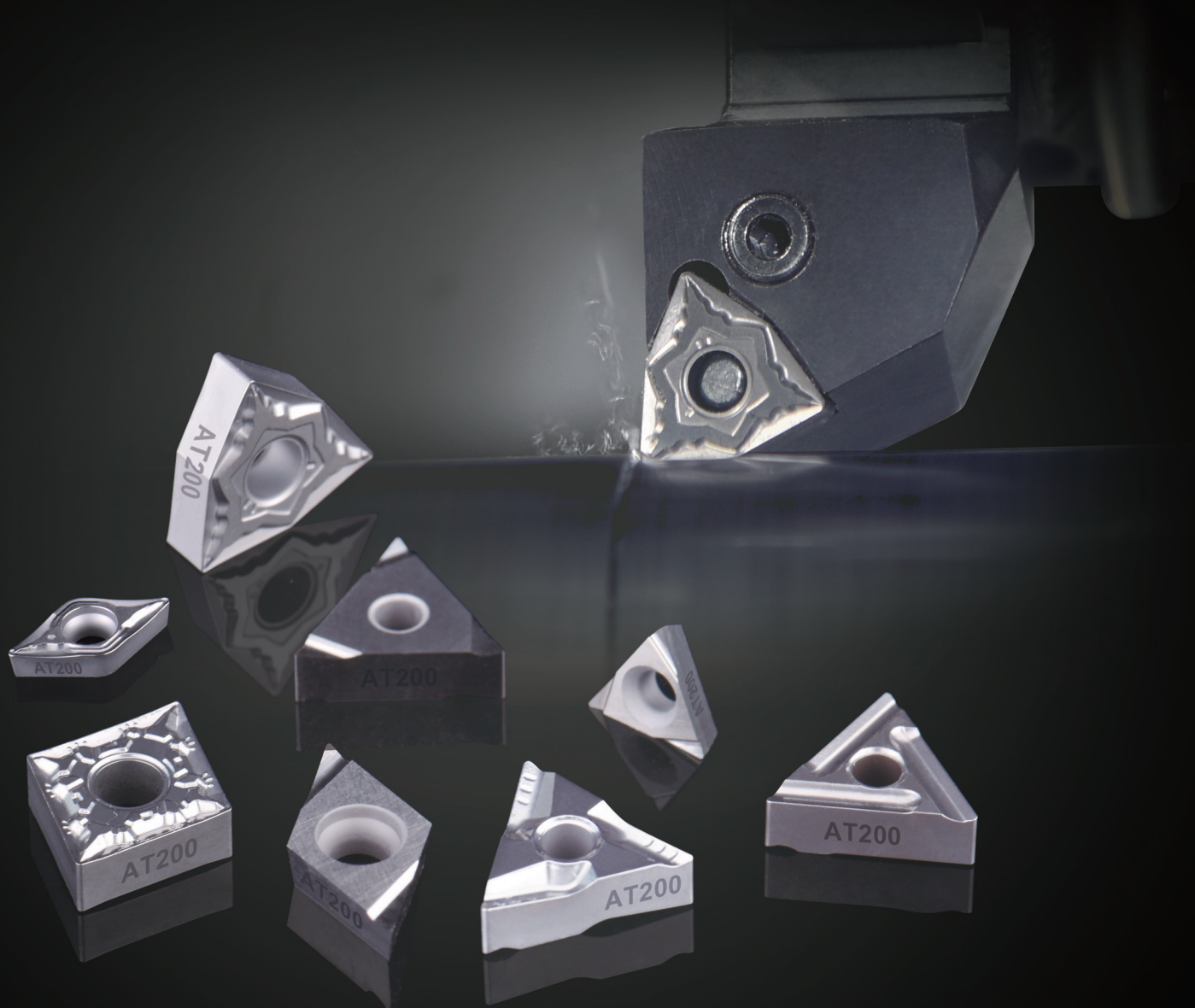


# ACHTECK

**NEW  
PRODUCT!**

**AT200**

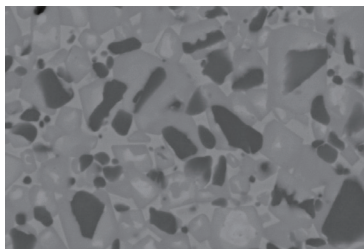
## 金属陶瓷刀片



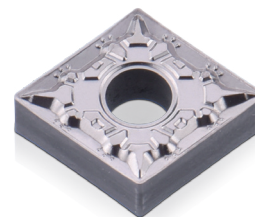
## ● AT200牌号特点



- 均匀的双晶结构组织可实现精加工、半精加工，确保耐磨损性与抗崩损性兼顾

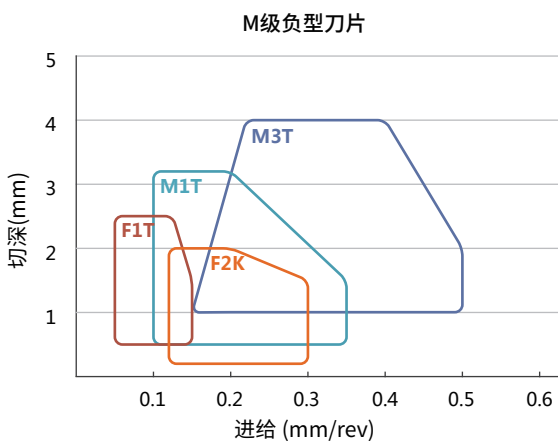


- 钴镍粘结剂与高熔点化合物形成的核壳结构，实现高耐热性与抗崩损性



- 优异的表面处理，减少附着，提高加工工件表面质量，延长刀具寿命

## ● 断屑槽应用范围

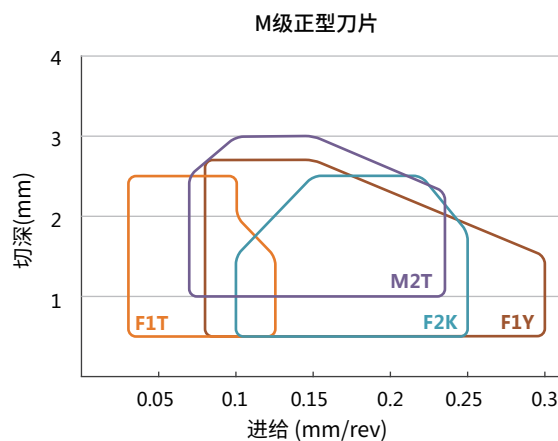


F1T: 低切削阻力, 适用于精加工。

F2K: 具有良好的切屑处理, 通用性强, 适用于精加工、半精加工

M1T: 大前角低阻力, 适用于不同切深工况。

M3T: 前角平滑, 适用于较大进给的中粗加工。



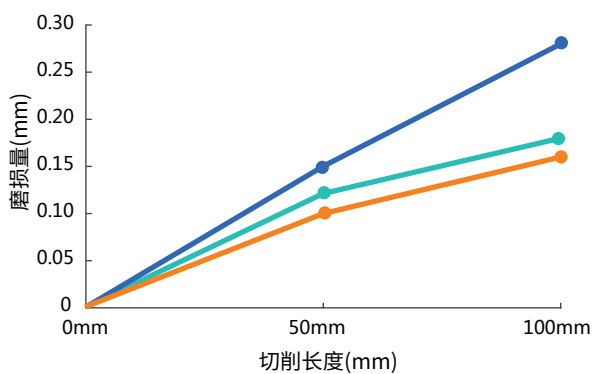
F1T: 低切削阻力, 断屑效果良好, 适用于精加工。

F2K: 通用断屑槽, 适用于精加工、半精加工。

M2T: 适用于半精加工。

F1Y: 适用于精加工、半精加工。

## ● 连续高速耐磨损性能



被加工材料: 40CrNiMo (HB280-310)

刀具型号: CNMG120408-F2K AT200

Vc=300m/min f=0.15mm/rev ap=1.0mm Dry

- Achteck
- B公司
- C公司



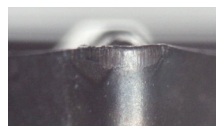
Achteck



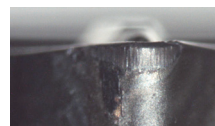
B公司



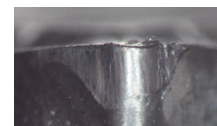
C公司



Achteck



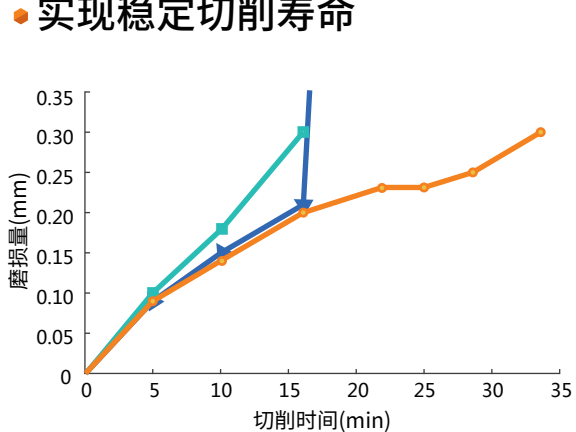
B公司



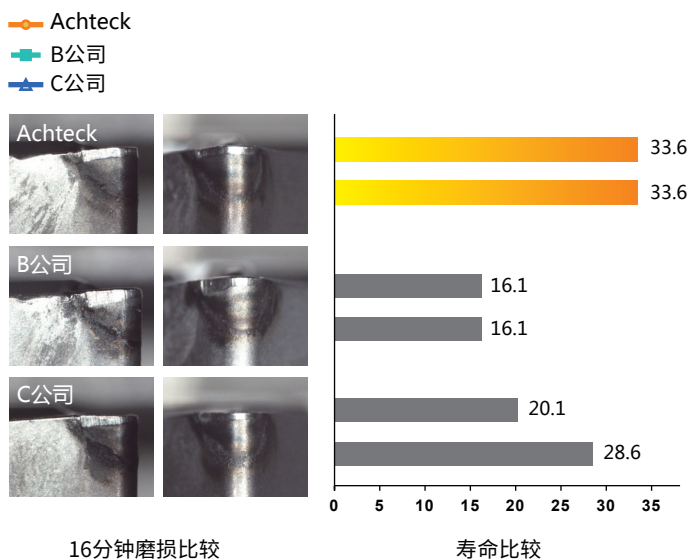
C公司

- 连续切削可实现优异的耐磨损性，并可确保被削材的精度控制

## ● 实现稳定切削寿命

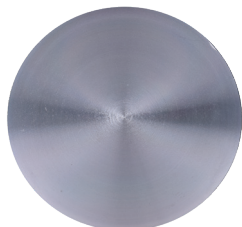
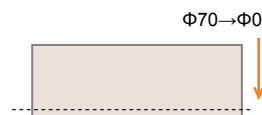


被加工材料:40CrNiMo(HB280-310)  
 刀具型号:CNMG120404-F2K AT200  
 Vc=200m/min f=0.20mm/rev ap=1.0mm Wet

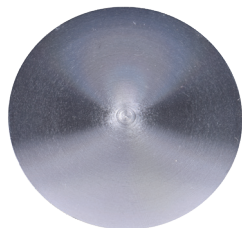
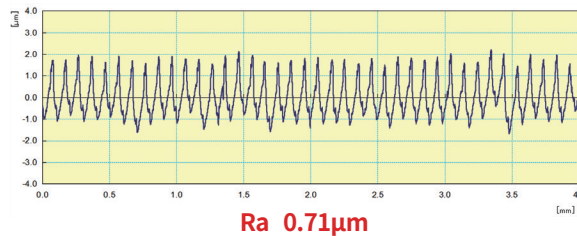
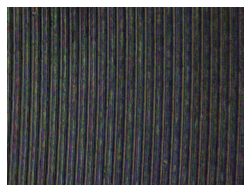


## ● 优异的加工品质

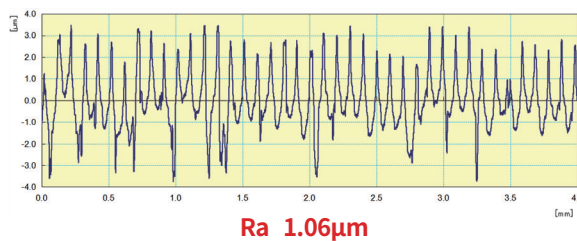
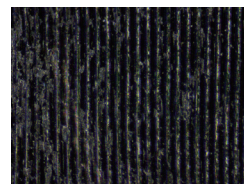
被加工材料:45#  
 刀具型号:CNMG120404-F2K AT200  
 Vc=242-0m/min ap=1.0mm f=0.1mm/rev Wet



澳克泰工具



其他公司



## ● 推荐切削参数表

切削速度:Vc(m/min)

	低碳钢 HB:150以下	中碳钢 HB:250以下	高碳钢 HB:300以下
AT200	100 - 250 - 350	100 - 230 - 330	100 - 200 - 300

## 加工案例

工件: 十字轴

材料: S45C

刀片: CNMG120404 FK2 AT200

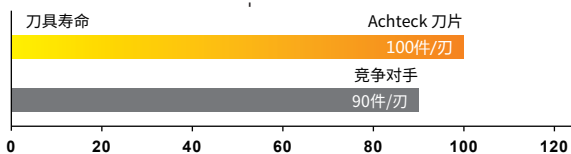
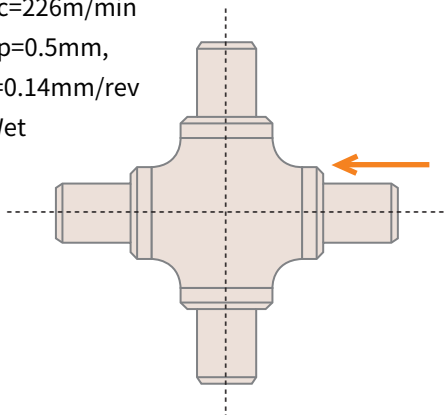
切削参数:

$V_c=226\text{m/min}$

$a_p=0.5\text{mm}$ ,

$f=0.14\text{mm/rev}$

Wet



AT200与其他公司相比寿命提升10%，性价比优越

工件: 管接头

材料: Q235

刀片: TNMG160404R-M3T AT200

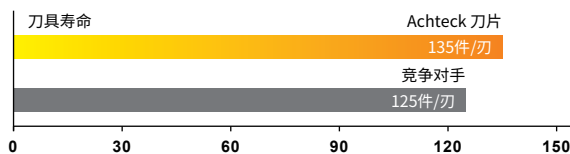
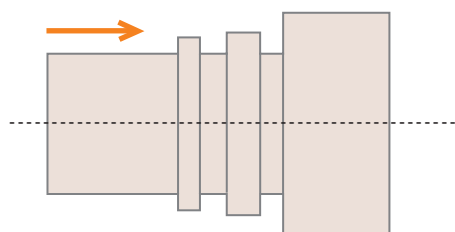
切削参数:

$V_c=125\sim 135\text{m/min}$

$a_p=1.0\sim 0.5\text{mm}$ ,

$f=0.36\sim 0.15\text{mm/rev}$

Wet



粗、精同时加工，性能稳定、工件光洁度理想，无崩损

工件: 液压接头

材料: S45C

刀片: TNGG 160404R-C AT200

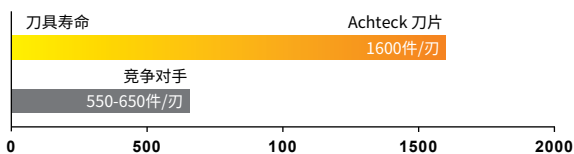
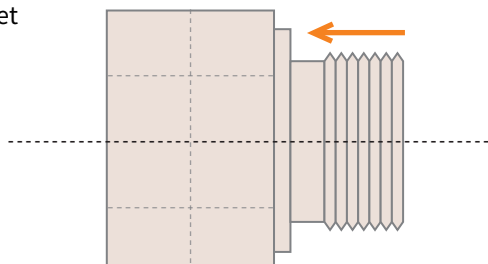
切削参数:

$V_c=125\text{m/min}$

$a_p=1.8\text{mm}$ ,

$f=0.15\sim 0.20\text{mm/rev}$

Wet



寿命提升300%，性能稳定

工件: 导柱支板

材料: S45C

刀片: TPGT110304FL-F AT200

切削参数:

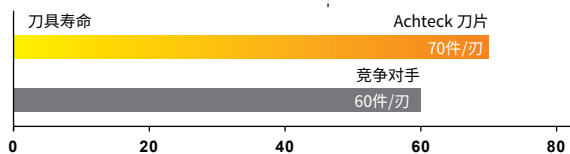
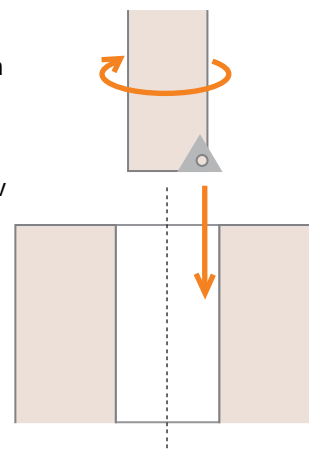
$V_c=306\text{m/min}$

$a_p=127\text{mm}$ ,

$a_e=0.12\text{mm}$ ,

$f=0.06\text{mm/rev}$


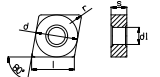
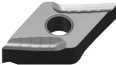
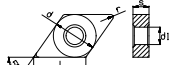

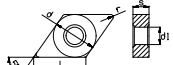

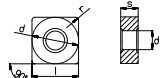

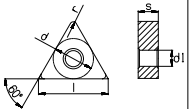






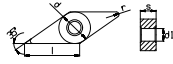

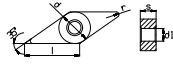

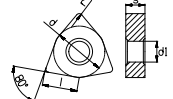



Wet



旋削镗孔，刀具抗磨损优于其他公司，同时保证优越的加工表面

## 产品列表


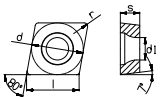


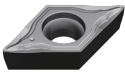
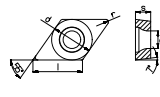
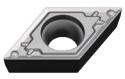

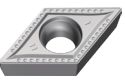

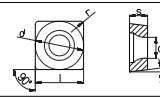

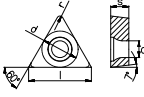


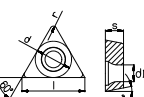

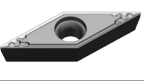
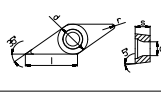
### 负型M级刀片

刀片	型号	推荐参数		尺寸(mm)					牌号	几何形状
		进给 (mm/rev)	切深 (mm)	d (mm)	l (mm)	s (mm)	d1 (mm)	r (mm)	金属陶瓷	
									AT200	
	CNMG 120404-F2K	0.12-0.30	0.20-2.0	12.7	12.89	4.76	5.16	0.4	●	
	120408-F2K	0.12-0.30	0.20-2.0	12.7	12.89	4.76	5.16	0.8	●	
	DNMG 150404R-M1T	0.10-0.35	0.70-4.5	12.7	15.49	4.76	5.16	0.4	●	
	150404L-M1T	0.10-0.35	0.70-4.5	12.7	15.49	4.76	5.16	0.4	●	
	DNMG 150404-F2K	0.10-0.30	0.50-2.0	12.7	15.49	4.76	5.16	0.4	●	
	150408-F2K	0.10-0.30	0.50-2.0	12.7	15.49	4.76	5.16	0.8	●	
	SNMG 120404-M3T	0.12-0.40	1.0-4.0	12.7	12.7	4.76	5.16	0.4	●	
	120408-M3T	0.17-0.55	1.2-0.4	12.7	12.7	4.76	5.16	0.8	●	
	TNMG 160404-F1T	0.08-0.20	0.05-2.0	9.525	16.50	4.76	3.81	0.4	●	
	160408-F1T	0.08-0.20	0.05-2.0	9.525	16.50	4.76	3.81	0.8	●	
	TNMG 160404-F1Y	0.08-0.20	0.05-2.0	9.525	16.50	4.76	3.81	0.4	●	
	160408-F1Y	0.08-0.20	0.05-2.0	9.525	16.50	4.76	3.81	0.8	●	
	TNMG 160404-F2K	0.08-0.22	0.40-2.0	9.525	16.50	4.76	3.81	0.4	●	
	160408-F2K	0.08-0.22	0.40-2.0	9.525	16.50	4.76	3.81	0.8	●	
	TNMG 160404R-M1T	0.10-0.30	0.70-3.5	9.525	16.50	4.76	3.81	0.4	●	
	160404L-M1T	0.10-0.30	0.70-3.5	9.525	16.50	4.76	3.81	0.4	●	
	160408R-M1T	0.10-0.30	0.70-3.5	9.525	16.50	4.76	3.81	0.8	●	
	160408L-M1T	0.10-0.30	0.70-3.5	9.525	16.50	4.76	3.81	0.8	●	
	TNMG 160404R-M2T	0.20-0.40	1.0-4.0	9.525	16.50	4.76	3.81	0.4	●	
	160404L-M2T	0.20-0.40	1.0-4.0	9.525	16.50	4.76	3.81	0.4	●	
	160408R-M2T	0.20-0.40	1.0-4.0	9.525	16.50	4.76	3.81	0.8	●	
	160408L-M2T	0.20-0.40	1.0-4.0	9.525	16.50	4.76	3.81	0.8	●	
	TNMG 160404-M3T	0.12-0.40	1.0-4.0	9.525	16.50	4.76	3.81	0.4	●	
	160408-M3T	0.17-0.55	1.2-4.0	9.525	16.50	4.76	3.81	0.8	●	
	VNMG 160404-F2K	0.08-0.30	0.50-1.50	9.525	16.61	4.76	3.81	0.4	●	
	160408-F2K	0.08-0.30	0.50-1.50	9.525	16.61	4.76	3.81	0.8	●	
	VNMG 160404-M3T	0.15-0.36	1.0-3.0	9.525	8.69	4.76	3.81	0.4	●	
	160408-M3T	0.17-0.36	1.0-3.0	9.525	8.69	4.76	3.81	0.8	●	
	WNMG 080404-F1Y	0.08-0.20	0.05-2.0	12.7	8.69	4.76	5.16	0.4	●	
	080408-F1Y	0.08-0.20	0.05-2.0	12.7	8.69	4.76	5.16	0.8	●	
	WNMG 080404-F1T	0.05-0.15	0.50-2.5	12.7	8.69	4.76	5.16	0.4	●	
	080408-F1T	0.05-0.15	0.50-2.5	12.7	8.69	4.76	5.16	0.8	●	
	WNMG 080404-F2K	0.08-0.22	0.40-2.0	12.7	8.69	4.76	5.16	0.4	●	
	080408-F2K	0.08-0.22	0.40-2.0	12.7	8.69	4.76	5.16	0.8	●	
	WNMG 080404-M3T	0.12-0.40	1.0-4.0	12.7	8.69	4.76	5.16	0.4	●	
	080408-M3T	0.17-0.55	1.2-4.0	12.7	8.69	4.76	5.16	0.8	●	


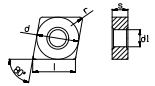



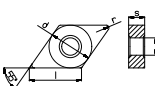



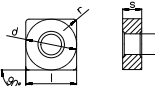



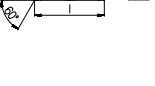
注：●代表常规库存








## 正型M级刀片

刀片	型号	推荐参数		尺寸(mm)					牌号	几何形状	
		进给 (mm/rev)	切深 (mm)	d (mm)	l (mm)	s (mm)	d1 (mm)	r (mm)	金属陶瓷		
									AT200		
	CCMT 060204-F1T	0.05-0.15	0.30-1.5	6.35	6.45	2.38	2.8	0.4	●		
	09T304-F1T	0.07-0.20	0.40-2.0	9.525	9.67	3.97	4.4	0.4	●		
	09T308-F1T	0.10-0.25	0.60-2.0	9.525	9.67	3.97	4.4	0.8	●		
	CCMT 060202-F2K	0.08-0.20	0.50-1.5	6.35	6.45	2.38	2.8	0.2	●		
	060204-F2K	0.08-0.20	0.50-1.5	6.35	6.45	2.38	2.8	0.4	●		
	09T302-F2K	0.10-0.22	0.50-2.0	9.525	9.67	3.97	4.4	0.2	●		
	09T304-F2K	0.10-0.22	0.50-2.0	9.525	9.67	3.97	4.4	0.4	●		
	CCMT 060202-M2T	0.07-0.20	0.50-2.0	6.35	6.45	2.38	2.8	0.2	●		
	060402-M2T	0.07-0.20	0.50-2.0	6.35	6.45	2.38	2.8	0.2	●		
	09T304-M2T	0.70-3.50	0.10-0.25	9.525	9.67	3.97	4.4	0.4	●		
	09T308-M2T	0.13-0.30	1.00-3.50	9.525	9.67	3.97	4.4	0.8	●		
	DCMT 070204-F1T	0.07-0.20	0.40-1.50	6.35	7.75	2.38	2.8	0.4	●		
	11T304-F1T	0.10-0.25	0.60-1.50	9.525	11.62	3.97	4.4	0.4	●		
	11T308-F1T	0.10-0.25	0.60-1.50	9.525	11.62	3.97	4.4	0.8	●		
	DCMT 070202-F2K	0.08-0.20	0.50-1.50	6.35	7.75	2.38	2.8	0.2	●		
	070204-F2K	0.08-0.20	0.50-1.50	6.35	7.75	2.38	2.8	0.4	●		
	11T302-F2K	0.10-0.22	0.50-2.00	9.525	11.62	3.97	4.4	0.2	●		
	11T304-F2K	0.10-0.22	0.50-2.00	9.525	11.62	3.97	4.4	0.4	●		
	DCMT 11T304-F1Y	0.08-0.30	0.50-2.50	9.525	11.62	3.97	4.4	0.4	●		
	DCMT 11T304-M2T	0.10-0.25	0.50-3.0	9.525	11.62	3.97	4.4	0.4	●		
	11T308-M2T	0.10-0.25	0.50-3.0	9.525	11.62	3.97	4.4	0.8	●		
	SCMT 09T304-M2T	0.10-0.25	0.70-3.5	9.525	9.525	3.18	4.4	0.4	●		
	09T308-M2T	0.10-0.25	0.70-3.5	9.525	9.525	3.18	4.4	0.8	●		
	TCMT 110204-F1T	0.10-0.25	0.60-2.0	6.35	11.0	2.38	2.8	0.4	●		
	16T304-F1T	0.10-0.25	0.60-2.0	9.525	16.50	3.97	4.4	0.4	●		
	TCMT 110204-M2T	0.10-0.25	0.60-2.0	6.35	11.0	2.38	2.8	0.4	●		
	16T304-M2T	0.10-0.25	0.60-2.0	9.525	16.50	3.97	2.8	0.4	●		
	TPMT 110304-F1T	0.10-0.25	0.60-2.0	6.35	11.0	3.18	3.3	0.4	●		
	TPMT 110304-F2K	0.10-0.25	0.50-2.0	6.35	11.0	3.18	3.3	0.4	●		
	TPMT 110304-F2K	0.10-0.25	0.50-2.0	6.35	11.0	3.18	3.3	0.4	●		
	TPMT 110304-F2K	0.10-0.25	0.50-2.0	6.35	11.0	3.18	3.3	0.4	●		
	VBMT 110304-F2K	0.10-0.20	0.50-1.5	6.35	11.07	3.18	2.8	0.4	●		
	160404-F2K	0.05-0.25	0.50-2.0	9.525	16.61	4.76	4.4	0.4	●		

## 负型G级刀片


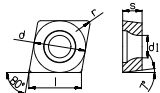
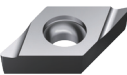
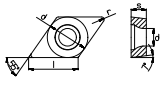
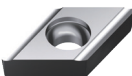
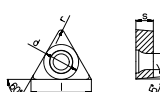

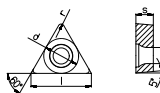
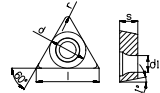
刀片	型号	推荐参数		尺寸(mm)					牌号	几何形状
		进给 (mm/rev)	切深 (mm)	内接圆 d (mm)	厚度 l (mm)	厚度 s (mm)	孔径 d1 (mm)	刀尖角 r (mm)	金属陶瓷	
									AT200	
	CNGG 120402FR-F	0.05-0.20	0.50-2.0	12.7	12.89	4.76	5.16	0.2	●	
	120402FL-F	0.05-0.20	0.50-2.0	12.7	12.89	4.76	5.16	0.2	●	
	120404FR-F	0.05-0.20	0.50-2.0	12.7	12.89	4.76	5.16	0.4	●	
	120404FL-F	0.05-0.20	0.50-2.0	12.7	12.89	4.76	5.16	0.4	●	
	CNGG 120402R-C	0.20-0.40	1.0-3.0	12.7	12.89	4.76	5.16	0.2	●	
	120402L-C	0.20-0.40	1.0-3.0	12.7	12.89	4.76	5.16	0.2	●	
	120404R-C	0.20-0.40	1.0-3.0	12.7	12.89	4.76	5.16	0.4	●	
	120404L-C	0.20-0.40	1.0-3.0	12.7	12.89	4.76	5.16	0.4	●	
	120408R-C	0.20-0.40	1.0-3.0	12.7	12.89	4.76	5.16	0.8	●	
	120408L-C	0.20-0.40	1.0-3.0	12.7	12.89	4.76	5.16	0.8	●	
	DNGG 110402FR-F	0.05-0.15	0.80-2.0	9.525	11.62	4.76	3.81	0.2	●	
	110402FL-F	0.05-0.15	0.80-2.0	9.525	11.62	4.76	3.81	0.2	●	
	110404FR-F	0.05-0.15	0.80-2.0	9.525	11.62	4.76	3.81	0.4	●	
	110404FL-F	0.05-0.15	0.80-2.0	9.525	11.62	4.76	3.81	0.4	●	
	110408FR-F	0.05-0.15	0.80-2.0	9.525	11.62	4.76	3.81	0.8	●	
	110408FL-F	0.05-0.15	0.80-2.0	9.525	11.62	4.76	3.81	0.8	●	
	DNGG 110402R-C	0.15-0.30	0.50-2.5	9.525	11.62	4.76	3.81	0.2	●	
	110402L-C	0.15-0.30	0.50-2.5	9.525	11.62	4.76	3.81	0.2	●	
	110404R-C	0.15-0.30	0.50-2.5	9.525	11.62	4.76	3.81	0.4	●	
	110404L-C	0.15-0.30	0.50-2.5	9.525	11.62	4.76	3.81	0.4	●	
	110408R-C	0.15-0.30	0.50-2.5	9.525	11.62	4.76	3.81	0.8	●	
	110408L-C	0.15-0.30	0.50-2.5	9.525	11.62	4.76	3.81	0.8	●	
	SNGG 120402R-C	0.20-0.40	1.0-3.0	12.7	12.70	4.76	5.16	0.2	●	
	120402L-C	0.20-0.40	1.0-3.0	12.7	12.70	4.76	5.16	0.2	●	
	120404R-C	0.20-0.40	1.0-3.0	12.7	12.70	4.76	5.16	0.4	●	
	120404L-C	0.20-0.40	1.0-3.0	12.7	12.70	4.76	5.16	0.4	●	
	120408R-C	0.20-0.40	1.0-3.0	12.7	12.70	4.76	5.16	0.8	●	
	120408L-C	0.20-0.40	1.0-3.0	12.7	12.70	4.76	5.16	0.8	●	
	TNGG 160402FR-F	0.05-0.20	0.50-2.0	9.525	16.50	4.76	3.81	0.2	●	
	160402FL-F	0.05-0.20	0.50-2.0	9.525	16.50	4.76	3.81	0.2	●	
	160404FR-F	0.05-0.20	0.50-2.0	9.525	16.50	4.76	3.81	0.4	●	
	160404FL-F	0.05-0.20	0.50-2.0	9.525	16.50	4.76	3.81	0.4	●	
	TNGG 160402R-C	0.20-0.40	1.0-3.0	9.525	16.50	4.76	3.81	0.2	●	
	160402L-C	0.20-0.40	1.0-3.0	9.525	16.50	4.76	3.81	0.2	●	
	160404R-C	0.20-0.40	1.0-3.0	9.525	16.50	4.76	3.81	0.4	●	
	160404L-C	0.20-0.40	1.0-3.0	9.525	16.50	4.76	3.81	0.4	●	
	160408R-C	0.20-0.40	1.0-3.0	9.525	16.50	4.76	3.81	0.8	●	
	160408L-C	0.20-0.40	1.0-3.0	9.525	16.50	4.76	3.81	0.8	●	

注：●代表常规库存

刀片	型号	推荐参数		尺寸(mm)					牌号	几何形状
		进给	切深	内接圆 d	厚度 l	厚度 s	孔径 d1	刀尖角 r	金属陶瓷	
									AT200	
(mm/rev)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)			
	VNGG 160402FR-F	0.05-0.15	0.50-1.8	9.525	16.61	4.76	3.81	0.2	●	
	160402FL-F	0.05-0.15	0.50-1.8	9.525	16.61	4.76	3.81	0.2	●	
	160404FR-F	0.05-0.15	0.50-1.8	9.525	16.61	4.76	3.81	0.4	●	
	160404FL-F	0.05-0.15	0.50-1.8	9.525	16.61	4.76	3.81	0.4	●	
	VNGG 160402R-C	0.15-0.30	0.50-2.5	9.525	16.61	4.76	3.81	0.2	●	
	160402L-C	0.15-0.30	0.50-2.5	9.525	16.61	4.76	3.81	0.2	●	
	160404R-C	0.15-0.30	0.50-2.5	9.525	16.61	4.76	3.81	0.4	●	
	160404L-C	0.15-0.30	0.50-2.5	9.525	16.61	4.76	3.81	0.4	●	
	160408R-C	0.15-0.30	0.50-2.5	9.525	16.61	4.76	3.81	0.8	●	
	160408L-C	0.15-0.30	0.50-2.5	9.525	16.61	4.76	3.81	0.8	●	
	WNGG 060402FR-F	0.05-0.20	0.50-2.0	9.525	6.52	4.76	3.81	0.2	●	
	060402FL-F	0.05-0.20	0.50-2.0	9.525	6.52	4.76	3.81	0.2	●	
	060404FR-F	0.05-0.20	0.50-2.0	9.525	6.52	4.76	3.81	0.4	●	
	060404FL-F	0.05-0.20	0.50-2.0	9.525	6.52	4.76	3.81	0.4	●	
	060408FR-F	0.05-0.20	0.50-2.0	9.525	6.52	4.76	3.81	0.8	●	
	060408FL-F	0.05-0.20	0.50-2.0	9.525	6.52	4.76	3.81	0.8	●	
	WNGG 080402FR-F	0.05-0.20	0.50-2.0	12.7	8.69	4.76	5.16	0.2	●	
	080402FL-F	0.05-0.20	0.50-2.0	12.7	8.69	4.76	5.16	0.2	●	
	080404FR-F	0.05-0.20	0.50-2.0	12.7	8.69	4.76	5.16	0.4	●	
	080404FL-F	0.05-0.20	0.50-2.0	12.7	8.69	4.76	5.16	0.4	●	
	WNGG 060402R-C	0.20-0.40	1.0-3.0	9.525	6.52	4.76	3.81	0.2	●	
	060402L-C	0.20-0.40	1.0-3.0	9.525	6.52	4.76	3.81	0.2	●	
	060404R-C	0.20-0.40	1.0-3.0	9.525	6.52	4.76	3.81	0.4	●	
	060404L-C	0.20-0.40	1.0-3.0	9.525	6.52	4.76	3.81	0.4	●	
	060408R-C	0.20-0.40	1.0-3.0	9.525	6.52	4.76	3.81	0.8	●	
	060408L-C	0.20-0.40	1.0-3.0	9.525	6.52	4.76	3.81	0.8	●	
	WNGG 080402R-C	0.20-0.40	1.0-3.0	12.7	8.69	4.76	5.16	0.2	●	
	080402L-C	0.20-0.40	1.0-3.0	12.7	8.69	4.76	5.16	0.2	●	
	080404R-C	0.20-0.40	1.0-3.0	12.7	8.69	4.76	5.16	0.4	●	
	080404L-C	0.20-0.40	1.0-3.0	12.7	8.69	4.76	5.16	0.4	●	
	080408R-C	0.20-0.40	1.0-3.0	12.7	8.69	4.76	5.16	0.8	●	
	080408L-C	0.20-0.40	1.0-3.0	12.7	8.69	4.76	5.16	0.8	●	



## 正型G级刀片(锋利型)

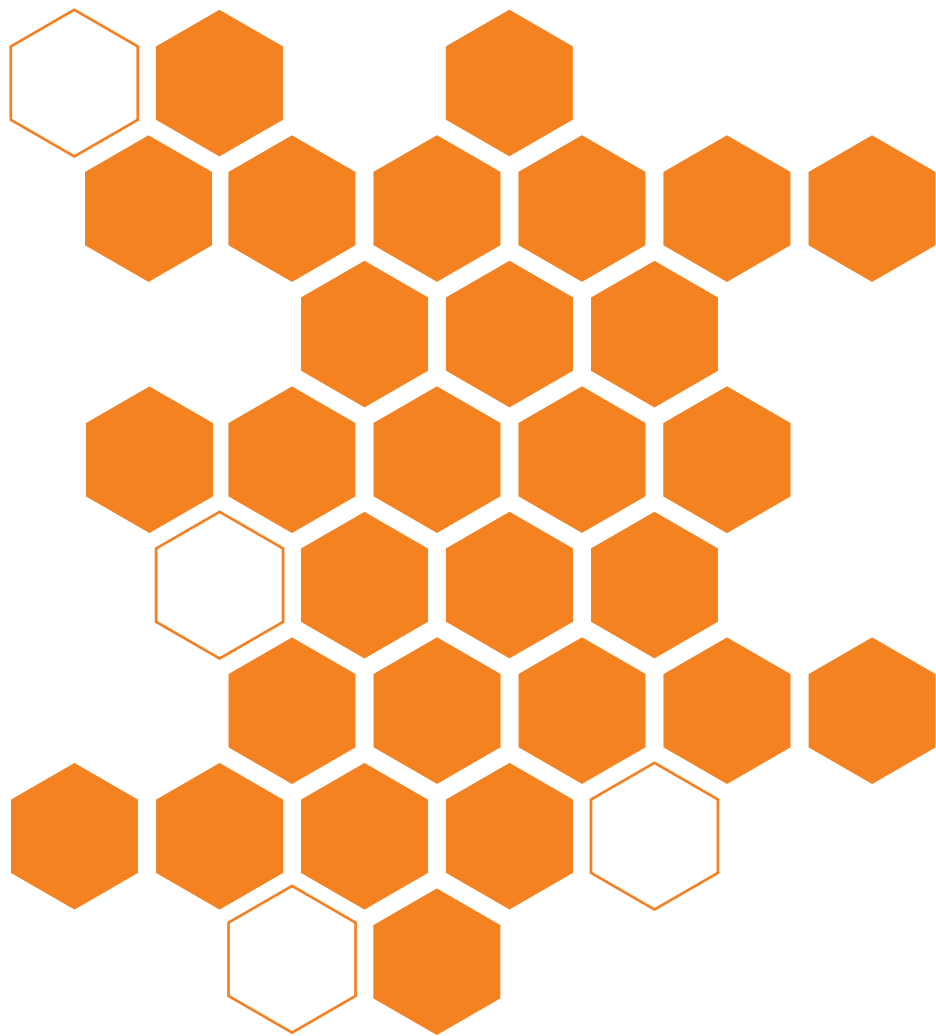
刀片	型号	推荐参数		尺寸(mm)					牌号	几何形状
		进给 (mm/rev)	切深 (mm)	内接圆 d (mm)	厚度 l (mm)	厚度 s (mm)	孔径 d1 (mm)	刀尖角 r (mm)	金属陶瓷	
									AT200	
	CCGT 060202FR-F	0.02-0.10	0.02-0.40	6.35	6.45	2.38	2.8	0.2	●	
	060202FL-F	0.02-0.10	0.02-0.40	6.35	6.45	2.38	2.8	0.2	●	
	060204FR-F	0.02-0.10	0.02-0.40	6.35	6.45	2.38	2.8	0.4	●	
	060204FL-F	0.02-0.10	0.02-0.40	6.35	6.45	2.38	2.8	0.4	●	
	CCGT 09T302FR-F	0.02-0.10	0.02-0.50	9.525	9.67	3.97	4.4	0.2	●	
	09T302FL-F	0.02-0.10	0.02-0.50	9.525	9.67	3.97	4.4	0.2	●	
	09T304FR-F	0.02-0.10	0.02-0.50	9.525	9.67	3.97	4.4	0.4	●	
	09T304FL-F	0.02-0.10	0.02-0.50	9.525	9.67	3.97	4.4	0.4	●	
	DCGT 070202FR-F	0.03-0.18	0.05-0.40	6.35	7.75	2.38	2.8	0.2	●	
	070202FL-F	0.03-0.18	0.05-0.40	6.35	7.75	2.38	2.8	0.2	●	
	070204FR-F	0.03-0.18	0.05-0.40	6.35	7.75	2.38	2.8	0.4	●	
	070204FL-F	0.03-0.18	0.05-0.40	6.35	7.75	2.38	2.8	0.4	●	
	DCGT 11T302FR-F	0.02-0.18	0.02-0.40	9.525	11.62	3.97	4.4	0.2	●	
	11T302FL-F	0.02-0.18	0.02-0.40	9.525	11.62	3.97	4.4	0.2	●	
	11T304FR-F	0.02-0.18	0.02-0.40	9.525	11.62	3.97	4.4	0.4	●	
	11T304FL-F	0.02-0.18	0.02-0.40	9.525	11.62	3.97	4.4	0.4	●	
	DCGT 11T302FR-M	0.02-0.10	0.10-4.0	9.525	11.62	3.97	4.4	0.2	●	
	11T302FL-M	0.02-0.10	0.10-4.0	9.525	11.62	3.97	4.4	0.2	●	
	11T304FR-M	0.02-0.10	0.10-4.0	9.525	11.62	3.97	4.4	0.4	●	
	11T304FL-M	0.02-0.10	0.10-4.0	9.525	11.62	3.97	4.4	0.4	●	
	TBGT 060102FR-F	0.03-0.07	0.10-0.50	3.97	6.90	1.59	2.3	0.2	●	
	060102FL-F	0.03-0.07	0.10-0.50	3.97	6.90	1.59	2.3	0.2	●	
	060104FR-F	0.03-0.07	0.10-0.50	3.97	6.90	1.59	2.3	0.4	●	
	060104FL-F	0.03-0.07	0.10-0.50	3.97	6.90	1.59	2.3	0.4	●	
	TPGT 080202FR-F	0.02-0.10	0.20-0.80	4.76	8.20	2.38	2.3	0.2	●	
	080202FL-F	0.02-0.10	0.20-0.80	4.76	8.20	2.38	2.3	0.2	●	
	080204FR-F	0.02-0.10	0.20-0.80	4.76	8.20	2.38	2.3	0.4	●	
	080204FL-F	0.02-0.10	0.20-0.80	4.76	8.20	2.38	2.3	0.4	●	
	TPGT 090202FR-F	0.20-0.80	0.02-0.10	5.56	9.60	2.38	2.5	0.2	●	
	090202FL-F	0.20-0.80	0.02-0.10	5.56	9.60	2.38	2.5	0.2	●	
	090204FR-F	0.20-0.80	0.02-0.10	5.56	9.60	2.38	2.5	0.4	●	
	090204FL-F	0.20-0.80	0.02-0.10	5.56	9.60	2.38	2.5	0.4	●	
	TPGT 110302FR-F	0.02-0.12	0.20-0.80	6.35	11.0	3.18	3.3	0.2	●	
	110302FL-F	0.02-0.12	0.20-0.80	6.35	11.0	3.18	3.3	0.2	●	
	110304FR-F	0.02-0.12	0.20-0.80	6.35	11.0	3.18	3.3	0.4	●	
	110304FL-F	0.02-0.12	0.20-0.80	6.35	11.0	3.18	3.3	0.4	●	

注：●代表常规库存

刀片	型号	推荐参数		尺寸(mm)					牌号	几何形状	
		进给 (mm/rev)	切深 (mm)	内接圆 d (mm)	厚度 l (mm)	厚度 s (mm)	孔径 d1 (mm)	刀尖角 r (mm)	金属陶瓷		
									AT200		
	TCGT 110202FR-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.2	●		
	110202FL-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.2	●		
	110204FR-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.4	●		
	110204FL-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.4	●		
	VBGT 110301FR-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.1	●		
	110301FL-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.1	●		
	110302FR-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.2	●		
	110302FL-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.2	●		
	110304FR-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.4	●		
	110304FL-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.4	●		
	VBGT 160402FR-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.2	●		
	160402FL-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.2	●		
	160404FR-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.4	●		
	160404FL-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.4	●		
	VBGT 110302FR-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.2	●		
	110302FL-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.2	●		
	110304FR-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.4	●		
	110304FL-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.4	●		
	WBGT 060102FR-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.2	●		
	060102FL-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.2	●		
060104FR-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.4	●			
060104FL-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.4	●			

注：●代表常规库存





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