
D106-03-10200A0 AP30P1U	10.2		40	102	55	45	12	●
D106-03-10300A0 AP30P1U	10.3		40	102	55	45	12	●
D106-03-10319A0 AP30P1U	10.319	13/32"	40	102	55	45	12	○
D106-03-10400A0 AP30P1U	10.4		40	102	55	45	12	○
D106-03-10500A0 AP30P1U	10.5		40	102	55	45	12	●
D106-03-10600A0 AP30P1U	10.6		40	102	55	45	12	●
D106-03-10700A0 AP30P1U	10.7		40	102	55	45	12	○
D106-03-10716A0 AP30P1U	10.716	27/64"	40	102	55	45	12	○
D106-03-10800A0 AP30P1U	10.8		40	102	55	45	12	●
D106-03-10900A0 AP30P1U	10.9		40	102	55	45	12	○
D106-03-11000A0 AP30P1U	11		40	102	55	45	12	●
D106-03-11100A0 AP30P1U	11.1		40	102	55	45	12	○
D106-03-11113A0 AP30P1U	11.113	7/16"	40	102	55	45	12	○
D106-03-11200A0 AP30P1U	11.2		40	102	55	45	12	○
D106-03-11300A0 AP30P1U	11.3		40	102	55	45	12	○
D106-03-11400A0 AP30P1U	11.4		40	102	55	45	12	○
D106-03-11500A0 AP30P1U	11.5		40	102	55	45	12	○
D106-03-11509A0 AP30P1U	11.509	29/64"	40	102	55	45	12	○
D106-03-11550A0 AP30P1U	11.55		40	102	55	45	12	○
D106-03-11600A0 AP30P1U	11.6		40	102	55	45	12	○
D106-03-11700A0 AP30P1U	11.7		40	102	55	45	12	○
D106-03-11800A0 AP30P1U	11.8		40	102	55	45	12	●
D106-03-11900A0 AP30P1U	11.9		40	102	55	45	12	○
D106-03-11906A0 AP30P1U	11.906	15/32"	40	102	55	45	12	○
D106-03-12000A0 AP30P1U	12		40	102	55	45	12	●
D106-03-12100A0 AP30P1U	12.1		43	107	60	45	14	○
D106-03-12200A0 AP30P1U	12.2		43	107	60	45	14	○
D106-03-12250A0 AP30P1U	12.25		43	107	60	45	14	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-12300A0 AP30P1U	12.3		43	107	60	45	14	○
D106-03-12303A0 AP30P1U	12.303	31/64"	43	107	60	45	14	○
D106-03-12400A0 AP30P1U	12.4		43	107	60	45	14	○
D106-03-12500A0 AP30P1U	12.5		43	107	60	45	14	●
D106-03-12600A0 AP30P1U	12.6		43	107	60	45	14	○
D106-03-12700A0 AP30P1U	12.7	1/2"	43	107	60	45	14	○
D106-03-12750A0 AP30P1U	12.75		43	107	60	45	14	○
D106-03-12800A0 AP30P1U	12.8		43	107	60	45	14	○
D106-03-12900A0 AP30P1U	12.9		43	107	60	45	14	○
D106-03-13000A0 AP30P1U	13		43	107	60	45	14	●
D106-03-13100A0 AP30P1U	13.1		43	107	60	45	14	○
D106-03-13200A0 AP30P1U	13.2		43	107	60	45	14	●
D106-03-13300A0 AP30P1U	13.3		43	107	60	45	14	○
D106-03-13400A0 AP30P1U	13.4		43	107	60	45	14	○
D106-03-13494A0 AP30P1U	13.494	17/32"	43	107	60	45	14	○
D106-03-13500A0 AP30P1U	13.5		43	107	60	45	14	○
D106-03-13600A0 AP30P1U	13.6		43	107	60	45	14	○
D106-03-13700A0 AP30P1U	13.7		43	107	60	45	14	○
D106-03-13800A0 AP30P1U	13.8		43	107	60	45	14	○
D106-03-13900A0 AP30P1U	13.9		43	107	60	45	14	○
D106-03-14000A0 AP30P1U	14		43	107	60	45	14	●
D106-03-14100A0 AP30P1U	14.1		45	115	65	48	16	●
D106-03-14200A0 AP30P1U	14.2		45	115	65	48	16	●
D106-03-14288A0 AP30P1U	14.288	9/16"	45	115	65	48	16	○
D106-03-14300A0 AP30P1U	14.3		45	115	65	48	16	○
D106-03-14400A0 AP30P1U	14.4		45	115	65	48	16	○
D106-03-14500A0 AP30P1U	14.5		45	115	65	48	16	●
D106-03-14600A0 AP30P1U	14.6		45	115	65	48	16	●
D106-03-14700A0 AP30P1U	14.7		45	115	65	48	16	●
D106-03-14750A0 AP30P1U	14.75		45	115	65	48	16	○
D106-03-14800A0 AP30P1U	14.8		45	115	65	48	16	○
D106-03-15000A0 AP30P1U	15		45	115	65	48	16	●
D106-03-15100A0 AP30P1U	15.1		45	115	65	48	16	○
D106-03-15200A0 AP30P1U	15.2		45	115	65	48	16	○
D106-03-15300A0 AP30P1U	15.3		45	115	65	48	16	○
D106-03-15500A0 AP30P1U	15.5		45	115	65	48	16	●
D106-03-15600A0 AP30P1U	15.6		45	115	65	48	16	○
D106-03-15700A0 AP30P1U	15.7		45	115	65	48	16	●
D106-03-15800A0 AP30P1U	15.8		45	115	65	48	16	●
D106-03-15875A0 AP30P1U	15.875	5/8"	45	115	65	48	16	○
D106-03-15900A0 AP30P1U	15.9		45	115	65	48	16	○
D106-03-16000A0 AP30P1U	16		45	115	65	48	16	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

● 整体硬质合金钻头 D106 外冷 __5xDc



订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-03000A0 AP30P1U	3		23	66	28	36	4	●
D106-05-03100A0 AP30P1U	3.1		23	66	28	36	4	●
D106-05-03175A0 AP30P1U	3.175	1/8"	23	66	28	36	4	○
D106-05-03200A0 AP30P1U	3.2		23	66	28	36	4	●
D106-05-03250A0 AP30P1U	3.25		23	66	28	36	4	○
D106-05-03300A0 AP30P1U	3.3		23	66	28	36	4	●
D106-05-03400A0 AP30P1U	3.4		23	66	28	36	4	○
D106-05-03500A0 AP30P1U	3.5		23	66	28	36	4	●
D106-05-03572A0 AP30P1U	3.572	9/64"	23	66	28	36	4	○
D106-05-03600A0 AP30P1U	3.6		23	66	28	36	4	●
D106-05-03650A0 AP30P1U	3.65		23	66	28	36	4	○
D106-05-03700A0 AP30P1U	3.7		23	66	28	36	4	●
D106-05-03800A0 AP30P1U	3.8		29	74	36	36	4	○
D106-05-03900A0 AP30P1U	3.9		29	74	36	36	4	●
D106-05-03969A0 AP30P1U	3.969	5/32"	29	74	36	36	4	○
D106-05-04000A0 AP30P1U	4		29	74	36	36	4	●
D106-05-04100A0 AP30P1U	4.1		29	74	36	36	6	○
D106-05-04200A0 AP30P1U	4.2		29	74	36	36	6	●
D106-05-04300A0 AP30P1U	4.3		29	74	36	36	6	○
D106-05-04366A0 AP30P1U	4.366	11/64"	29	74	36	36	6	○
D106-05-04400A0 AP30P1U	4.4		29	74	36	36	6	○
D106-05-04500A0 AP30P1U	4.5		29	74	36	36	6	●
D106-05-04600A0 AP30P1U	4.6		29	74	36	36	6	○
D106-05-04650A0 AP30P1U	4.65		29	74	36	36	6	○
D106-05-04700A0 AP30P1U	4.7		29	74	36	36	6	○
D106-05-04763A0 AP30P1U	4.763	3/16"	35	82	44	36	6	○
D106-05-04800A0 AP30P1U	4.8		35	82	44	36	6	●
D106-05-04900A0 AP30P1U	4.9		35	82	44	36	6	●
D106-05-05000A0 AP30P1U	5		35	82	44	36	6	●
D106-05-05100A0 AP30P1U	5.1		35	82	44	36	6	●
D106-05-05159A0 AP30P1U	5.159	13/64"	35	82	44	36	6	○
D106-05-05200A0 AP30P1U	5.2		35	82	44	36	6	●
D106-05-05300A0 AP30P1U	5.3		35	82	44	36	6	○
D106-05-05400A0 AP30P1U	5.4		35	82	44	36	6	○
D106-05-05500A0 AP30P1U	5.5		35	82	44	36	6	●
D106-05-05550A0 AP30P1U	5.55		35	82	44	36	6	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-05556A0 AP30P1U	5.556	7/32"	35	82	44	36	6	○
D106-05-05600A0 AP30P1U	5.6		35	82	44	36	6	○
D106-05-05700A0 AP30P1U	5.7		35	82	44	36	6	○
D106-05-05800A0 AP30P1U	5.8		35	82	44	36	6	●
D106-05-05900A0 AP30P1U	5.9		35	82	44	36	6	●
D106-05-05953A0 AP30P1U	5.953	15/64"	35	82	44	36	6	○
D106-05-06000A0 AP30P1U	6		35	82	44	36	6	●
D106-05-06100A0 AP30P1U	6.1		43	91	53	36	8	○
D106-05-06200A0 AP30P1U	6.2		43	91	53	36	8	○
D106-05-06300A0 AP30P1U	6.3		43	91	53	36	8	○
D106-05-06350A0 AP30P1U	6.35	1/4"	43	91	53	36	8	○
D106-05-06400A0 AP30P1U	6.4		43	91	53	36	8	○
D106-05-06500A0 AP30P1U	6.5		43	91	53	36	8	●
D106-05-06600A0 AP30P1U	6.6		43	91	53	36	8	○
D106-05-06700A0 AP30P1U	6.7		43	91	53	36	8	○
D106-05-06747A0 AP30P1U	6.747	17/64"	43	91	53	36	8	○
D106-05-06800A0 AP30P1U	6.8		43	91	53	36	8	●
D106-05-06900A0 AP30P1U	6.9		43	91	53	36	8	●
D106-05-07000A0 AP30P1U	7		43	91	53	36	8	●
D106-05-07100A0 AP30P1U	7.1		43	91	53	36	8	○
D106-05-07144A0 AP30P1U	7.144	9/32"	43	91	53	36	8	○
D106-05-07200A0 AP30P1U	7.2		43	91	53	36	8	○
D106-05-07300A0 AP30P1U	7.3		43	91	53	36	8	○
D106-05-07400A0 AP30P1U	7.4		43	91	53	36	8	●
D106-05-07500A0 AP30P1U	7.5		43	91	53	36	8	●
D106-05-07541A0 AP30P1U	7.541	19/64"	43	91	53	36	8	○
D106-05-07550A0 AP30P1U	7.550		43	91	53	36	8	○
D106-05-07600A0 AP30P1U	7.6		43	91	53	36	8	○
D106-05-07700A0 AP30P1U	7.7		43	91	53	36	8	○
D106-05-07800A0 AP30P1U	7.8		43	91	53	36	8	●
D106-05-07900A0 AP30P1U	7.9		43	91	53	36	8	●
D106-05-07938A0 AP30P1U	7.938	5/16"	43	91	53	36	8	○
D106-05-08000A0 AP30P1U	8		43	91	53	36	8	●
D106-05-08100A0 AP30P1U	8.1		49	103	61	40	10	○
D106-05-08200A0 AP30P1U	8.2		49	103	61	40	10	○
D106-05-08300A0 AP30P1U	8.3		49	103	61	40	10	○
D106-05-08334A0 AP30P1U	8.334	21/64"	49	103	61	40	10	○
D106-05-08400A0 AP30P1U	8.4		49	103	61	40	10	○
D106-05-08500A0 AP30P1U	8.5		49	103	61	40	10	●
D106-05-08600A0 AP30P1U	8.6		49	103	61	40	10	●
D106-05-08700A0 AP30P1U	8.7		49	103	61	40	10	○
D106-05-08731A0 AP30P1U	8.731	11/32"	49	103	61	40	10	○
D106-05-08800A0 AP30P1U	8.8		49	103	61	40	10	●
D106-05-08900A0 AP30P1U	8.9		49	103	61	40	10	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

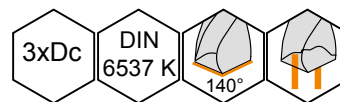
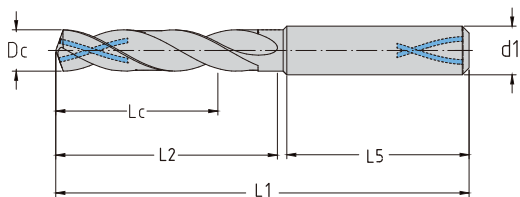
订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-09000A0 AP30P1U	9		49	103	61	40	10	●
D106-05-09100A0 AP30P1U	9.1		49	103	61	40	10	○
D106-05-09128A0 AP30P1U	9.128	23/64"	49	103	61	40	10	○
D106-05-09200A0 AP30P1U	9.2		49	103	61	40	10	○
D106-05-09300A0 AP30P1U	9.3		49	103	61	40	10	●
D106-05-09400A0 AP30P1U	9.4		49	103	61	40	10	○
D106-05-09500A0 AP30P1U	9.5		49	103	61	40	10	○
D106-05-09525A0 AP30P1U	9.525	3/8"	49	103	61	40	10	○
D106-05-09550A0 AP30P1U	9.55		49	103	61	40	10	○
D106-05-09600A0 AP30P1U	9.6		49	103	61	40	10	○
D106-05-09700A0 AP30P1U	9.7		49	103	61	40	10	○
D106-05-09800A0 AP30P1U	9.8		49	103	61	40	10	●
D106-05-09900A0 AP30P1U	9.9		49	103	61	40	10	●
D106-05-09922A0 AP30P1U	9.922	25/64"	49	103	61	40	10	○
D106-05-10000A0 AP30P1U	10		49	103	61	40	10	●
D106-05-10100A0 AP30P1U	10.1		56	118	71	45	12	●
D106-05-10200A0 AP30P1U	10.2		56	118	71	45	12	●
D106-05-10300A0 AP30P1U	10.3		56	118	71	45	12	●
D106-05-10319A0 AP30P1U	10.319	13/32"	56	118	71	45	12	○
D106-05-10400A0 AP30P1U	10.4		56	118	71	45	12	○
D106-05-10500A0 AP30P1U	10.5		56	118	71	45	12	●
D106-05-10600A0 AP30P1U	10.6		56	118	71	45	12	●
D106-05-10700A0 AP30P1U	10.7		56	118	71	45	12	○
D106-05-10716A0 AP30P1U	10.716	27/64"	56	118	71	45	12	○
D106-05-10800A0 AP30P1U	10.8		56	118	71	45	12	●
D106-05-10900A0 AP30P1U	10.9		56	118	71	45	12	○
D106-05-11000A0 AP30P1U	11		56	118	71	45	12	●
D106-05-11100A0 AP30P1U	11.1		56	118	71	45	12	○
D106-05-11113A0 AP30P1U	11.113	7/16"	56	118	71	45	12	○
D106-05-11200A0 AP30P1U	11.2		56	118	71	45	12	○
D106-05-11300A0 AP30P1U	11.3		56	118	71	45	12	○
D106-05-11400A0 AP30P1U	11.4		56	118	71	45	12	○
D106-05-11500A0 AP30P1U	11.5		56	118	71	45	12	○
D106-05-11509A0 AP30P1U	11.509	29/64"	56	118	71	45	12	○
D106-05-11550A0 AP30P1U	11.55		56	118	71	45	12	○
D106-05-11600A0 AP30P1U	11.6		56	118	71	45	12	○
D106-05-11700A0 AP30P1U	11.7		56	118	71	45	12	○
D106-05-11800A0 AP30P1U	11.8		56	118	71	45	12	●
D106-05-11900A0 AP30P1U	11.9		56	118	71	45	12	○
D106-05-11906A0 AP30P1U	11.906	15/32"	56	118	71	45	12	○
D106-05-12000A0 AP30P1U	12		56	118	71	45	12	●
D106-05-12100A0 AP30P1U	12.1		60	124	77	45	14	○
D106-05-12200A0 AP30P1U	12.2		60	124	77	45	14	○
D106-05-12250A0 AP30P1U	12.25		60	124	77	45	14	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-12300A0 AP30P1U	12.3		60	124	77	45	14	○
D106-05-12303A0 AP30P1U	12.303	31/64"	60	124	77	45	14	○
D106-05-12400A0 AP30P1U	12.4		60	124	77	45	14	○
D106-05-12500A0 AP30P1U	12.5		60	124	77	45	14	●
D106-05-12600A0 AP30P1U	12.6		60	124	77	45	14	○
D106-05-12700A0 AP30P1U	12.7	1/2"	60	124	77	45	14	○
D106-05-12750A0 AP30P1U	12.75		60	124	77	45	14	○
D106-05-12800A0 AP30P1U	12.8		60	124	77	45	14	○
D106-05-12900A0 AP30P1U	12.9		60	124	77	45	14	○
D106-05-13000A0 AP30P1U	13		60	124	77	45	14	●
D106-05-13100A0 AP30P1U	13.1		60	124	77	45	14	○
D106-05-13200A0 AP30P1U	13.2		60	124	77	45	14	●
D106-05-13300A0 AP30P1U	13.3		60	124	77	45	14	○
D106-05-13400A0 AP30P1U	13.4		60	124	77	45	14	○
D106-05-13494A0 AP30P1U	13.494	17/32"	60	124	77	45	14	○
D106-05-13500A0 AP30P1U	13.5		60	124	77	45	14	○
D106-05-13600A0 AP30P1U	13.6		60	124	77	45	14	○
D106-05-13700A0 AP30P1U	13.7		60	124	77	45	14	●
D106-05-13800A0 AP30P1U	13.8		60	124	77	45	14	○
D106-05-13900A0 AP30P1U	13.9		60	124	77	45	14	○
D106-05-14000A0 AP30P1U	14		60	124	77	45	14	●
D106-05-14100A0 AP30P1U	14.1		63	133	83	48	16	●
D106-05-14200A0 AP30P1U	14.2		63	133	83	48	16	●
D106-05-14288A0 AP30P1U	14.288	9/16"	63	133	83	48	16	○
D106-05-14300A0 AP30P1U	14.3		63	133	83	48	16	○
D106-05-14400A0 AP30P1U	14.4		63	133	83	48	16	○
D106-05-14500A0 AP30P1U	14.5		63	133	83	48	16	●
D106-05-14600A0 AP30P1U	14.6		63	133	83	48	16	●
D106-05-14700A0 AP30P1U	14.7		63	133	83	48	16	●
D106-05-14750A0 AP30P1U	14.75		63	133	83	48	16	○
D106-05-14800A0 AP30P1U	14.8		63	133	83	48	16	○
D106-05-15000A0 AP30P1U	15		63	133	83	48	16	●
D106-05-15100A0 AP30P1U	15.1		63	133	83	48	16	○
D106-05-15200A0 AP30P1U	15.2		63	133	83	48	16	○
D106-05-15300A0 AP30P1U	15.3		63	133	83	48	16	○
D106-05-15500A0 AP30P1U	15.5		63	133	83	48	16	●
D106-05-15600A0 AP30P1U	15.6		63	133	83	48	16	○
D106-05-15700A0 AP30P1U	15.7		63	133	83	48	16	●
D106-05-15800A0 AP30P1U	15.8		63	133	83	48	16	●
D106-05-15875A0 AP30P1U	15.875	5/8"	63	133	83	48	16	○
D106-05-15900A0 AP30P1U	15.9		63	133	83	48	16	○
D106-05-16000A0 AP30P1U	16		63	133	83	48	16	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

● 整体硬质合金钻头 D106 内冷__3xDc



订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-03000A1 AP30P1U	3		14	62	20	36	4	●
D106-03-03100A1 AP30P1U	3.1		14	62	20	36	4	●
D106-03-03175A1 AP30P1U	3.175	1/8"	14	62	20	36	4	○
D106-03-03200A1 AP30P1U	3.2		14	62	20	36	4	●
D106-03-03250A1 AP30P1U	3.25		14	62	20	36	4	○
D106-03-03300A1 AP30P1U	3.3		14	62	20	36	4	●
D106-03-03400A1 AP30P1U	3.4		14	62	20	36	4	○
D106-03-03500A1 AP30P1U	3.5		14	62	20	36	4	●
D106-03-03572A1 AP30P1U	3.572	9/64"	14	62	20	36	4	○
D106-03-03600A1 AP30P1U	3.6		14	62	20	36	4	●
D106-03-03650A1 AP30P1U	3.65		14	62	20	36	4	○
D106-03-03700A1 AP30P1U	3.7		14	62	20	36	4	●
D106-03-03800A1 AP30P1U	3.8		17	66	24	36	4	○
D106-03-03900A1 AP30P1U	3.9		17	66	24	36	4	●
D106-03-03969A1 AP30P1U	3.969	5/32"	17	66	24	36	4	○
D106-03-04000A1 AP30P1U	4		17	66	24	36	4	●
D106-03-04100A1 AP30P1U	4.1		17	66	24	36	6	○
D106-03-04200A1 AP30P1U	4.2		17	66	24	36	6	●
D106-03-04300A1 AP30P1U	4.3		17	66	24	36	6	○
D106-03-04366A1 AP30P1U	4.366	11/64"	17	66	24	36	6	○
D106-03-04400A1 AP30P1U	4.4		17	66	24	36	6	○
D106-03-04500A1 AP30P1U	4.5		17	66	24	36	6	●
D106-03-04600A1 AP30P1U	4.6		17	66	24	36	6	○
D106-03-04650A1 AP30P1U	4.65		17	66	24	36	6	○
D106-03-04700A1 AP30P1U	4.7		17	66	24	36	6	○
D106-03-04763A1 AP30P1U	4.763	3/16"	20	66	28	36	6	○
D106-03-04800A1 AP30P1U	4.8		20	66	28	36	6	●
D106-03-04900A1 AP30P1U	4.9		20	66	28	36	6	●
D106-03-05000A1 AP30P1U	5		20	66	28	36	6	●
D106-03-05100A1 AP30P1U	5.1		20	66	28	36	6	●
D106-03-05159A1 AP30P1U	5.159	13/64"	20	66	28	36	6	○
D106-03-05200A1 AP30P1U	5.2		20	66	28	36	6	●
D106-03-05300A1 AP30P1U	5.3		20	66	28	36	6	○
D106-03-05400A1 AP30P1U	5.4		20	66	28	36	6	○
D106-03-05500A1 AP30P1U	5.5		20	66	28	36	6	●
D106-03-05550A1 AP30P1U	5.55		20	66	28	36	6	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-05556A1 AP30P1U	5.556	7/32"	20	66	28	36	6	○
D106-03-05600A1 AP30P1U	5.6		20	66	28	36	6	○
D106-03-05700A1 AP30P1U	5.7		20	66	28	36	6	○
D106-03-05800A1 AP30P1U	5.8		20	66	28	36	6	●
D106-03-05900A1 AP30P1U	5.9		20	66	28	36	6	●
D106-03-05953A1 AP30P1U	5.953	15/64"	20	66	28	36	6	○
D106-03-06000A1 AP30P1U	6		20	66	28	36	6	●
D106-03-06100A1 AP30P1U	6.1		24	79	34	36	8	○
D106-03-06200A1 AP30P1U	6.2		24	79	34	36	8	○
D106-03-06300A1 AP30P1U	6.3		24	79	34	36	8	○
D106-03-06350A1 AP30P1U	6.35	1/4"	24	79	34	36	8	○
D106-03-06400A1 AP30P1U	6.4		24	79	34	36	8	○
D106-03-06500A1 AP30P1U	6.5		24	79	34	36	8	●
D106-03-06600A1 AP30P1U	6.6		24	79	34	36	8	○
D106-03-06700A1 AP30P1U	6.7		24	79	34	36	8	○
D106-03-06747A1 AP30P1U	6.747	17/64"	24	79	34	36	8	○
D106-03-06800A1 AP30P1U	6.8		24	79	34	36	8	●
D106-03-06900A1 AP30P1U	6.9		24	79	34	36	8	●
D106-03-07000A1 AP30P1U	7		24	79	34	36	8	●
D106-03-07100A1 AP30P1U	7.1		29	79	41	36	8	○
D106-03-07144A1 AP30P1U	7.144	9/32"	29	79	41	36	8	○
D106-03-07200A1 AP30P1U	7.2		29	79	41	36	8	○
D106-03-07300A1 AP30P1U	7.3		29	79	41	36	8	○
D106-03-07400A1 AP30P1U	7.4		29	79	41	36	8	●
D106-03-07500A1 AP30P1U	7.5		29	79	41	36	8	●
D106-03-07541A1 AP30P1U	7.541	19/64"	29	79	41	36	8	○
D106-03-07550A1 AP30P1U	7.55		29	79	41	36	8	○
D106-03-07600A1 AP30P1U	7.6		29	79	41	36	8	○
D106-03-07700A1 AP30P1U	7.7		29	79	41	36	8	○
D106-03-07800A1 AP30P1U	7.8		29	79	41	36	8	●
D106-03-07900A1 AP30P1U	7.9		29	79	41	36	8	●
D106-03-07938A1 AP30P1U	7.938	5/16"	29	79	41	36	8	○
D106-03-08000A1 AP30P1U	8		29	79	41	36	8	●
D106-03-08100A1 AP30P1U	8.1		35	89	47	40	10	○
D106-03-08200A1 AP30P1U	8.2		35	89	47	40	10	○
D106-03-08300A1 AP30P1U	8.3		35	89	47	40	10	○
D106-03-08334A1 AP30P1U	8.334	21/64"	35	89	47	40	10	○
D106-03-08400A1 AP30P1U	8.4		35	89	47	40	10	○
D106-03-08500A1 AP30P1U	8.5		35	89	47	40	10	●
D106-03-08600A1 AP30P1U	8.6		35	89	47	40	10	●
D106-03-08700A1 AP30P1U	8.7		35	89	47	40	10	○
D106-03-08731A1 AP30P1U	8.731	11/32"	35	89	47	40	10	○
D106-03-08800A1 AP30P1U	8.8		35	89	47	40	10	●
D106-03-08900A1 AP30P1U	8.9		35	89	47	40	10	●

接受非标定制

●代表常规库存
○代表半成品库存

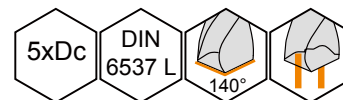
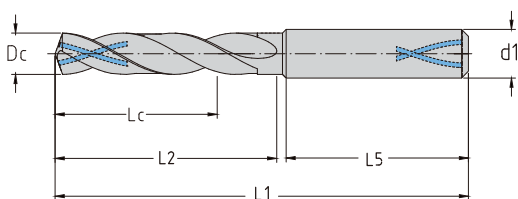
订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-09000A1 AP30P1U	9		35	89	47	40	10	●
D106-03-09100A1 AP30P1U	9.1		35	89	47	40	10	○
D106-03-09128A1 AP30P1U	9.128	23/64"	35	89	47	40	10	○
D106-03-09200A1 AP30P1U	9.2		35	89	47	40	10	○
D106-03-09300A1 AP30P1U	9.3		35	89	47	40	10	●
D106-03-09400A1 AP30P1U	9.4		35	89	47	40	10	○
D106-03-09500A1 AP30P1U	9.5		35	89	47	40	10	○
D106-03-09525A1 AP30P1U	9.525	3/8"	35	89	47	40	10	○
D106-03-09550A1 AP30P1U	9.55		35	89	47	40	10	○
D106-03-09600A1 AP30P1U	9.6		35	89	47	40	10	○
D106-03-09700A1 AP30P1U	9.7		35	89	47	40	10	○
D106-03-09800A1 AP30P1U	9.8		35	89	47	40	10	●
D106-03-09900A1 AP30P1U	9.9		35	89	47	40	10	●
D106-03-09922A1 AP30P1U	9.922	25/64"	35	89	47	40	10	○
D106-03-10000A1 AP30P1U	10		35	89	47	40	10	●
D106-03-10100A1 AP30P1U	10.1		40	102	55	45	12	●
D106-03-10200A1 AP30P1U	10.2		40	102	55	45	12	●
D106-03-10300A1 AP30P1U	10.3		40	102	55	45	12	●
D106-03-10319A1 AP30P1U	10.319	13/32"	40	102	55	45	12	○
D106-03-10400A1 AP30P1U	10.4		40	102	55	45	12	○
D106-03-10500A1 AP30P1U	10.5		40	102	55	45	12	●
D106-03-10600A1 AP30P1U	10.6		40	102	55	45	12	●
D106-03-10700A1 AP30P1U	10.7		40	102	55	45	12	○
D106-03-10716A1 AP30P1U	10.716	27/64"	40	102	55	45	12	○
D106-03-10800A1 AP30P1U	10.8		40	102	55	45	12	●
D106-03-10900A1 AP30P1U	10.9		40	102	55	45	12	○
D106-03-11000A1 AP30P1U	11		40	102	55	45	12	●
D106-03-11100A1 AP30P1U	11.1		40	102	55	45	12	○
D106-03-11113A1 AP30P1U	11.113	7/16"	40	102	55	45	12	○
D106-03-11200A1 AP30P1U	11.2		40	102	55	45	12	○
D106-03-11300A1 AP30P1U	11.3		40	102	55	45	12	○
D106-03-11400A1 AP30P1U	11.4		40	102	55	45	12	○
D106-03-11500A1 AP30P1U	11.5		40	102	55	45	12	○
D106-03-11509A1 AP30P1U	11.509	29/64"	40	102	55	45	12	○
D106-03-11550A1 AP30P1U	11.55		40	102	55	45	12	○
D106-03-11600A1 AP30P1U	11.6		40	102	55	45	12	○
D106-03-11700A1 AP30P1U	11.7		40	102	55	45	12	○
D106-03-11800A1 AP30P1U	11.8		40	102	55	45	12	●
D106-03-11900A1 AP30P1U	11.9		40	102	55	45	12	○
D106-03-11906A1 AP30P1U	11.906	15/32"	40	102	55	45	12	○
D106-03-12000A1 AP30P1U	12		40	102	55	45	12	●
D106-03-12100A1 AP30P1U	12.1		43	107	60	45	14	○
D106-03-12200A1 AP30P1U	12.2		43	107	60	45	14	○
D106-03-12250A1 AP30P1U	12.25		43	107	60	45	14	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-03-12300A1 AP30P1U	12.3		43	107	60	45	14	○
D106-03-12303A1 AP30P1U	12.303	31/64"	43	107	60	45	14	○
D106-03-12400A1 AP30P1U	12.4		43	107	60	45	14	○
D106-03-12500A1 AP30P1U	12.5		43	107	60	45	14	●
D106-03-12600A1 AP30P1U	12.6		43	107	60	45	14	○
D106-03-12700A1 AP30P1U	12.7	1/2"	43	107	60	45	14	○
D106-03-12750A1 AP30P1U	12.75		43	107	60	45	14	○
D106-03-12800A1 AP30P1U	12.8		43	107	60	45	14	○
D106-03-12900A1 AP30P1U	12.9		43	107	60	45	14	○
D106-03-13000A1 AP30P1U	13		43	107	60	45	14	●
D106-03-13100A1 AP30P1U	13.1		43	107	60	45	14	○
D106-03-13200A1 AP30P1U	13.2		43	107	60	45	14	●
D106-03-13300A1 AP30P1U	13.3		43	107	60	45	14	○
D106-03-13400A1 AP30P1U	13.4		43	107	60	45	14	○
D106-03-13494A1 AP30P1U	13.494	17/32"	43	107	60	45	14	○
D106-03-13500A1 AP30P1U	13.5		43	107	60	45	14	○
D106-03-13600A1 AP30P1U	13.6		43	107	60	45	14	○
D106-03-13700A1 AP30P1U	13.7		43	107	60	45	14	●
D106-03-13800A1 AP30P1U	13.8		43	107	60	45	14	○
D106-03-13900A1 AP30P1U	13.9		43	107	60	45	14	○
D106-03-14000A1 AP30P1U	14		43	107	60	45	14	●
D106-03-14100A1 AP30P1U	14.1		45	115	65	48	16	●
D106-03-14200A1 AP30P1U	14.2		45	115	65	48	16	●
D106-03-14288A1 AP30P1U	14.288	9/16"	45	115	65	48	16	○
D106-03-14300A1 AP30P1U	14.3		45	115	65	48	16	○
D106-03-14400A1 AP30P1U	14.4		45	115	65	48	16	○
D106-03-14500A1 AP30P1U	14.5		45	115	65	48	16	●
D106-03-14600A1 AP30P1U	14.6		45	115	65	48	16	●
D106-03-14700A1 AP30P1U	14.7		45	115	65	48	16	●
D106-03-14750A1 AP30P1U	14.75		45	115	65	48	16	○
D106-03-14800A1 AP30P1U	14.8		45	115	65	48	16	○
D106-03-15000A1 AP30P1U	15		45	115	65	48	16	●
D106-03-15100A1 AP30P1U	15.1		45	115	65	48	16	○
D106-03-15200A1 AP30P1U	15.2		45	115	65	48	16	○
D106-03-15300A1 AP30P1U	15.3		45	115	65	48	16	○
D106-03-15500A1 AP30P1U	15.5		45	115	65	48	16	●
D106-03-15600A1 AP30P1U	15.6		45	115	65	48	16	○
D106-03-15700A1 AP30P1U	15.7		45	115	65	48	16	●
D106-03-15800A1 AP30P1U	15.8	5/8"	45	115	65	48	16	●
D106-03-15875A1 AP30P1U	15.875		45	115	65	48	16	○
D106-03-15900A1 AP30P1U	15.9		45	115	65	48	16	○
D106-03-16000A1 AP30P1U	16		45	115	65	48	16	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

● 整体硬质合金钻头 D106 内冷__5xDc



订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-03000A1 AP30P1U	3		23	66	28	36	4	●
D106-05-03100A1 AP30P1U	3.1		23	66	28	36	4	●
D106-05-03175A1 AP30P1U	3.175	1/8"	23	66	28	36	4	○
D106-05-03200A1 AP30P1U	3.2		23	66	28	36	4	●
D106-05-03250A1 AP30P1U	3.25		23	66	28	36	4	○
D106-05-03300A1 AP30P1U	3.3		23	66	28	36	4	●
D106-05-03400A1 AP30P1U	3.4		23	66	28	36	4	○
D106-05-03500A1 AP30P1U	3.5		23	66	28	36	4	●
D106-05-03572A1 AP30P1U	3.572	9/64"	23	66	28	36	4	○
D106-05-03600A1 AP30P1U	3.6		23	66	28	36	4	●
D106-05-03650A1 AP30P1U	3.65		23	66	28	36	4	○
D106-05-03700A1 AP30P1U	3.7		23	66	28	36	4	●
D106-05-03800A1 AP30P1U	3.8		29	74	36	36	4	○
D106-05-03900A1 AP30P1U	3.9		29	74	36	36	4	●
D106-05-03969A1 AP30P1U	3.969	5/32"	29	74	36	36	4	○
D106-05-04000A1 AP30P1U	4		29	74	36	36	4	●
D106-05-04100A1 AP30P1U	4.1		29	74	36	36	6	○
D106-05-04200A1 AP30P1U	4.2		29	74	36	36	6	●
D106-05-04300A1 AP30P1U	4.3		29	74	36	36	6	○
D106-05-04366A1 AP30P1U	4.366	11/64"	29	74	36	36	6	○
D106-05-04400A1 AP30P1U	4.4		29	74	36	36	6	○
D106-05-04500A1 AP30P1U	4.5		29	74	36	36	6	●
D106-05-04600A1 AP30P1U	4.6		29	74	36	36	6	○
D106-05-04650A1 AP30P1U	4.65		29	74	36	36	6	○
D106-05-04700A1 AP30P1U	4.7		29	74	36	36	6	○
D106-05-04763A1 AP30P1U	4.763	3/16"	35	82	44	36	6	○
D106-05-04800A1 AP30P1U	4.8		35	82	44	36	6	●
D106-05-04900A1 AP30P1U	4.9		35	82	44	36	6	●
D106-05-05000A1 AP30P1U	5		35	82	44	36	6	●
D106-05-05100A1 AP30P1U	5.1		35	82	44	36	6	●
D106-05-05159A1 AP30P1U	5.159	13/64"	35	82	44	36	6	○
D106-05-05200A1 AP30P1U	5.2		35	82	44	36	6	●
D106-05-05300A1 AP30P1U	5.3		35	82	44	36	6	○
D106-05-05400A1 AP30P1U	5.4		35	82	44	36	6	○
D106-05-05500A1 AP30P1U	5.5		35	82	44	36	6	●
D106-05-05550A1 AP30P1U	5.55		35	82	44	36	6	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-05556A1 AP30P1U	5.556	7/32"	35	82	44	36	6	○
D106-05-05600A1 AP30P1U	5.6		35	82	44	36	6	○
D106-05-05700A1 AP30P1U	5.7		35	82	44	36	6	○
D106-05-05800A1 AP30P1U	5.8		35	82	44	36	6	●
D106-05-05900A1 AP30P1U	5.9		35	82	44	36	6	●
D106-05-05953A1 AP30P1U	5.953	15/64"	35	82	44	36	6	○
D106-05-06000A1 AP30P1U	6		35	82	44	36	6	●
D106-05-06100A1 AP30P1U	6.1		43	91	53	36	8	○
D106-05-06200A1 AP30P1U	6.2		43	91	53	36	8	○
D106-05-06300A1 AP30P1U	6.3		43	91	53	36	8	○
D106-05-06350A1 AP30P1U	6.35	1/4"	43	91	53	36	8	○
D106-05-06400A1 AP30P1U	6.4		43	91	53	36	8	○
D106-05-06500A1 AP30P1U	6.5		43	91	53	36	8	●
D106-05-06600A1 AP30P1U	6.6		43	91	53	36	8	○
D106-05-06700A1 AP30P1U	6.7		43	91	53	36	8	○
D106-05-06747A1 AP30P1U	6.747	17/64"	43	91	53	36	8	○
D106-05-06800A1 AP30P1U	6.8		43	91	53	36	8	●
D106-05-06900A1 AP30P1U	6.9		43	91	53	36	8	●
D106-05-07000A1 AP30P1U	7		43	91	53	36	8	●
D106-05-07100A1 AP30P1U	7.1		43	91	53	36	8	○
D106-05-07144A1 AP30P1U	7.144	9/32"	43	91	53	36	8	○
D106-05-07200A1 AP30P1U	7.2		43	91	53	36	8	○
D106-05-07300A1 AP30P1U	7.3		43	91	53	36	8	○
D106-05-07400A1 AP30P1U	7.4		43	91	53	36	8	●
D106-05-07500A1 AP30P1U	7.5		43	91	53	36	8	●
D106-05-07541A1 AP30P1U	7.541	19/64"	43	91	53	36	8	○
D106-05-07550A1 AP30P1U	7.550		43	91	53	36	8	○
D106-05-07600A1 AP30P1U	7.6		43	91	53	36	8	○
D106-05-07700A1 AP30P1U	7.7		43	91	53	36	8	○
D106-05-07800A1 AP30P1U	7.8		43	91	53	36	8	●
D106-05-07900A1 AP30P1U	7.9		43	91	53	36	8	●
D106-05-07938A1 AP30P1U	7.938	5/16"	43	91	53	36	8	○
D106-05-08000A1 AP30P1U	8		43	91	53	36	8	●
D106-05-08100A1 AP30P1U	8.1		49	103	61	40	10	○
D106-05-08200A1 AP30P1U	8.2		49	103	61	40	10	○
D106-05-08300A1 AP30P1U	8.3		49	103	61	40	10	○
D106-05-08334A1 AP30P1U	8.334	21/64"	49	103	61	40	10	○
D106-05-08400A1 AP30P1U	8.4		49	103	61	40	10	○
D106-05-08500A1 AP30P1U	8.5		49	103	61	40	10	●
D106-05-08600A1 AP30P1U	8.6		49	103	61	40	10	●
D106-05-08700A1 AP30P1U	8.7		49	103	61	40	10	○
D106-05-08731A1 AP30P1U	8.731	11/32"	49	103	61	40	10	○
D106-05-08800A1 AP30P1U	8.8		49	103	61	40	10	●
D106-05-08900A1 AP30P1U	8.9		49	103	61	40	10	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-09000A1 AP30P1U	9		49	103	61	40	10	●
D106-05-09100A1 AP30P1U	9.1		49	103	61	40	10	○
D106-05-09128A1 AP30P1U	9.128	23/64"	49	103	61	40	10	○
D106-05-09200A1 AP30P1U	9.2		49	103	61	40	10	○
D106-05-09300A1 AP30P1U	9.3		49	103	61	40	10	●
D106-05-09400A1 AP30P1U	9.4		49	103	61	40	10	○
D106-05-09500A1 AP30P1U	9.5		49	103	61	40	10	○
D106-05-09525A1 AP30P1U	9.525	3/8"	49	103	61	40	10	○
D106-05-09550A1 AP30P1U	9.55		49	103	61	40	10	○
D106-05-09600A1 AP30P1U	9.6		49	103	61	40	10	○
D106-05-09700A1 AP30P1U	9.7		49	103	61	40	10	○
D106-05-09800A1 AP30P1U	9.8		49	103	61	40	10	●
D106-05-09900A1 AP30P1U	9.9		49	103	61	40	10	●
D106-05-09922A1 AP30P1U	9.922	25/64"	49	103	61	40	10	○
D106-05-10000A1 AP30P1U	10		49	103	61	40	10	●
D106-05-10100A1 AP30P1U	10.1		56	118	71	45	12	●
D106-05-10200A1 AP30P1U	10.2		56	118	71	45	12	●
D106-05-10300A1 AP30P1U	10.3		56	118	71	45	12	●
D106-05-10319A1 AP30P1U	10.319	13/32"	56	118	71	45	12	○
D106-05-10400A1 AP30P1U	10.4		56	118	71	45	12	○
D106-05-10500A1 AP30P1U	10.5		56	118	71	45	12	●
D106-05-10600A1 AP30P1U	10.6		56	118	71	45	12	●
D106-05-10700A1 AP30P1U	10.7		56	118	71	45	12	○
D106-05-10716A1 AP30P1U	10.716	27/64"	56	118	71	45	12	○
D106-05-10800A1 AP30P1U	10.8		56	118	71	45	12	●
D106-05-10900A1 AP30P1U	10.9		56	118	71	45	12	○
D106-05-11000A1 AP30P1U	11		56	118	71	45	12	●
D106-05-11100A1 AP30P1U	11.1		56	118	71	45	12	○
D106-05-11113A1 AP30P1U	11.113	7/16"	56	118	71	45	12	○
D106-05-11200A1 AP30P1U	11.2		56	118	71	45	12	○
D106-05-11300A1 AP30P1U	11.3		56	118	71	45	12	○
D106-05-11400A1 AP30P1U	11.4		56	118	71	45	12	○
D106-05-11500A1 AP30P1U	11.5		56	118	71	45	12	○
D106-05-11509A1 AP30P1U	11.509	29/64"	56	118	71	45	12	○
D106-05-11550A1 AP30P1U	11.55		56	118	71	45	12	○
D106-05-11600A1 AP30P1U	11.6		56	118	71	45	12	○
D106-05-11700A1 AP30P1U	11.7		56	118	71	45	12	○
D106-05-11800A1 AP30P1U	11.8		56	118	71	45	12	●
D106-05-11900A1 AP30P1U	11.9		56	118	71	45	12	○
D106-05-11906A1 AP30P1U	11.906	15/32"	56	118	71	45	12	○
D106-05-12000A1 AP30P1U	12		56	118	71	45	12	●
D106-05-12100A1 AP30P1U	12.1		60	124	77	45	14	○
D106-05-12200A1 AP30P1U	12.2		60	124	77	45	14	○
D106-05-12250A1 AP30P1U	12.25		60	124	77	45	14	○

订货号	Dc(m7) mm	Dc inch/No.	Lc mm	L1 mm	L2 mm	L5 mm	d1(h6) mm	库存
D106-05-12300A1 AP30P1U	12.3		60	124	77	45	14	○
D106-05-12303A1 AP30P1U	12.303	31/64"	60	124	77	45	14	○
D106-05-12400A1 AP30P1U	12.4		60	124	77	45	14	○
D106-05-12500A1 AP30P1U	12.5		60	124	77	45	14	●
D106-05-12600A1 AP30P1U	12.6		60	124	77	45	14	○
D106-05-12700A1 AP30P1U	12.7	1/2"	60	124	77	45	14	○
D106-05-12750A1 AP30P1U	12.75		60	124	77	45	14	○
D106-05-12800A1 AP30P1U	12.8		60	124	77	45	14	○
D106-05-12900A1 AP30P1U	12.9		60	124	77	45	14	○
D106-05-13000A1 AP30P1U	13		60	124	77	45	14	●
D106-05-13100A1 AP30P1U	13.1		60	124	77	45	14	○
D106-05-13200A1 AP30P1U	13.2		60	124	77	45	14	●
D106-05-13300A1 AP30P1U	13.3		60	124	77	45	14	○
D106-05-13400A1 AP30P1U	13.4		60	124	77	45	14	○
D106-05-13494A1 AP30P1U	13.494	17/32"	60	124	77	45	14	○
D106-05-13500A1 AP30P1U	13.5		60	124	77	45	14	○
D106-05-13600A1 AP30P1U	13.6		60	124	77	45	14	○
D106-05-13700A1 AP30P1U	13.7		60	124	77	45	14	●
D106-05-13800A1 AP30P1U	13.8		60	124	77	45	14	○
D106-05-13900A1 AP30P1U	13.9		60	124	77	45	14	○
D106-05-14000A1 AP30P1U	14		60	124	77	45	14	●
D106-05-14100A1 AP30P1U	14.1		63	133	83	48	16	●
D106-05-14200A1 AP30P1U	14.2		63	133	83	48	16	●
D106-05-14288A1 AP30P1U	14.288	9/16"	63	133	83	48	16	○
D106-05-14300A1 AP30P1U	14.3		63	133	83	48	16	○
D106-05-14400A1 AP30P1U	14.4		63	133	83	48	16	○
D106-05-14500A1 AP30P1U	14.5		63	133	83	48	16	●
D106-05-14600A1 AP30P1U	14.6		63	133	83	48	16	●
D106-05-14700A1 AP30P1U	14.7		63	133	83	48	16	●
D106-05-14750A1 AP30P1U	14.75		63	133	83	48	16	○
D106-05-14800A1 AP30P1U	14.8		63	133	83	48	16	○
D106-05-15000A1 AP30P1U	15		63	133	83	48	16	●
D106-05-15100A1 AP30P1U	15.1		63	133	83	48	16	○
D106-05-15200A1 AP30P1U	15.2		63	133	83	48	16	○
D106-05-15300A1 AP30P1U	15.3		63	133	83	48	16	○
D106-05-15500A1 AP30P1U	15.5		63	133	83	48	16	●
D106-05-15600A1 AP30P1U	15.6		63	133	83	48	16	○
D106-05-15700A1 AP30P1U	15.7		63	133	83	48	16	●
D106-05-15800A1 AP30P1U	15.8		63	133	83	48	16	●
D106-05-15875A1 AP30P1U	15.875	5/8"	63	133	83	48	16	○
D106-05-15900A1 AP30P1U	15.9		63	133	83	48	16	○
D106-05-16000A1 AP30P1U	16		63	133	83	48	16	●

接受非标定制

● 代表常规库存
○ 代表半成品库存

● 硬质合金钻头D106系列切削参数

推荐的切削参数为理论值，特殊应用场合需要调整推荐值。

Vc=切削速度 Cutting speed (m/min) 进给代码=进给参考表见第20页		钻深	3xDc				5xDc				
		产品系列	D106		D106		D106		D106		
		直径范围(mm)	3.00-16.00		3.00-16.00		3.00-16.00		3.00-16.00		
应用范围材料		冷却	外冷		内冷		外冷		内冷		
应用范围材料		布氏硬度(HB)	Vc	进给代码	Vc	进给代码	Vc	进给代码	Vc	进给代码	
P	非合金钢	C=0.05-0.10%	125	80-100	F	90-115	F	80-100	F	90-115	F
		C=0.10-0.25%	125	80-100	F	90-115	F	80-100	F	90-115	F
		C=0.25-0.55%	150	80-100	E	90-115	E	80-100	E	90-115	E
		C=0.55-0.80%	170	70-100	E	80-110	E	70-100	E	80-110	E
	高碳钢	碳素工具钢	210	70-100	D	80-110	D	70-100	D	80-110	D
	低合金钢	非淬硬	180	70-100	E	80-110	E	70-100	E	80-110	E
		调制处理	275	50-70	D	60-80	D	50-70	D	60-80	D
	高合金钢	调制处理	350	35-50	C	40-60	C	35-50	C	40-60	C
		退火	200	40-65	D	60-80	D	40-65	D	60-80	D
	铸钢	淬硬工具钢	325	30-40	C	45-65	C	30-40	C	45-65	C
非合金		180	70-100	E	80-100	E	70-100	E	80-100	E	
M	不锈钢	低合金(合金元素<5%)	200	70-100	D	80-100	D	70-100	D	80-100	D
		非淬火/铁素体/马氏体	200	40-50	D	40-60	D	40-50	D	40-60	D
		奥氏体	200			40-50	C			40-50	C
		奥氏体_沉淀硬化不锈钢PH	300	35-45	C	40-50	C	35-45	C	40-50	C
S	高温合金	奥氏体_铁素体, 双向不锈钢	230			25-35	B			25-35	B
		铁基-退火	200			30-40	C			30-40	C
		铁基-时效处理	280			20-25	B			20-25	B
		镍基或钴基-退火或固溶	250			20-30	B			20-30	B
	钛合金	镍基或钴基-时效处理	350			10-15	A			10-15	A
		镍基或钴基-铸造	320			15-25	A			15-25	A
		纯钛	200	30-40	B	40-50	C	30-40	B	40-50	C
		α相合金	375	20-30	A	25-35	B	20-30	A	25-35	B
K	可锻铸铁	α+β相合金	375	20-30	A	25-35	B	20-30	A	25-35	B
		β相合金	410			10-15	A			10-15	A
	灰口铸铁	铁素体	200	70-90	G	70-90	G	70-90	G	70-90	G
		珠光体	280	60-80	G	60-80	G	60-80	G	60-80	G
	球墨铸铁	低抗拉强度	180	80-100	H	80-110	H	80-100	H	80-110	H
		高抗拉强度	245	70-90	G	70-90	G	70-90	G	70-90	G
蠕墨铸铁	铁素体	160	80-100	G	80-110	H	80-100	G	80-110	H	
	珠光体	250	60-80	F	60-80	G	60-80	F	60-80	G	
H	超硬钢	GGV (CGI)	230	60-80	F	60-80	G	60-80	F	60-80	G
		调质处理	43-47 HRC	20-35	A	20-35	A	20-35	A	20-35	A
N	锻造铝合金	冷硬铸铁	47-60 HRC								
		非时效处理	30	200-300	E	300-400	G	200-300	E	300-400	G
	铸造铝合金	可时效处理, 时效处理	100	200-300	E	300-400	G	200-300	E	300-400	G
		≤ 12 % 硅, 非时效处理	75	160-220	H	180-240	H	160-220	H	180-240	H
		≤ 12 % 硅, 时效处理	90	160-200	H	180-240	H	160-200	H	180-240	H
		> 12 % 硅, 非时效处理	130	130-160	G	140-180	H	130-160	G	140-180	H
	镁合金		70								
	(青铜 / 黄铜)	铜和铜合金	非合金、电解铜	100	120-160	C	140-170	D	120-160	C	140-170
黄铜, 青铜, 红黄铜		90	110-140	E	120-140	F	110-140	E	120-140	F	
O	热塑性塑料	铜合金, 短切屑	110	120-150	H	140-180	H	120-150	H	140-180	H
		高强度的 Ampco 合金	300	45-60	C	45-60	C	45-60	C	45-60	C
	热固性塑料	不含磨蚀性填充材料		60-90	G	70-90	G	60-90	G	70-90	G
		不含磨蚀性填充材料									
		玻璃纤维增强塑料	GFRP								
		碳纤维增强塑料	CFRP								
芳纶纤维增强塑料	AFRP										
石墨											

进给参数表


		每转进给表f (mm/转)							
		A	B	C	D	E	F	G	H
钻头直径 mm	3.0	0.03	0.04	0.05	0.06	0.08	0.10	0.12	0.14
	4.0	0.04	0.05	0.06	0.08	0.10	0.12	0.14	0.16
	5.0	0.05	0.06	0.07	0.09	0.10	0.12	0.16	0.18
	6.0	0.05	0.07	0.08	0.10	0.12	0.15	0.18	0.20
	8.0	0.06	0.08	0.10	0.12	0.15	0.18	0.20	0.23
	10.0	0.08	0.10	0.12	0.14	0.18	0.20	0.24	0.28
	12.0	0.10	0.12	0.14	0.18	0.20	0.24	0.28	0.32
	14.0	0.10	0.14	0.18	0.20	0.24	0.28	0.32	0.34
	16.0	0.12	0.15	0.18	0.20	0.25	0.30	0.34	0.36
20.0	0.15	0.16	0.20	0.25	0.30	0.34	0.37	0.40	

切削螺纹底孔直径速查表


M 公制 ISO粗牙螺纹
DIN 13 和DIN ISO 965-1

D 直径	最小mm	D ₁ 最大mm 5H/6H	 直径
M4	3.242	3.422	3.30
M4.5	3.688	3.878	3.70
M5	4.134	4.334	4.20
M6	4.917	5.153	5.00
M7	5.917	6.153	6.00
M8	6.647	6.912	6.80
M9	7.647	7.912	7.80
M10	8.376	8.676	8.50
M11	9.376	9.676	9.50
M12	10.106	10.441	10.20
M14	11.835	12.210	12.00
M16	13.835	14.210	14.00
M18	15.294	15.744	15.50
M20	17.294	17.744	17.50
M22	19.294	19.744	19.50


UNC 粗牙螺纹
ASME B1.1标准

D 直径P Gg/1"	最小mm 2B/3B	D ₁ 最大mm 2B	 直径
8-32 UNC	3.302	3.531	3.50
10-24 UNC	3.683	3.962	3.90
12-24 UNC	4.343	4.597	4.50
1/4-20 UNC	4.976	5.268	5.10
5/16-18 UNC	6.411	6.734	6.60
3/8-16 UNC	7.805	8.164	8.00
7/16-14 UNC	9.149	9.550	9.40
1/2-13 UNC	10.584	11.013	10.80
9/16-12 UNC	11.996	12.456	12.20
5/8-11 UNC	13.376	13.868	13.50
3/4-10 UNC	16.299	16.833	16.50
7/8-9 UNC	19.169	19.748	19.50

UNF 细牙螺纹
ASME B1.1标准


D 直径P Gg/1"	最小mm 2B/3B	D ₁ 最大mm 2B	 直径
8-36 UNF	3.404	3.607	3.50
10-32 UNF	3.962	4.166	4.10
12-28 UNF	4.496	4.724	4.60
1/4-28 UNF	5.367	5.580	5.50
5/16-24 UNF	6.792	7.038	6.90
3/8-24 UNF	8.379	8.626	8.50
7/16-20 UNF	9.738	10.030	9.90
1/2-20 UNF	11.326	11.618	11.50
9/16-18 UNF	12.761	13.084	12.90
5/8-18 UNF	14.348	14.671	14.50
3/4-16 UNF	17.330	17.689	17.50

MF 公制 ISO细牙螺纹
DIN 13 和DIN ISO 965-1


D 直径×P	D ₁ 最大mm 5H/6H	 直径
M3.5x0.35	3.221	3.15
M4x0.35	3.721	3.65
M4x0.5	3.599	3.50
M4.5x0.5	4.099	4.00
M5x0.35	4.721	4.65
M5x0.5	4.599	4.50
M5x0.75	4.378	4.20
M5x1.0	5.599	5.50
M6x0.75	5.378	5.25
M7x0.5	6.599	6.50
M7x0.75	6.378	6.25
M8x0.5	7.599	7.50
M8x0.75	7.378	7.25
M8x1.0	7.153	7.00
M9x0.75	8.378	8.25
M9x1.0	8.153	8.00
M10x0.5	9.599	9.50
M10x0.75	9.378	9.25
M10x1.0	9.153	9.00
M10x1.25	8.912	8.75
M11x1.0	10.153	10.00
M12x0.5	11.599	11.50
M12x1.0	11.153	11.00
M12x1.25	10.912	10.75
M12x1.5	10.676	10.50
M13x1.0	12.153	12.00
M14x0.75	13.378	13.20
M14x1.0	13.153	13.00
M14x1.25	12.912	12.75
M14x1.5	12.676	12.50
M15x1.0	14.153	14.00
M15x1.5	13.676	13.50
M16x0.75	15.378	15.20
M16x1.0	15.153	15.00
M16x1.25	14.912	14.80
M16x1.5	14.676	14.50
M17x1.0	16.153	16.00
M18x1.0	17.153	17.00
M18x1.5	16.676	16.50
M18x2.0	16.210	16.00
M20x1.0	19.153	19.00
M20x1.5	18.676	18.50
M20x2.0	18.210	18.00

◆ **挤压螺纹底孔直径速查表**


M 公制 ISO粗牙螺纹
DIN 13 和DIN ISO 965-1

D	
直径	直径
M3.5	3.25
M4	3.70
M5	4.65
M6	5.55
M8	7.40
M10	9.30
M12	11.20
M14	13.10
M16	15.10
M18	16.90
M20	18.90


MF 公制 ISO细牙螺纹
DIN 13 和DIN ISO 965-1

D	
直径	直径
M4×0.5	3.80
M5×0.5	4.80
M6×0.5	5.80
M6×0.75	5.65
M7×0.75	6.65
M8×0.75	7.65
M8×1	7.55
M10×0.75	9.65
M10×1	9.55
M10×1.25	9.40
M12×1	11.55
M12×1.25	11.40
M12×1.5	11.30
M14×1	13.55
M14×1.5	13.30
M16×1	15.55
M16×1.5	15.30
M18×1	17.55
M18×1.5	17.30
M20×1.5	19.30
M20×2	19.10
M22×1.5	21.30

UNC 粗牙螺纹
ASME B1.1标准

D	
直径	直径
6-32 UNC	3.15
8-32 UNC	3.80
10-24 UNC	4.30
12-24 UNC	5.00
1/4-20 UNC	5.75
5/16-18 UNC	7.25
3/8-16 UNC	8.75
7/16-14 UNC	10.30
1/2-13 UNC	11.80
9/16-12 UNC	13.30
5/8-11 UNC	14.80
3/4-10 UNC	17.90

UNF 细牙螺纹
ASME B1.1标准

D	
直径	直径
6-40 UNC	3.20
8-36 UNC	3.85
10-32 UNC	4.45
12-28 UNC	5.05
1/4-20 UNC	5.90
5/16-24 UNC	7.45
3/8-24 UNC	9.00
7/16-20 UNC	10.50
1/2-20 UNC	12.10
9/16-18 UNC	13.70
5/8-18 UNC	15.25
3/4-16 UNC	18.40