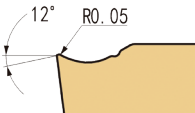


# 槽刀全系列扩充

用于外圆、端面、内孔加工



◆ 断屑槽特性

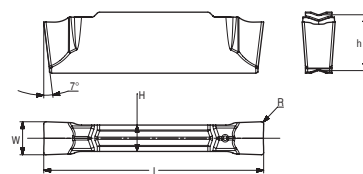
| 槽型 | 刀片图片                                                                                | 刃口形状                                                                                | 应用特点                                                                                                                                              |
|----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| CS |    |    | <ul style="list-style-type: none"> <li>1、应用于不锈钢、超级合金和低碳钢的切断及切槽</li> <li>2、低进给应用</li> </ul>                                                        |
| CM |    |    | <ul style="list-style-type: none"> <li>1、应用于低碳钢、不锈钢的切断及切槽</li> <li>2、粘性材料、管件、薄壁件切断, 切削力低</li> <li>3、低、中等进给</li> </ul>                             |
| CH |    |    | <ul style="list-style-type: none"> <li>1、应用于硬度高、韧性好的钢件、合金钢及不锈钢等的加工</li> <li>2、澳克泰中等进给, 切断、切槽加工首选槽型</li> <li>3、坚固的切削刃设计</li> </ul>                 |
| TS |  |  | <ul style="list-style-type: none"> <li>1、外圆、内孔、端面, 切槽、切断、车削等多用途加工槽型</li> <li>2、卓越的控屑能力</li> <li>3、低到中等进给</li> <li>4、在内孔及端面加工中更宽的加工直径范围</li> </ul> |
| TM |  |  | <ul style="list-style-type: none"> <li>1、外圆、内孔、端面, 切槽、切断、车削等多用途加工槽型</li> <li>2、坚固的切削刃设计</li> <li>3、中等进给</li> <li>4、在内孔及端面加工中更宽的加工直径范围</li> </ul>  |
| RM |  |  | <ul style="list-style-type: none"> <li>1、外圆, 切槽、车削、仿形加工</li> <li>2、中等进给</li> </ul>                                                                |

产品列表

CS：双头刀片，应用于切断和切槽加工

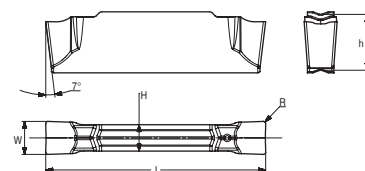
CM：双头、单头刀片，应用于切断、切槽加工

CH：双头、单头刀片，应用于切断、切槽加工



| 刀片 | 型号                 | 尺寸(mm) |     |      |     |     | 牌号     |        |
|----|--------------------|--------|-----|------|-----|-----|--------|--------|
|    |                    | W      | R   | L    | H   | h   | AP301U | AW100K |
|    | ACD 202 CS         | 2      | 0.2 | 20   | 1.7 | 5.1 | ●      |        |
|    | ACD 302 CS         | 3      | 0.2 | 20   | 2.4 | 5.1 | ●      |        |
|    | ACD 202-CM         | 2      | 0.2 | 20   | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CM-6R  | 2      | 0.2 | 20.7 | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CM-6L  | 2      | 0.2 | 20.7 | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CM-15R | 2      | 0.2 | 21   | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CM-15L | 2      | 0.2 | 21   | 1.7 | 5.1 | ●      |        |
|    | ACD 302-CM         | 3      | 0.2 | 20   | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CM-6R  | 3      | 0.2 | 20.7 | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CM-6L  | 3      | 0.2 | 20.7 | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CM-15R | 3      | 0.2 | 21   | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CM-15L | 3      | 0.2 | 21   | 2.4 | 5.1 | ●      |        |
|    | ACD 403-CM         | 4      | 0.3 | 20   | 3   | 5.1 | ●      |        |
|    | New ACD 403-CM-4R  | 4      | 0.3 | 20.7 | 3   | 5.1 | ●      |        |
|    | New ACD 403-CM-4L  | 4      | 0.3 | 20.7 | 3   | 5.1 | ●      |        |
|    | New ACD 503-CM     | 5      | 0.3 | 25   | 4   | 5.0 | ○      |        |
|    | ACD 503-CM-4R      | 5      | 0.3 | 25.7 | 4   | 5.0 | ○      |        |
|    | ACD 503-CM-4L      | 5      | 0.3 | 25.7 | 4   | 5.0 | ○      |        |
|    | New ACD 603-CM     | 6      | 0.3 | 25   | 5   | 5.0 | ○      |        |
|    | ACS 202-CM         | 2      | 0.2 | 20   | 1.7 | 5.1 | ●      |        |
|    | ACS 302-CM         | 3      | 0.2 | 20   | 2.4 | 5.1 | ●      |        |
|    | New ACS 403-CM     | 4      | 0.3 | 20   | 3   | 5.1 | ○      |        |
|    | New ACS 503-CM     | 5      | 0.3 | 25   | 4   | 5.0 | ○      |        |
|    | New ACS 603-CM     | 6      | 0.3 | 25   | 5   | 5.0 | ○      |        |
|    | ACD 202-CH         | 2      | 0.2 | 20   | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CH-6R  | 2      | 0.2 | 20.7 | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CH-6L  | 2      | 0.2 | 20.7 | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CH-15R | 2      | 0.2 | 21   | 1.7 | 5.1 | ●      |        |
|    | New ACD 202-CH-15L | 2      | 0.2 | 21   | 1.7 | 5.1 | ●      |        |
|    | ACD 302-CH         | 3      | 0.2 | 20   | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CH-6R  | 3      | 0.2 | 20.7 | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CH-6L  | 3      | 0.2 | 20.7 | 2.4 | 5.1 | ●      |        |
|    | New ACD 302-CH-15R | 3      | 0.2 | 21   | 2.4 | 5.1 | ●      |        |

标注：● 有库存 ○ 需确认库存

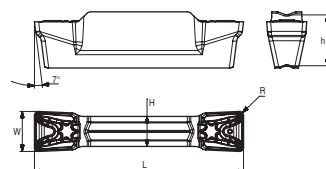


| 刀片 | 型号             | 尺寸(mm) |     |      |     |     | 牌号     |        |
|----|----------------|--------|-----|------|-----|-----|--------|--------|
|    |                | W      | R   | L    | H   | h   | AP301U | AW100K |
|    | ACD 302-CH-15L | 3      | 0.2 | 21   | 2.4 | 5.1 | ●      |        |
|    | ACD 403-CH     | 4      | 0.3 | 20   | 3.0 | 5.1 | ●      |        |
|    | ACD 403-CH-4R  | 4      | 0.3 | 20.7 | 3.0 | 5.1 | ●      |        |
|    | ACD 403-CH-4L  | 4      | 0.3 | 20.7 | 3.0 | 5.1 | ●      |        |
|    | ACD 503-CH     | 5      | 0.3 | 25   | 4.0 | 5.0 | ●      |        |
|    | ACD 503-CH-4R  | 5      | 0.3 | 25.7 | 4.0 | 5.0 | ●      |        |
|    | ACD 503-CH-4L  | 5      | 0.3 | 25.7 | 4.0 | 5.0 | ●      |        |
|    | ACD 603-CH     | 6      | 0.3 | 25   | 5   | 5.0 | ●      |        |
|    | ACD 804-CH     | 8      | 0.4 | 30   | 6   | 6.1 | ●      |        |
|    | ACS 202-CH     | 2      | 0.2 | 20   | 1.7 | 5.1 | ●      |        |
|    | ACS 302-CH     | 3      | 0.2 | 20   | 2.4 | 5.1 | ●      |        |
|    | ACS 403-CH     | 4      | 0.3 | 20   | 3.0 | 5.1 | ●      |        |
|    | ACS 503-CH     | 5      | 0.3 | 20   | 4.0 | 5.0 | ●      |        |
|    | ACS 603-CH     | 6      | 0.3 | 25   | 5   | 5.0 | ○      |        |

标注:●有库存 ○需确认库存

TS：双头刀片，应用于外圆、内孔、端面的车削、切槽及切断加工

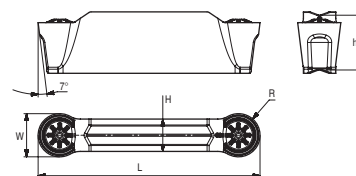
TM：双头刀片，应用于外圆、内孔、端面的车削及切断加工



| 刀片                                                                                  | 型号                                                                                             | 尺寸(mm) |     |      |     |     | 牌号     |        |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|--------|-----|------|-----|-----|--------|--------|
|                                                                                     |                                                                                                | W      | R   | L    | H   | h   | AP301U | AW100K |
|    |  ATD 203-TS   | 2      | 0.3 | 20.7 | 1.7 | 5.1 | ○      |        |
|                                                                                     | ATD 303-TS                                                                                     | 3      | 0.3 | 20.7 | 2.2 | 5.1 | ●      |        |
|                                                                                     | ATD 404-TS                                                                                     | 4      | 0.4 | 20.7 | 3.0 | 5.1 | ●      |        |
|                                                                                     | ATD 408-TS                                                                                     | 4      | 0.8 | 20.7 | 3.0 | 5.1 | ●      |        |
|                                                                                     |  ATD 504-TS   | 5      | 0.4 | 25.7 | 4.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 508-TS   | 5      | 0.8 | 25.7 | 4.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 604-TS   | 6      | 0.4 | 25.7 | 5.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 608-TS   | 6      | 0.8 | 25.7 | 5.0 | 5.0 | ○      |        |
|  |  ATD 808-TS   | 8      | 0.8 | 31.5 | 6   | 6.1 | ○      |        |
|                                                                                     | ATD 304-TM                                                                                     | 3      | 0.4 | 20.7 | 2.2 | 5.1 | ●      |        |
|                                                                                     | ATD 404-TM                                                                                     | 4      | 0.4 | 20.7 | 3.0 | 5.1 | ●      |        |
|                                                                                     | ATD 408-TM                                                                                     | 4      | 0.8 | 20.7 | 3.0 | 5.1 | ●      |        |
|                                                                                     |  ATD 504-TM | 5      | 0.4 | 25.7 | 4.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 508-TM | 5      | 0.8 | 25.7 | 4.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 604-TM | 6      | 0.4 | 25.7 | 5.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 608-TM | 6      | 0.8 | 25.7 | 5.0 | 5.0 | ●      |        |
|                                                                                     |  ATD 808-TM | 8      | 0.8 | 31.5 | 6.0 | 6.1 | ○      |        |
|                                                                                     |  ATD 812-TM | 8      | 1.2 | 31.5 | 6.0 | 6.1 | ●      |        |

标注：● 有库存 ○ 需确认库存

RM：双头圆刀片，应用于外圆车削、切槽和仿形加工

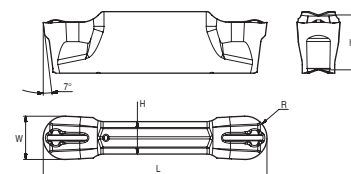


| 刀片                                                                                | 型号                                                                                           | 尺寸(mm) |     |      |     |     | 牌号     |        |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|--------|-----|------|-----|-----|--------|--------|
|                                                                                   |                                                                                              | W      | R   | L    | H   | h   | AP301U | AW100K |
|  | ATD 210-RM                                                                                   | 2      | 1   | 20.7 | 1.7 | 5.1 | ●      |        |
|                                                                                   | ATD 315-RM                                                                                   | 3      | 1.5 | 20.7 | 2.2 | 5.1 | ●      |        |
|                                                                                   | ATD 420-RM                                                                                   | 4      | 2   | 20.7 | 3   | 5.1 | ●      |        |
|                                                                                   | ATD 525-RM                                                                                   | 5      | 2.5 | 25.7 | 4   | 5.0 | ●      |        |
|                                                                                   | ATD 630-RM                                                                                   | 6      | 3   | 25.7 | 5   | 5.0 | ●      |        |
|                                                                                   |  ATD 840-RM | 8      | 4   | 31.5 | 6   | 6.1 | ●      |        |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

标注:● 有库存 ○ 需确认库存

圆头精磨圆刀片，应用于仿形车削及切槽

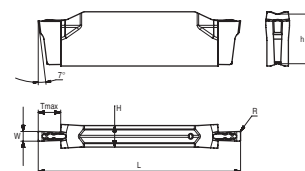


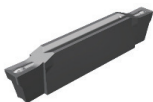
| 刀片                                                                                  | 型号                                                                                              | 尺寸(mm) |      |        |      |     | 牌号     |        |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------|------|--------|------|-----|--------|--------|
|                                                                                     |                                                                                                 | W      | R    | L      | H    | h   | AP301U | AW100K |
|  | ATD 300E150                                                                                     | 3.00   | 1.50 | 20.700 | 2.20 | 5.1 | ●      |        |
|                                                                                     | ATD 400E200                                                                                     | 4.00   | 2.00 | 20.700 | 3.00 | 5.1 | ●      |        |
|                                                                                     | ATD 478E239                                                                                     | 4.78   | 2.39 | 25.700 | 4.00 | 5.0 | ●      |        |
|                                                                                     | ATD 500E250                                                                                     | 5.00   | 2.50 | 25.700 | 4.00 | 5.0 | ●      |        |
|                                                                                     |  ATD 600E300 | 6.00   | 3.00 | 25.700 | 5.00 | 5.0 | ●      |        |
|                                                                                     |  ATD 800E400 | 8.00   | 4.00 | 31.50  | 6.0  | 6.1 | ●      |        |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

标注:● 有库存 ○ 需确认库存

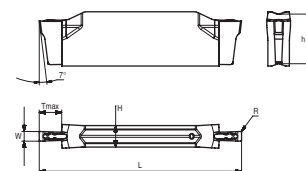
磨制级刀片，应用于切槽、车削



| 刀片                                                                                  | 型号              | 尺寸(mm) |      |      |      |     |        | 牌号     |        |
|-------------------------------------------------------------------------------------|-----------------|--------|------|------|------|-----|--------|--------|--------|
|                                                                                     |                 | W      | R    | Tmax | H    | h   | L      | AP301U | AW100K |
|    | ATD 265E015     | 2.65   | 0.15 | -    | 2.20 | 5.1 | 20.70  | ●      |        |
|                                                                                     | ATD 300E020     | 3.00   | 0.20 | -    | 2.20 | 5.1 | 20.70  | ●      |        |
|                                                                                     | ATD 300E040     | 3.00   | 0.40 | -    | 2.20 | 5.1 | 20.70  | ●      |        |
|                                                                                     | ATD 400E040     | 4.00   | 0.40 | -    | 3.00 | 5.1 | 20.70  | ●      |        |
|                                                                                     | ATD 400E080     | 4.00   | 0.80 | -    | 3.00 | 5.1 | 20.70  | ●      |        |
|                                                                                     | ATD 415E015     | 4.15   | 0.15 | -    | 3.00 | 5.1 | 20.70  | ●      |        |
|                                                                                     | ATD 478E055     | 4.78   | 0.55 | -    | 4.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | ATD 500E040     | 5.00   | 0.40 | -    | 4.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | ATD 500E080     | 5.00   | 0.80 | -    | 4.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | ATD 515E015     | 5.15   | 0.15 | -    | 4.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | New ATD 555E055 | 5.55   | 0.55 | -    | 5.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | New ATD 600E080 | 6.00   | 0.80 | -    | 5.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | New ATD 600E120 | 6.00   | 1.20 | -    | 5.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | New ATD 635E080 | 6.35   | 0.80 | -    | 5.00 | 5.0 | 25.70  | ●      |        |
|                                                                                     | New ATD 800E080 | 8.00   | 0.80 | -    | 6.0  | 6.1 | 31.50  | ●      |        |
|                                                                                     | New ATD 800E120 | 8.00   | 1.20 | -    | 6.0  | 6.1 | 31.50  | ●      |        |
|  | ATD 100E000G    | 1.00   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 104E000G    | 1.04   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 115E000G    | 1.15   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 120E000G    | 1.20   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 125E010G    | 1.25   | 0.10 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 130E000G    | 1.30   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 135E000G    | 1.35   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 140E000G    | 1.40   | 0.00 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 145E010G    | 1.45   | 0.10 | 2.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 147E000G    | 1.47   | 0.00 | 2.50 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 150E010G    | 1.50   | 0.10 | 2.50 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 157E015G    | 1.57   | 0.15 | 2.70 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 165E010G    | 1.65   | 0.10 | 2.70 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 170E010G    | 1.70   | 0.10 | 3.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 178E018G    | 1.78   | 0.18 | 3.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 190E010G    | 1.90   | 0.10 | 3.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 196E015G    | 1.96   | 0.15 | 3.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 200E020G    | 2.00   | 0.20 | 3.00 | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                     | ATD 215E010G    | 2.15   | 0.10 | 3.00 | 2.20 | 5.1 | 20.700 | ●      |        |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

标注:● 有库存 ○ 需确认库存



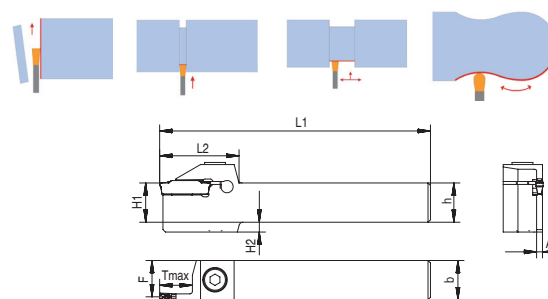
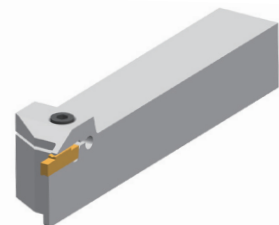
| 刀片                                                                                | 型号           | 尺寸(mm) |      |                  |      |     |        | 牌号     |        |
|-----------------------------------------------------------------------------------|--------------|--------|------|------------------|------|-----|--------|--------|--------|
|                                                                                   |              | W      | R    | T <sub>max</sub> | H    | h   | L      | AP301U | AW100K |
|  | ATD 222E015G | 2.22   | 0.15 | 3.50             | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                   | ATD 230E020G | 2.30   | 0.20 | 3.50             | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                   | ATD 100E050G | 1.00   | 0.50 | 2.00             | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                   | ATD 140E070G | 1.40   | 0.70 | 2.00             | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                   | ATD 157E079G | 1.57   | 0.78 | 2.70             | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                   | ATD 200E100G | 2.00   | 1.00 | 3.00             | 2.20 | 5.1 | 20.700 | ●      |        |
|                                                                                   | ATD 239E120G | 2.39   | 1.19 | -                | 2.20 | 5.1 | 20.700 | ●      |        |

备注:1.ACS单头刀片T<sub>max</sub>,根据刀杆来确定

标注:● 有库存 ○ 需确认库存



# ATSER/L 外圆车削与切槽刀杆



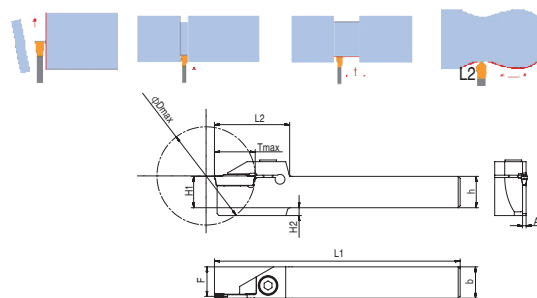
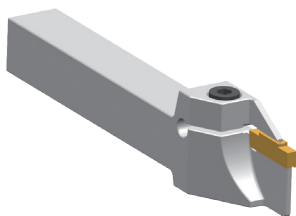
| 型号      |           | 尺寸(mm) |    |                |                |     |                |                |      |                  | 螺钉型号                                                                                | 扳手型号                                                                                | 适用刀片        |
|---------|-----------|--------|----|----------------|----------------|-----|----------------|----------------|------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|
|         |           | h      | b  | H <sub>1</sub> | H <sub>2</sub> | A   | L <sub>1</sub> | L <sub>2</sub> | F    | T <sub>max</sub> |  |  |             |
| ATSER/L | 1616-2T08 | 16     | 16 | 16             | 4              | 1.8 | 110            | 32             | 15.1 | 8                | SH050160                                                                            | LT-H4                                                                               | ACD/ACS/ATD |
|         | 1616-2T12 | 16     | 16 | 16             | 4              | 1.8 | 110            | 32             | 15.1 | 12               | SH050160                                                                            | LT-H4                                                                               |             |
|         | 1616-2T17 | 16     | 16 | 16             | 4              | 1.8 | 110            | 38             | 15.1 | 17               | SH050160                                                                            | LT-H4                                                                               |             |
|         | 2020-2T08 | 20     | 20 | 20             | 0              | 1.8 | 125            | 32             | 19.1 | 8                | SH050200                                                                            | LT-H4                                                                               |             |
|         | 2020-2T12 | 20     | 20 | 20             | 0              | 1.8 | 125            | 32             | 19.1 | 12               | SH050200                                                                            | LT-H4                                                                               |             |
|         | 2020-2T17 | 20     | 20 | 20             | 0              | 1.8 | 125            | 38             | 19.1 | 17               | SH050200                                                                            | LT-H4                                                                               |             |
|         | 2525-2T08 | 25     | 25 | 25             | 0              | 1.8 | 150            | 32             | 24.1 | 8                | SH050250                                                                            | LT-H4                                                                               |             |
|         | 2525-2T12 | 25     | 25 | 25             | 0              | 1.8 | 150            | 32             | 24.1 | 12               | SH050250                                                                            | LT-H4                                                                               |             |
|         | 2525-2T17 | 25     | 25 | 25             | 0              | 1.8 | 150            | 38             | 24.1 | 17               | SH050250                                                                            | LT-H4                                                                               |             |
| ATSER/L | 1616-3T09 | 16     | 16 | 16             | 4              | 2.4 | 110            | 32             | 14.8 | 9                | SH050160                                                                            | LT-H4                                                                               |             |
|         | 1616-3T12 | 16     | 16 | 16             | 4              | 2.4 | 110            | 32             | 14.8 | 12               | SH050160                                                                            | LT-H4                                                                               |             |
|         | 1616-3T20 | 16     | 16 | 16             | 4              | 2.4 | 110            | 38             | 14.8 | 20               | SH050160                                                                            | LT-H4                                                                               |             |
|         | 2020-3T09 | 20     | 20 | 20             | 0              | 2.4 | 125            | 32             | 18.8 | 9                | SH050200                                                                            | LT-H4                                                                               |             |
|         | 2020-3T12 | 20     | 20 | 20             | 0              | 2.4 | 125            | 32             | 18.8 | 12               | SH050200                                                                            | LT-H4                                                                               |             |
|         | 2020-3T20 | 20     | 20 | 20             | 0              | 2.4 | 125            | 38             | 18.8 | 20               | SH050200                                                                            | LT-H4                                                                               |             |
|         | 2525-3T09 | 25     | 25 | 25             | 0              | 2.4 | 150            | 32             | 23.8 | 9                | SH050250                                                                            | LT-H4                                                                               |             |
|         | 2525-3T12 | 25     | 25 | 25             | 0              | 2.4 | 150            | 32             | 23.8 | 12               | SH050250                                                                            | LT-H4                                                                               |             |
|         | 2525-3T20 | 25     | 25 | 25             | 0              | 2.4 | 150            | 38             | 23.8 | 20               | SH050250                                                                            | LT-H4                                                                               |             |
|         | 2525-3T25 | 25     | 25 | 25             | 0              | 2.4 | 150            | 45             | 23.8 | 25               | SH050250                                                                            | LT-H4                                                                               |             |
| ATSER/L | 1616-4T10 | 16     | 16 | 16             | 4              | 3   | 110            | 32             | 14.5 | 10               | SH060160                                                                            | LT-H5                                                                               |             |
|         | 1616-4T15 | 16     | 16 | 16             | 4              | 3   | 110            | 32             | 14.5 | 15               | SH060160                                                                            | LT-H5                                                                               |             |
|         | 1616-4T25 | 16     | 16 | 16             | 4              | 3   | 110            | 45             | 14.5 | 25               | SH060160                                                                            | LT-H5                                                                               |             |
|         | 2020-4T10 | 20     | 20 | 20             | 0              | 3   | 125            | 32             | 18.5 | 10               | SH060200                                                                            | LT-H5                                                                               |             |
|         | 2020-4T15 | 20     | 20 | 20             | 0              | 3   | 125            | 32             | 18.5 | 15               | SH060200                                                                            | LT-H5                                                                               |             |
|         | 2020-4T25 | 20     | 20 | 20             | 0              | 3   | 125            | 45             | 18.5 | 25               | SH060200                                                                            | LT-H5                                                                               |             |
|         | 2525-4T10 | 25     | 25 | 25             | 0              | 3   | 150            | 32             | 23.5 | 10               | SH060250                                                                            | LT-H5                                                                               |             |
|         | 2525-4T15 | 25     | 25 | 25             | 0              | 3   | 150            | 32             | 23.5 | 15               | SH060250                                                                            | LT-H5                                                                               |             |
|         | 2525-4T20 | 25     | 25 | 25             | 0              | 3   | 150            | 32             | 23.5 | 20               | SH060250                                                                            | LT-H5                                                                               |             |
|         | 2525-4T25 | 25     | 25 | 25             | 0              | 3   | 150            | 45             | 23.5 | 25               | SH060250                                                                            | LT-H5                                                                               |             |
| ATSER/L | 2020-5T12 | 20     | 20 | 20             | 0              | 4   | 125            | 38             | 18.1 | 12               | SH060200                                                                            | LT-H5                                                                               |             |
|         | 2020-5T20 | 20     | 20 | 20             | 0              | 4   | 125            | 38             | 18.1 | 20               | SH060200                                                                            | LT-H5                                                                               |             |

刀片\*:ACD/ACS系列仅用于切槽、切断

| 型号      |                                                                                               | 尺寸(mm) |    |                |                |     |                |                |       |                  | 螺钉型号                                                                                | 扳手型号                                                                                | 适用刀片        |
|---------|-----------------------------------------------------------------------------------------------|--------|----|----------------|----------------|-----|----------------|----------------|-------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|
|         |                                                                                               | h      | b  | H <sub>1</sub> | H <sub>2</sub> | A   | L <sub>1</sub> | L <sub>2</sub> | F     | T <sub>max</sub> |  |  |             |
| ATSER/L | 2525-5T12                                                                                     | 25     | 25 | 25             | 0              | 4   | 150            | 38             | 23.1  | 12               | SH060250                                                                            | LT-H5                                                                               | ACD/ACS/ATD |
|         | 2525-5T20                                                                                     | 25     | 25 | 25             | 0              | 4   | 150            | 38             | 23.1  | 20               | SH060250                                                                            | LT-H5                                                                               |             |
|         | 2525-5T32                                                                                     | 25     | 25 | 25             | 0              | 4   | 150            | 55             | 23    | 32               | SH060250                                                                            | LT-H5                                                                               |             |
|         |  3232-5T12   | 32     | 32 | 32             | 0              | 3.9 | 170            | 35.8           | 30.08 | 12               | SH060250                                                                            | LT-H5                                                                               |             |
|         |  3232-5T20   | 32     | 32 | 32             | 0              | 3.9 | 170            | 37.8           | 30.08 | 20               | SH060250                                                                            | LT-H5                                                                               |             |
|         |  3232-5T25   | 32     | 32 | 32             | 0              | 3.9 | 170            | 44.8           | 30.08 | 25               | SH060250                                                                            | LT-H5                                                                               |             |
|         |  3232-5T32   | 32     | 32 | 32             | 0              | 3.9 | 170            | 55             | 30.08 | 32               | SH060250                                                                            | LT-H5                                                                               |             |
| ATSER/L | 2020-6T12                                                                                     | 20     | 20 | 20             | 0              | 5   | 125            | 38             | 17.6  | 12               | SH080200                                                                            | LT-H6                                                                               |             |
|         | 2020-6T20                                                                                     | 20     | 20 | 20             | 0              | 5   | 125            | 40             | 17.6  | 20               | SH080200                                                                            | LT-H6                                                                               |             |
|         | 2525-6T12                                                                                     | 25     | 25 | 25             | 7              | 5   | 150            | 38             | 22.6  | 12               | SH080250                                                                            | LT-H6                                                                               |             |
|         | 2525-6T20                                                                                     | 25     | 25 | 25             | 7              | 5   | 150            | 40             | 22.6  | 20               | SH080250                                                                            | LT-H6                                                                               |             |
|         | 2525-6T32                                                                                     | 25     | 25 | 25             | 7              | 5   | 150            | 55             | 22.5  | 32               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  3232-6T12 | 32     | 32 | 32             | 0              | 4.9 | 170            | 35.8           | 30.08 | 12               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  3232-6T20 | 32     | 32 | 32             | 0              | 4.9 | 170            | 39.8           | 30.08 | 20               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  3232-6T25 | 32     | 32 | 32             | 0              | 4.9 | 170            | 44.8           | 30.08 | 25               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  3232-6T32 | 32     | 32 | 32             | 0              | 4.9 | 170            | 55             | 30.08 | 32               | SH080250                                                                            | LT-H6                                                                               |             |
| ATSER/L |  2525-8T16 | 25     | 25 | 25             | 7              | 5.9 | 150            | 45             | 22.1  | 16               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  2525-8T25 | 25     | 25 | 25             | 7              | 5.9 | 150            | 45             | 22.1  | 25               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  2525-8T36 | 25     | 25 | 25             | 7              | 5.9 | 150            | 60             | 22.1  | 36               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  3232-8T25 | 32     | 32 | 32             | 0              | 5.9 | 170            | 45             | 29.1  | 25               | SH080250                                                                            | LT-H6                                                                               |             |
|         |  3232-8T36 | 32     | 32 | 32             | 0              | 5.9 | 170            | 60             | 29.1  | 36               | SH080250                                                                            | LT-H6                                                                               |             |

刀片\*:ACD/ACS系列仅用于切槽、切断

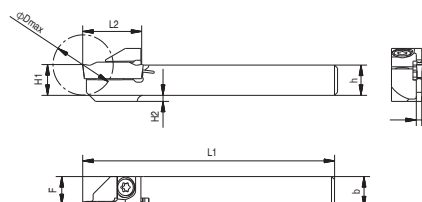
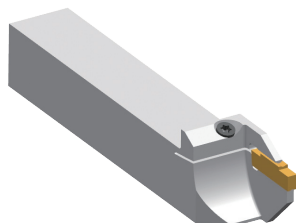
## ATSER/L-D 加强型车削与切槽刀杆



| 型号      |               | 尺寸(mm) |    |    |    |     |     |    |      |      |      | 螺钉型号     | 扳手型号  | 适用刀片        |
|---------|---------------|--------|----|----|----|-----|-----|----|------|------|------|----------|-------|-------------|
|         |               | h      | b  | H1 | H2 | A   | L1  | L2 | F    | Tmax | Dmax |          |       |             |
| ATSER/L | 1010-2T15-D40 | 10     | 10 | 10 | 6  | 1.8 | 125 | 32 | 9.1  | 15   | 40   | SH050160 | LT-H4 | ACD/ACS/ATD |
|         | 1212-2T15-D40 | 12     | 12 | 12 | 4  | 1.8 | 125 | 32 | 11.1 | 15   | 40   | SH050160 | LT-H4 |             |
|         | 1616-2T20-D45 | 16     | 16 | 16 | 4  | 1.8 | 125 | 38 | 15.1 | 20   | 45   | SH050160 | LT-H4 |             |
|         | 2020-2T20-D45 | 20     | 20 | 20 | 0  | 1.8 | 125 | 38 | 19.1 | 20   | 45   | SH050200 | LT-H4 |             |
|         | 2525-2T20-D45 | 25     | 25 | 25 | 0  | 1.8 | 150 | 38 | 24.1 | 20   | 45   | SH050250 | LT-H4 |             |
|         | 1212-3T15-D40 | 12     | 12 | 12 | 4  | 2.4 | 125 | 32 | 10.8 | 15   | 40   | SH050160 | LT-H4 |             |
|         | 1616-3T20-D45 | 16     | 16 | 16 | 4  | 2.4 | 125 | 32 | 14.8 | 20   | 45   | SH050200 | LT-H4 |             |
|         | 2020-3T20-D45 | 20     | 20 | 20 | 0  | 2.4 | 125 | 32 | 18.8 | 20   | 45   | SH050200 | LT-H4 |             |
|         | 2525-3T20-D45 | 25     | 25 | 25 | 0  | 2.4 | 150 | 32 | 23.8 | 20   | 45   | SH050250 | LT-H4 |             |
|         | 2525-3T25-D60 | 25     | 25 | 25 | 7  | 2.4 | 150 | 45 | 23.8 | 25   | 60   | SH050250 | LT-H4 |             |

刀片\*:ACD/ACS系列仅用于切槽、切断

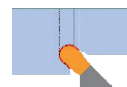
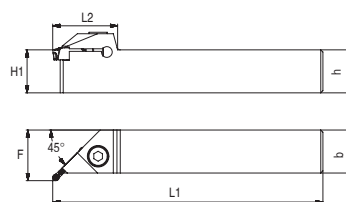
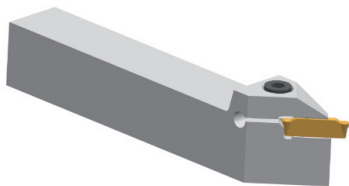
## ATSER/L-SW 瑞士车床用外圆切槽与车削刀杆



| 型号      |              | 尺寸(mm) |    |                |                |     |                |                |      |                  | 螺钉型号                                                                                  | 扳手型号                                                                                  | 适用刀片        |
|---------|--------------|--------|----|----------------|----------------|-----|----------------|----------------|------|------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------|
|         |              | h      | b  | H <sub>1</sub> | H <sub>2</sub> | A   | L <sub>1</sub> | L <sub>2</sub> | F    | D <sub>max</sub> |  |  |             |
| ATSER/L | 1010-2D20-SW | 10     | 10 | 10             | 2              | 1.8 | 125            | 20             | 9.1  | 20               | SP040125                                                                              | AWF-15                                                                                | ACD/ACS/ATD |
|         | 1212-2D24-SW | 12     | 12 | 12             | 2              | 1.8 | 125            | 20             | 11.1 | 24               | SP040125                                                                              | AWF-15                                                                                |             |
|         | 1414-2D24-SW | 14     | 14 | 14             | 0              | 1.8 | 125            | 20             | 13.1 | 24               | SP040125                                                                              | AWF-15                                                                                |             |
|         | 1616-2D32-SW | 16     | 16 | 16             | 0              | 1.8 | 125            | 25             | 15.1 | 32               | SP040125                                                                              | AWF-15                                                                                |             |
|         | 1212-3D24-SW | 12     | 12 | 12             | 2              | 2.4 | 125            | 20             | 10.8 | 24               | SP040125                                                                              | AWF-15                                                                                |             |
|         | 1616-3D32-SW | 16     | 16 | 16             | 0              | 2.4 | 125            | 25             | 14.8 | 32               | SP040125                                                                              | AWF-15                                                                                |             |
|         | 1616-3D38-SW | 16     | 16 | 16             | 0              | 2.4 | 125            | 27             | 14.8 | 38               | SP040125                                                                              | AWF-15                                                                                |             |
|         | 2020-3D45-SW | 20     | 20 | 20             | 0              | 2.4 | 125            | 24             | 18.8 | 45               | SP040125                                                                              | AWF-15                                                                                |             |

刀片\*:ACD/ACS系列仅用于切槽、切断

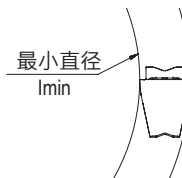
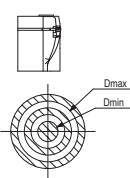
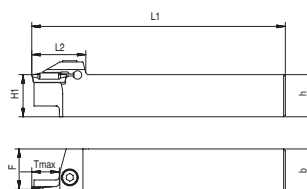
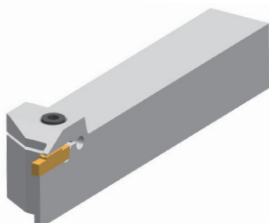
## AGUER/L 外圆越程槽加工刀杆



| 型号      |        | 尺寸(mm) |    |    |     |      |      |      |      | 螺钉型号     | 扳手型号  | 适用刀片        |
|---------|--------|--------|----|----|-----|------|------|------|------|----------|-------|-------------|
|         |        | h      | b  | H1 | L1  | L2   | F    | Tmax | Dmin |          |       |             |
| AGUER/L | 1616-3 | 16     | 16 | 16 | 110 | 29.5 | 18.8 | 3    | 60   | SH050160 | LT-H4 | ACD/ACS/ATD |
|         | 1616-4 | 16     | 16 | 16 | 110 | 29.5 | 18.8 | 3    | 55   | SH050200 | LT-H4 |             |
|         | 2020-3 | 20     | 20 | 20 | 125 | 29.5 | 22.8 | 3    | 60   | SH050250 | LT-H4 |             |
|         | 2020-4 | 20     | 20 | 20 | 125 | 29.5 | 22.8 | 3    | 55   | SH060160 | LT-H5 |             |
|         | 2525-3 | 25     | 25 | 25 | 150 | 29.5 | 27.8 | 3    | 60   | SH060200 | LT-H5 |             |
|         | 2525-4 | 25     | 25 | 25 | 150 | 29.5 | 27.8 | 3    | 55   | SH060250 | LT-H5 |             |
|         | 2525-6 | 25     | 25 | 25 | 150 | 32.5 | 28   | 3.5  | 55   | SH060250 | LT-H5 |             |

刀片\*: ACD/ACS系列仅用于切槽、切断

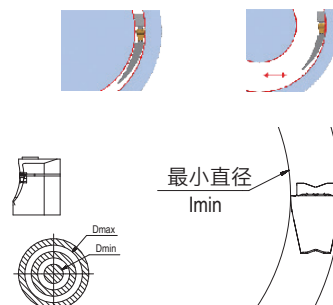
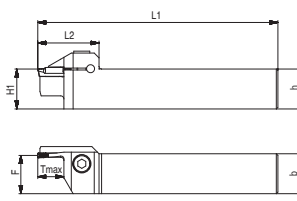
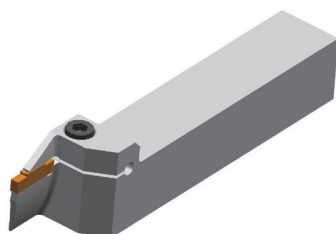
## ATSFR/L 端面车削与切槽刀杆



| 型号      |                   | 尺寸(mm) |    |    |     |    |       |      |      | 端面切槽刀片加工最小直径<br>Lmin (mm) |    |    |    |    |    |        |    | 螺钉型号     | 扳手型号  | 适用刀片        |
|---------|-------------------|--------|----|----|-----|----|-------|------|------|---------------------------|----|----|----|----|----|--------|----|----------|-------|-------------|
|         |                   | h      | b  | H1 | L1  | L2 | F     | Tmax | Dmin | Dmax                      | CS | CM | CH | TS | TM | Ground | RM |          |       |             |
| ATSFR/L | 2525-3T10-35-45   | 25     | 25 | 25 | 150 | 32 | 23.95 | 10   | 35   | 45                        | —  | —  | —  | 24 | 24 | —      | —  | SH050250 | LT-H4 | ACD/ACS/ATD |
|         | 2525-3T10-40-55   | 25     | 25 | 25 | 150 | 32 | 23.95 | 10   | 40   | 55                        | —  | —  | —  | 24 | 24 | —      | —  | SH050250 | LT-H4 |             |
|         | 2525-3T15-45-65   | 25     | 25 | 25 | 150 | 32 | 23.95 | 15   | 45   | 65                        | —  | —  | —  | 24 | 24 | 59     | 59 | SH050250 | LT-H4 |             |
|         | 2525-3T15-55-85   | 25     | 25 | 25 | 150 | 32 | 23.95 | 15   | 55   | 85                        | 79 | 79 | 79 | 24 | 24 | 59     | 59 | SH050250 | LT-H4 |             |
|         | 2525-4T15-35-50   | 25     | 25 | 25 | 150 | 32 | 23.55 | 15   | 35   | 50                        | —  | 42 | 42 | 22 | 22 | 42     | 42 | SH060250 | LT-H5 |             |
|         | 2525-4T15-45-65   | 25     | 25 | 25 | 150 | 32 | 23.55 | 15   | 45   | 65                        | —  | 42 | 42 | 22 | 22 | 42     | 42 | SH060250 | LT-H5 |             |
|         | 2525-4T15-55-85   | 25     | 25 | 25 | 150 | 32 | 23.55 | 15   | 55   | 85                        | —  | 42 | 42 | 22 | 22 | 42     | 42 | SH060250 | LT-H5 |             |
|         | 2525-5T20-50-80   | 25     | 25 | 25 | 150 | 40 | 23.05 | 20   | 50   | 80                        | —  | 50 | 50 | 20 | 20 | 40     | 40 | SH080250 | LT-H6 |             |
|         | 2525-5T20-70-110  | 25     | 25 | 25 | 150 | 40 | 23.05 | 20   | 70   | 110                       | —  | 50 | 50 | 20 | 20 | 40     | 40 | SH080250 | LT-H6 |             |
|         | 2525-5T20-100-150 | 25     | 25 | 25 | 150 | 40 | 23.05 | 20   | 100  | 150                       | —  | 50 | 50 | 20 | 20 | 40     | 40 | SH080250 | LT-H6 |             |
|         | 2525-5T20-140-200 | 25     | 25 | 25 | 150 | 40 | 23.05 | 20   | 140  | 200                       | —  | 50 | 50 | 20 | 20 | 40     | 40 | SH080250 | LT-H6 |             |
|         | 2525-6T20-50-85   | 25     | 25 | 25 | 150 | 40 | 22.55 | 20   | 50   | 85                        | —  | 48 | 48 | 18 | 18 | 38     | 38 | SH080250 | LT-H6 |             |
|         | 2525-6T20-75-150  | 25     | 25 | 25 | 150 | 40 | 22.55 | 20   | 75   | 150                       | —  | 48 | 48 | 18 | 18 | 38     | 38 | SH080250 | LT-H6 |             |
|         | 2525-6T20-140-250 | 25     | 25 | 25 | 150 | 40 | 22.55 | 20   | 140  | 250                       | —  | 48 | 48 | 18 | 18 | 38     | 38 | SH080250 | LT-H6 |             |
|         | 2525-6T20-200-000 | 25     | 25 | 25 | 150 | 40 | 22.55 | 20   | 200  | ∞                         | —  | 48 | 48 | 18 | 18 | 38     | 38 | SH080250 | LT-H6 |             |

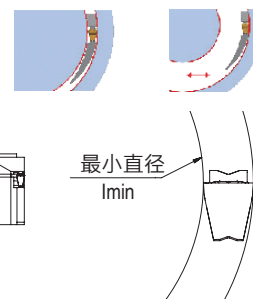
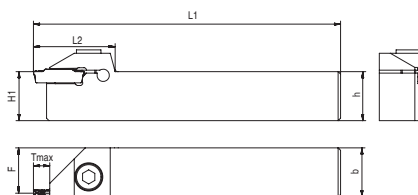
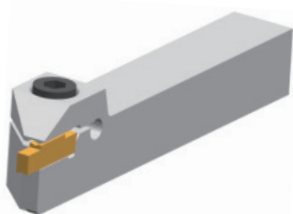
备注: 1.ACS单头刀片Tmax,根据刀杆来确定

ATSFR/L-OB 外凸型端面切槽及车削刀杆



| 型号      |                      | 尺寸<br>(mm) |    |    |     |    |       |      |      |      |    | 端面切槽刀片加工最小直径<br>lmin (mm) |    |    |    |        |    |                                                                                     |                                                                                     | 螺钉型号        | 扳手型号 | 适用刀片 |
|---------|----------------------|------------|----|----|-----|----|-------|------|------|------|----|---------------------------|----|----|----|--------|----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|------|------|
|         |                      | h          | b  | H1 | L1  | L2 | F     | Tmax | Dmin | Dmax | CS | CM                        | CH | TS | TM | Ground | RM |  |  |             |      |      |
| ATSFR/L | 2020-3T10-30-40-OB   | 20         | 20 | 20 | 140 | 31 | 18.95 | 10   | 30   | 40   | —  | —                         | —  | 24 | 24 | —      | —  | SH060200                                                                            | LT-H5                                                                               | ACD/ACS/ATD |      |      |
|         | 2020-3T10-35-50-OB   | 20         | 20 | 20 | 140 | 31 | 18.95 | 10   | 35   | 50   | —  | —                         | —  | 24 | 24 | —      | —  | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-3T15-45-70-OB   | 20         | 20 | 20 | 140 | 35 | 18.95 | 15   | 45   | 70   | —  | —                         | —  | 24 | 24 | 59     | 59 | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-3T15-65-100-OB  | 20         | 20 | 20 | 140 | 35 | 18.95 | 15   | 65   | 100  | 79 | 79                        | 79 | 24 | 24 | 59     | 59 | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T10-20-30-OB   | 20         | 20 | 20 | 140 | 31 | 18.55 | 10   | 20   | 30   | —  | —                         | —  | 22 | 22 | —      | —  | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T10-25-35-OB   | 20         | 20 | 20 | 140 | 31 | 18.55 | 10   | 25   | 35   | —  | —                         | —  | 22 | 22 | —      | —  | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T16-30-45-OB   | 20         | 20 | 20 | 140 | 36 | 18.55 | 16   | 30   | 45   | —  | —                         | —  | 22 | 22 | —      | —  | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T16-35-50-OB   | 20         | 20 | 20 | 140 | 36 | 18.55 | 16   | 35   | 50   | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T16-45-70-OB   | 20         | 20 | 20 | 140 | 36 | 18.55 | 16   | 45   | 70   | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T16-65-120-OB  | 20         | 20 | 20 | 140 | 36 | 18.55 | 16   | 65   | 120  | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2020-4T16-115-200-OB | 20         | 20 | 20 | 140 | 36 | 18.55 | 16   | 115  | 200  | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060200                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-3T10-35-50-OB   | 25         | 25 | 25 | 150 | 38 | 23.95 | 10   | 35   | 50   | —  | —                         | —  | 24 | 24 | —      | —  | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-3T15-45-70-OB   | 25         | 25 | 25 | 150 | 38 | 23.95 | 15   | 45   | 70   | —  | —                         | —  | 24 | 24 | 59     | 59 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-3T15-65-100-OB  | 25         | 25 | 25 | 150 | 38 | 23.95 | 15   | 65   | 100  | 79 | 79                        | 79 | 24 | 24 | 59     | 59 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T10-25-35-OB   | 25         | 25 | 25 | 150 | 39 | 23.55 | 10   | 25   | 35   | —  | —                         | —  | 22 | 22 | —      | —  | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T20-30-45-OB   | 25         | 25 | 25 | 150 | 39 | 23.55 | 20   | 30   | 45   | —  | —                         | —  | 22 | 22 | —      | —  | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T20-35-50-OB   | 25         | 25 | 25 | 150 | 39 | 23.55 | 20   | 35   | 50   | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T20-45-70-OB   | 25         | 25 | 25 | 150 | 39 | 23.55 | 20   | 45   | 70   | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T20-65-125-OB  | 25         | 25 | 25 | 150 | 39 | 23.55 | 20   | 65   | 125  | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T20-115-200-OB | 25         | 25 | 25 | 150 | 39 | 23.55 | 20   | 115  | 200  | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-4T20-190-000-OB | 25         | 25 | 25 | 150 | 39 | 23.55 | 20   | 190  | ∞    | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |      |
|         | 2525-5T25-50-80-OB   | 25         | 25 | 25 | 150 | 49 | 23.05 | 25   | 50   | 80   | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-5T15-50-80-OB   | 25         | 25 | 25 | 150 | 41 | 23.05 | 15   | 50   | 80   | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-5T25-70-110-OB  | 25         | 25 | 25 | 150 | 49 | 23.05 | 25   | 70   | 110  | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-5T15-70-110-OB  | 25         | 25 | 25 | 150 | 49 | 23.05 | 15   | 70   | 110  | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-5T25-100-150-OB | 25         | 25 | 25 | 150 | 49 | 23.05 | 25   | 100  | 150  | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-5T25-140-200-OB | 25         | 25 | 25 | 150 | 49 | 23.05 | 25   | 140  | 200  | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-5T25-190-000-OB | 25         | 25 | 25 | 150 | 49 | 23.05 | 25   | 190  | ∞    | —  | 50                        | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-6T25-50-70-OB   | 25         | 25 | 25 | 150 | 49 | 22.55 | 25   | 50   | 70   | —  | 48                        | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-6T25-60-100-OB  | 25         | 25 | 25 | 150 | 49 | 22.55 | 25   | 60   | 100  | —  | 48                        | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-6T25-90-180-OB  | 25         | 25 | 25 | 150 | 49 | 22.55 | 25   | 90   | 180  | —  | 48                        | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-6T25-170-400-OB | 25         | 25 | 25 | 150 | 49 | 22.55 | 25   | 170  | 400  | —  | 48                        | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H6                                                                               |             |      |      |
|         | 2525-6T25-390-000-OB | 25         | 25 | 25 | 150 | 49 | 22.55 | 25   | 390  | ∞    | —  | 48                        | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H6                                                                               |             |      |      |

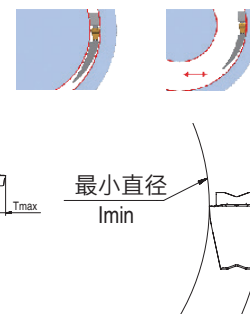
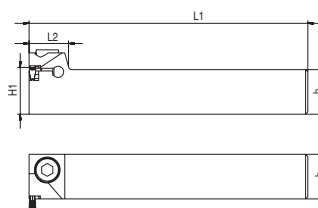
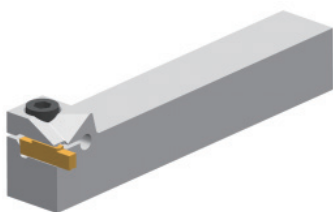
## AGSFR/L 外圆端面切槽和车削刀杆



| 型号      |        | 尺寸<br>(mm) |    |    |     |    |       |      | 刀片尺寸<br>(mm) | 端面切槽刀片加工最小直径<br>lmin (mm) |     |     |     |    |        |     |          | 螺钉型号  | 扳手型号        | 适用刀片 |
|---------|--------|------------|----|----|-----|----|-------|------|--------------|---------------------------|-----|-----|-----|----|--------|-----|----------|-------|-------------|------|
|         |        | h          | b  | H1 | L1  | L2 | F     | Tmax |              | CS                        | CM  | CH  | TS  | TM | Ground | RM  |          |       |             |      |
| ATSFR/L | 1616-4 | 16         | 16 | 16 | 110 | 32 | 14.55 | 4.6  | 2            | 196                       | 196 | 196 | 196 | —  | 100    | 196 | SH060160 | LT-H5 | ACD/ACS/ATD |      |
|         |        |            |    |    |     |    |       |      | 3            | 79                        | 79  | 79  | 24  | 24 | 59     | 59  |          |       |             |      |
|         |        |            |    |    |     |    |       |      | 4            | —                         | 42  | 42  | 22  | 22 | 42     | 42  |          |       |             |      |
|         | 2020-4 | 20         | 20 | 20 | 125 | 32 | 18.55 | 4.6  | 2            | 196                       | 196 | 196 | 196 | —  | 100    | 196 | SH060200 | LT-H5 |             |      |
|         |        |            |    |    |     |    |       |      | 3            | 79                        | 79  | 79  | 24  | 24 | 59     | 59  |          |       |             |      |
|         |        |            |    |    |     |    |       |      | 4            | —                         | 42  | 42  | 22  | 22 | 42     | 42  |          |       |             |      |
|         | 2020-6 | 20         | 20 | 20 | 125 | 38 | 17.58 | 4.6  | 5            | —                         | 50  | 50  | 20  | 20 | 40     | 40  | SH060200 | LT-H5 |             |      |
|         |        |            |    |    |     |    |       |      | 6            | —                         | 48  | 48  | 18  | 18 | 38     | 38  |          |       |             |      |
|         | 2525-4 | 25         | 25 | 25 | 150 | 38 | 23.55 | 4.6  | 2            | 196                       | 196 | 196 | 196 | —  | 100    | 196 | SH060250 | LT-H5 |             |      |
|         |        |            |    |    |     |    |       |      | 3            | 79                        | 79  | 79  | 24  | 24 | 59     | 59  |          |       |             |      |
|         |        |            |    |    |     |    |       |      | 4            | —                         | 42  | 42  | 22  | 22 | 42     | 42  |          |       |             |      |
|         | 2525-6 | 25         | 25 | 25 | 150 | 38 | 22.58 | 4.6  | 5            | —                         | 50  | 50  | 20  | 20 | 40     | 40  | SH060250 | LT-H5 |             |      |
| 6       |        |            |    |    |     |    |       |      | —            | 48                        | 48  | 18  | 18  | 38 | 38     |     |          |       |             |      |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

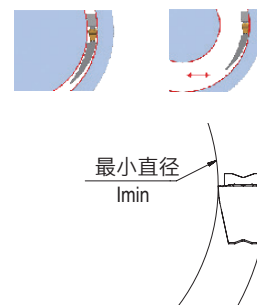
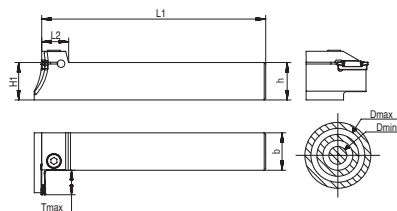
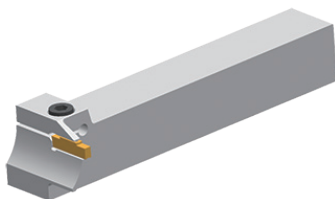
## AGPFR/L 端面切槽与车削刀杆



| 型号      |        | 尺寸<br>(mm) |    |                |                |                |                  | 刀片尺寸<br>(mm) | 端面切槽刀片加工最小直径<br>l <sub>min</sub> (mm) |     |     |     |    |        |     |          | 螺钉型号                                                                                  | 扳手型号        | 适用刀片 |
|---------|--------|------------|----|----------------|----------------|----------------|------------------|--------------|---------------------------------------|-----|-----|-----|----|--------|-----|----------|---------------------------------------------------------------------------------------|-------------|------|
|         |        | h          | b  | H <sub>1</sub> | L <sub>1</sub> | L <sub>2</sub> | T <sub>max</sub> |              | CS                                    | CM  | CH  | TS  | TM | Ground | RM  |          |                                                                                       |             |      |
| ATSFR/L | 2020-4 | 20         | 20 | 20             | 125            | 20             | 4.6              | 2            | 196                                   | 196 | 196 | 196 | —  | 100    | 196 | SH060200 |  | ACD/ACS/ATD |      |
|         |        |            |    |                |                |                |                  | 3            | 79                                    | 79  | 79  | 24  | 24 | 59     | 59  |          |                                                                                       |             |      |
|         |        |            |    |                |                |                |                  | 4            | —                                     | 42  | 42  | 22  | 22 | 42     | 42  |          |                                                                                       |             |      |
|         | 2525-4 | 25         | 25 | 25             | 150            | 20             | 4.6              | 2            | 196                                   | 196 | 196 | 196 | —  | 100    | 196 | SH060250 |  |             |      |
|         |        |            |    |                |                |                |                  | 3            | 79                                    | 79  | 79  | 24  | 24 | 59     | 59  |          |                                                                                       |             |      |
|         |        |            |    |                |                |                |                  | 4            | —                                     | 42  | 42  | 22  | 22 | 42     | 42  |          |                                                                                       |             |      |
|         | 2525-6 | 25         | 25 | 25             | 150            | 25             | 4.6              | 5            | —                                     | 50  | 50  | 20  | 20 | 40     | 40  | SH060250 |  |             |      |
|         |        |            |    |                |                |                |                  | 6            | —                                     | 48  | 48  | 18  | 18 | 38     | 38  |          |                                                                                       |             |      |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

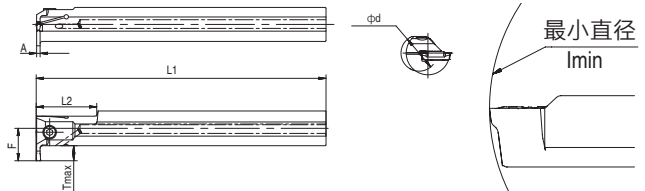
# ATPFR/L 端面切槽、切削及车削刀杆



| 型号     |                   | 刀座尺寸 | 尺寸<br>(mm) |    |     |      |      |      |      | 端面切槽刀片加工最小直径<br>lmin (mm) |    |    |    |    |        |    |                                                                                     | 螺钉型号                                                                                | 扳手型号        | 适用刀片 |
|--------|-------------------|------|------------|----|-----|------|------|------|------|---------------------------|----|----|----|----|--------|----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|------|
|        |                   |      | h          | b  | L1  | L2   | Tmax | Dmin | Dmax | CS                        | CM | CH | TS | TM | Ground | RM |  |  |             |      |
| ATSFRL | 2525-3T10-30-40   | 3    | 25         | 25 | 150 | 18   | 10   | 30   | 40   | —                         | —  | —  | 24 | 24 | —      | —  | SH050250                                                                            | LT-H4                                                                               | ACD/ACS/ATD |      |
|        | 2525-3T10-35-50   | 3    | 25         | 25 | 150 | 18   | 10   | 35   | 50   | —                         | —  | —  | 24 | 24 | —      | —  | SH050250                                                                            | LT-H4                                                                               |             |      |
|        | 2525-3T15-45-60   | 3    | 25         | 25 | 150 | 18   | 15   | 45   | 60   | —                         | —  | —  | 24 | 24 | —      | —  | SH050250                                                                            | LT-H4                                                                               |             |      |
|        | 2525-3T15-55-85   | 3    | 25         | 25 | 150 | 18   | 15   | 55   | 85   | 79                        | 79 | 79 | 24 | 24 | 59     | 59 | SH050250                                                                            | LT-H4                                                                               |             |      |
|        | 2525-4T12-25-40   | 4    | 25         | 25 | 150 | 18.5 | 12   | 25   | 40   | —                         | —  | —  | 22 | 22 | —      | —  | SH060250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-4T15-35-50   | 4    | 25         | 25 | 150 | 18.5 | 15   | 35   | 50   | —                         | 42 | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-4T15-45-60   | 4    | 25         | 25 | 150 | 18.5 | 15   | 45   | 60   | —                         | 42 | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-4T15-55-85   | 4    | 25         | 25 | 150 | 18.5 | 15   | 55   | 85   | —                         | 42 | 42 | 22 | 22 | 42     | 42 | SH060250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-5T20-50-80   | 5    | 25         | 25 | 150 | 22   | 20   | 50   | 80   | —                         | 50 | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-5T20-70-110  | 5    | 25         | 25 | 150 | 22   | 20   | 70   | 110  | —                         | 50 | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-5T20-100-150 | 5    | 25         | 25 | 150 | 22   | 20   | 100  | 150  | —                         | 50 | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-5T20-140-200 | 5    | 25         | 25 | 150 | 22   | 20   | 140  | 200  | —                         | 50 | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-5T20-190-000 | 5    | 25         | 25 | 150 | 22   | 20   | 190  | ∞    | —                         | 50 | 50 | 20 | 20 | 40     | 40 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-6T20-50-85   | 6    | 25         | 25 | 150 | 22   | 20   | 50   | 85   | —                         | 48 | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-6T20-75-150  | 6    | 25         | 25 | 150 | 22   | 20   | 75   | 150  | —                         | 48 | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-6T20-140-250 | 6    | 25         | 25 | 150 | 22   | 20   | 140  | 250  | —                         | 48 | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H5                                                                               |             |      |
|        | 2525-6T20-240-000 | 6    | 25         | 25 | 150 | 22   | 20   | 240  | ∞    | —                         | 48 | 48 | 18 | 18 | 38     | 38 | SH080250                                                                            | LT-H5                                                                               |             |      |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

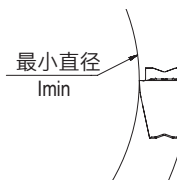
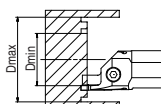
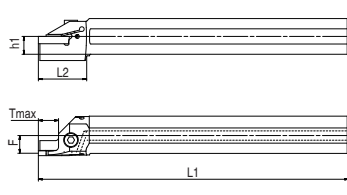
# ATPIR/L 内孔切槽、车削及仿形切削刀杆



| 型号      |                                                                                                 | 尺寸<br>(mm) |                |                |      |      |                  |                  | 端面切槽刀片加工最小直径<br>l <sub>min</sub> (mm) |    |    |    |    |        |    |    | 螺钉型号                                                                                | 扳手型号                                                                                | 适用刀片        |
|---------|-------------------------------------------------------------------------------------------------|------------|----------------|----------------|------|------|------------------|------------------|---------------------------------------|----|----|----|----|--------|----|----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|
|         |                                                                                                 | d          | L <sub>1</sub> | L <sub>2</sub> | F    | A    | T <sub>max</sub> | D <sub>min</sub> | CS                                    | CM | CH | TS | TM | Ground | RM | RA |  |  |             |
| ATPIR/L | 20-2T6-25-C                                                                                     | 20         | 160            | 40             | 15.8 | 1.6  | 6                | 25               | —                                     | —  | —  | 25 | —  | 25     | 25 | —  | SH050120                                                                            | LT-H4                                                                               | ACD/ACS/ATD |
|         | 25-2T5-25-C                                                                                     | 25         | 200            | 40             | 17.5 | 1.6  | 5                | 25               | —                                     | —  | —  | 25 | —  | 25     | 25 | —  | SH050160                                                                            | LT-H4                                                                               |             |
|         |  32-2T5-30-C   | 32         | 250            | 40             | 19.8 | 1.6  | 5                | 30               | —                                     | —  | —  | 25 | —  | 25     | 25 | —  | SH050160                                                                            | LT-H4                                                                               |             |
|         | 20-3T6-25-C                                                                                     | 20         | 160            | 40             | 15.8 | 2.1  | 6                | 25               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050120                                                                            | LT-H4                                                                               |             |
|         | 25-3T5-25-C                                                                                     | 25         | 200            | 40             | 17.5 | 2.1  | 5                | 25               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 25-3T8-32-C                                                                                     | 25         | 200            | 40             | 21.5 | 2.4  | 8                | 32               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 32-3T5-30-C                                                                                     | 32         | 250            | 60             | 19.8 | 2.1  | 5                | 30               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 32-3T10-40-C                                                                                    | 32         | 200            | 60             | 27   | 2.4  | 10               | 40               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 40-3T12-50-C                                                                                    | 40         | 300            | 65             | 33   | 2.4  | 12               | 50               | 45                                    | 45 | 45 | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 20-4T6-25-C                                                                                     | 20         | 160            | 40             | 15.8 | 3    | 6                | 25               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050120                                                                            | LT-H4                                                                               |             |
|         | 25-4T5-25-C                                                                                     | 25         | 200            | 40             | 17.5 | 2.9  | 5                | 25               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 25-4T8-32-C                                                                                     | 25         | 200            | 40             | 21.5 | 3    | 8                | 32               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 32-4T5-30-C                                                                                     | 32         | 250            | 60             | 20.8 | 2.9  | 5                | 30               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 32-4T10-40-C                                                                                    | 32         | 250            | 60             | 27   | 3    | 10               | 40               | —                                     | —  | —  | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 40-4T12-50-C                                                                                    | 40         | 300            | 65             | 33   | 3    | 12               | 50               | —                                     | 45 | 45 | 25 | 25 | 25     | 25 | 25 | SH050160                                                                            | LT-H4                                                                               |             |
|         | 50-4T14-60-C                                                                                    | 50         | 350            | 70             | 40   | 3    | 14               | 60               | —                                     | 45 | 45 | 25 | 25 | 25     | 25 | 25 | SH050200                                                                            | LT-H4                                                                               |             |
|         | 25-5T5-31-C                                                                                     | 25         | 200            | 40             | 17.3 | 3.9  | 5                | 31               | —                                     | —  | —  | 30 | 30 | 30     | 30 | 30 | SH060160                                                                            | LT-H5                                                                               |             |
|         | 32-5T5-31-C                                                                                     | 32         | 250            | 60             | 20.8 | 3.9  | 5                | 31               | —                                     | —  | —  | 30 | 30 | 30     | 30 | 30 | SH060200                                                                            | LT-H5                                                                               |             |
|         | 32-5T10-40-C                                                                                    | 32         | 250            | 60             | 27   | 3.85 | 10               | 40               | —                                     | —  | —  | 30 | 30 | 30     | 30 | 30 | SH060200                                                                            | LT-H5                                                                               |             |
|         | 40-5T12-50-C                                                                                    | 40         | 300            | 65             | 33   | 3.85 | 12               | 50               | —                                     | 45 | 45 | 30 | 30 | 30     | 30 | 30 | SH060250                                                                            | LT-H5                                                                               |             |
|         | 50-5T14-60-C                                                                                    | 50         | 350            | 70             | 40   | 3.85 | 14               | 60               | —                                     | 45 | 45 | 30 | 30 | 30     | 30 | 30 | SH060250                                                                            | LT-H5                                                                               |             |
|         | 32-6T5-31-C                                                                                     | 32         | 250            | 60             | 20.8 | 4.9  | 5                | 31               | —                                     | —  | —  | 30 | 30 | 30     | 30 | 30 | SH060200                                                                            | LT-H5                                                                               |             |
|         | 32-6T10-40-C                                                                                    | 32         | 250            | 60             | 27   | 4.85 | 10               | 40               | —                                     | —  | —  | 30 | 30 | 30     | 30 | 30 | SH060200                                                                            | LT-H5                                                                               |             |
|         | 40-6T12-50-C                                                                                    | 40         | 300            | 65             | 33   | 4.85 | 12               | 50               | —                                     | 45 | 45 | 30 | 30 | 30     | 30 | 30 | SH060250                                                                            | LT-H5                                                                               |             |
|         | 50-6T14-60-C                                                                                    | 50         | 350            | 70             | 40   | 4.85 | 14               | 60               | —                                     | 45 | 45 | 30 | 30 | 30     | 30 | 30 | SH060250                                                                            | LT-H5                                                                               |             |
|         |  32-8T6-38-C | 32         | 250            | 60             | 21.3 | 5.85 | 6                | 38               | —                                     | —  | —  | 32 | 32 | 32     | 32 | 32 | SH060200                                                                            | LT-H5                                                                               |             |
|         |  40-8T6-42-C | 40         | 300            | 65             | 25.8 | 5.85 | 6                | 42               | —                                     | —  | —  | 32 | 32 | 32     | 32 | 32 | SH060250                                                                            | LT-H5                                                                               |             |



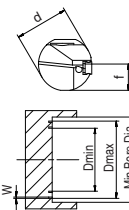
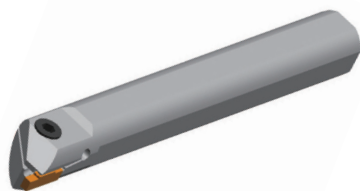
## ATSIR/L 内孔端面切槽及车削刀杆



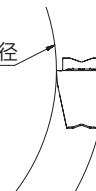
| 型号      |                                                                                                      | 尺寸 (mm) |     |    |      |      |      |      |      |    | 端面切槽刀片加工最小直径<br>lmin (mm) |    |    |    |        |    |                                                                                     |                                                                                     | 螺钉型号        | 扳手型号 | 适用刀片 |
|---------|------------------------------------------------------------------------------------------------------|---------|-----|----|------|------|------|------|------|----|---------------------------|----|----|----|--------|----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|------|------|
|         |                                                                                                      | d       | L1  | L2 | F    | h1   | Tmax | Dmin | Dmax | CS | CM                        | CH | TS | TM | Ground | RM |  |  |             |      |      |
| ATSIR/L |  25-3T12-35-45-C    | 25      | 200 | 31 | 11.5 | 11.5 | 12   | 35   | 45   | —  | —                         | —  | 24 | 24 | —      | —  | SH050160                                                                            | LT-H4                                                                               | ACD/ACS/ATD |      |      |
|         |  25-3T12-40-60-C    | 25      | 200 | 31 | 11.5 | 11.5 | 12   | 40   | 60   | —  | —                         | —  | 24 | 24 | —      | —  | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  25-3T12-55-90-C    | 25      | 200 | 31 | 11.5 | 11.5 | 12   | 55   | 90   | —  | —                         | —  | 24 | 24 | 59     | 59 | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  25-3T12-80-150-C   | 25      | 200 | 31 | 11.5 | 11.5 | 12   | 80   | 150  | 79 | 79                        | 79 | 24 | 24 | 59     | 59 | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  25-4T12-20-35-C    | 25      | 200 | 31 | 11   | 11.5 | 12   | 20   | 35   | —  | —                         | —  | 22 | 22 | —      | —  | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  25-4T12-28-45-C    | 25      | 200 | 31 | 11   | 11.5 | 12   | 28   | 45   | —  | —                         | —  | 22 | 22 | —      | —  | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  25-4T12-35-55-C    | 25      | 200 | 31 | 11   | 11.5 | 12   | 35   | 55   | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  32-4T12-45-70-C    | 32      | 250 | 31 | 14.5 | 15   | 12   | 45   | 70   | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  32-4T12-60-100-C | 32      | 250 | 31 | 14.5 | 15   | 12   | 60   | 100  | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH050160                                                                            | LT-H4                                                                               |             |      |      |
|         |  32-4T12-90-180-C | 32      | 250 | 31 | 14.5 | 15   | 12   | 90   | 180  | —  | 42                        | 42 | 22 | 22 | 42     | 42 | SH050160                                                                            | LT-H4                                                                               |             |      |      |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

## AGSIR/L 内孔端面切槽及车削刀杆



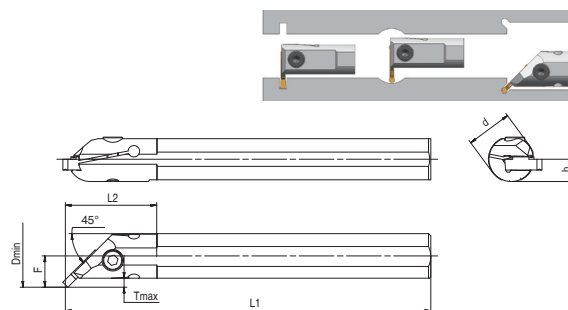
最小直径  
lmin



| 型号      | 尺寸 (mm)      |    |     |      |       | 刀片尺寸 (mm) | 端面切槽刀片加工最小直径 lmin (mm) |     |     |     |     |        |     |     | 螺钉型号     | 扳手型号  | 适用刀片        |
|---------|--------------|----|-----|------|-------|-----------|------------------------|-----|-----|-----|-----|--------|-----|-----|----------|-------|-------------|
|         | h            | b  | H1  | F    | Tmax  |           | CS                     | CM  | CH  | TS  | TM  | Ground | RM  |     |          |       |             |
| AGSIR/L | New 25-4T5-C | 25 | 200 | 12.3 | 10.9  | 5.8       | 2                      | 196 | 196 | 196 | 196 | —      | 100 | 196 | SH060160 | LT-H5 | ACD/ACS/ATD |
|         |              |    |     |      |       |           | 3                      | 79  | 79  | 79  | 24  | 24     | 59  | 59  | SH060160 | LT-H5 |             |
|         |              |    |     |      |       |           | 4                      | —   | 42  | 42  | 22  | 22     | 42  | 42  | SH060160 | LT-H5 |             |
|         | New 25-4T5-C | 25 | 200 | 12.3 | 10.3  | 5.8       | 5                      | —   | 50  | 50  | 20  | 20     | 40  | 40  | SH060160 | LT-H5 |             |
|         |              |    |     |      |       |           | 6                      | —   | 48  | 48  | 18  | 18     | 38  | 38  | SH060160 | LT-H5 |             |
|         | New 25-4T5-C | 32 | 250 | 15.8 | 14.5  | 5.8       | 2                      | 196 | 196 | 196 | 196 | —      | 100 | 196 | SH060160 | LT-H5 |             |
|         |              |    |     |      |       |           | 3                      | 79  | 79  | 79  | 24  | 24     | 59  | 59  | SH060160 | LT-H5 |             |
|         |              |    |     |      |       |           | 4                      | —   | 42  | 42  | 22  | 22     | 42  | 42  | SH060160 | LT-H5 |             |
|         | New 25-4T5-C | 32 | 250 | 15.8 | 13.79 | 5.8       | 5                      | —   | 50  | 50  | 20  | 20     | 40  | 40  | SH060160 | LT-H5 |             |
|         |              |    |     |      |       |           | 6                      | —   | 48  | 48  | 18  | 18     | 38  | 38  | SH060160 | LT-H5 |             |

备注:1.ACS单头刀片Tmax,根据刀杆来确定

# AGUIR/L 内孔越程槽加工刀杆



| 型号      |                                                                                             | 尺寸(mm) |     |    |      |      |      | 螺钉型号                                                                                | 扳手型号                                                                                | 适用刀片        |
|---------|---------------------------------------------------------------------------------------------|--------|-----|----|------|------|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|
|         |                                                                                             | d      | L1  | L2 | F    | Tmax | Dmin |  |  |             |
| AGUIR/L |  20-3T3-45 | 20     | 160 | 40 | 12.3 | 3    | 45   | SH050120                                                                            | LT-H4                                                                               | ACD/ACS/ATD |
|         |  20-4T3-45 | 20     | 160 | 40 | 12.3 | 3    | 45   | SH050120                                                                            | LT-H4                                                                               |             |
|         |  25-3T3-45 | 25     | 200 | 40 | 14.4 | 3    | 45   | SH050160                                                                            | LT-H4                                                                               |             |
|         |  25-4T3-45 | 25     | 200 | 40 | 14.4 | 3    | 45   | SH050160                                                                            | LT-H4                                                                               |             |
|         |  25-6T3-45 | 25     | 200 | 40 | 14.4 | 3    | 45   | SH060160                                                                            | LT-H5                                                                               |             |

刀片\*:ACD/ACS系列仅用于切槽、切断