粗镗和精镗

产品创新样本
2022 年第 期

_ WALTER BORING XT / WALTER PRECISION XT

粗镗和精镗刀具

请这样查找和订购
您的刀具解决方案：

个人 —— 全世界
您可以通过电话、传真或电子邮件与我们联系。当地联系人的联系方式请见我们的网站：
walter-tools.com

瓦尔特混合样本和宣传册
展示了我们核心品牌瓦尔特 (Walter)、瓦尔特-蒂泰克斯 (Walter Titex) 和瓦尔特-普瑞特 (Walter Prototyp)、瓦尔特全向 (Walter Multiply) 的全部标准产品 - 以印刷版和数字版的形式：包含产品一览、产品数据、切削参数建议等。通过我们的加工导航系统 Walter GPS 或 Walter TOOLSHOP 的链接，可以直接订购。

在 walter-tools.com 上您可以通过智能手机、平板电脑或个人电脑快捷而舒适地在线调出和订购瓦尔特产品。
优势：从每个终端设备上直接访问，并随时以最佳方式显示！

瓦尔特在线样本

针对刀具的搜索
在瓦尔特在线样本中，您可以根据与产品样本相同的结构并借助过滤和搜索功能来查找产品。同时集成了：购物功能以及图纸和模型的链接。

Walter GPS

与应用有关的搜索
利用 Walter GPS，以在线或离线方式，只需几步就能为您的工件找到最佳切削加工解决方案，并且必要时可以直接传输到 Walter TOOLSHOP 中！

瓦尔特 Innotime®

基于工件的搜索
借助瓦尔特 Innotime®，可以为您的工件找到最经济的加工解决方案：包括所有为此所需的刀具、加工步骤和参数。只需要上传您的三维模型。

数字化订购途径

TOOL:SHOP

EDI B2B

Walter TOOLSHOP & EDI
利用 Walter TOOLSHOP，客户可以快速获取信息并订购。
此外，通过 EDI (电子数据交换) 还能够交换文档 (例如订单) —— 也能够订购非标刀具。

B – 孔加工

B2: 粗镗和精镗		面
粗镗和精镗用可转位刀片	订购页	
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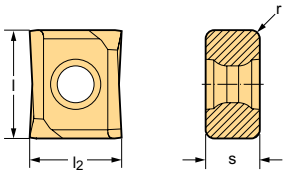
菱形，切向
P4130 / P4160 / P4460



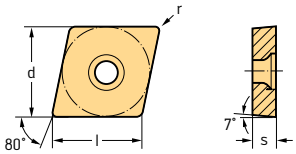
可转位刀片

	牌号	切削刃数量	l mm	l_2 mm	s mm	r mm	P HC WKP30S	P HC WSM20S	M HC WSM20S	K HC WKK10S	K HC WKK20S	N HC WNN15	N HW WK10	S HC WSM20S
	P4130-4R12-E47	2	14	10,48	7	1,2	☺			☻	☺			
	P4160-2L08-E47	2	10	9,69	5	0,8	☺	☹	☺		☺			☺
	P4160-2R04-E47	2	10	9,69	5	0,4	☺	☹	☺		☺			☺
	P4160-2R08-E47	2	10	9,69	5	0,8	☺	☹	☺		☺			☺
	P4460-2R04-G88	2	10	9,69	5	0,4						☻		
	P4460-2R08-G88	2	10	9,69	5	0,8						☻	☺	

HC = 涂层硬质合金
HW = 无涂层硬质合金

B 2

菱形，正型 80°
CCGT / CCMT
Tiger·tec® Gold



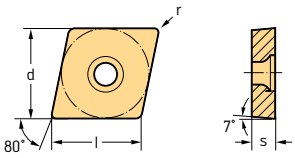
可转位刀片

	牌号	l mm	r mm	r mm	f mm	a_p mm	P HC WPP10G	P HC WPP20G	P HC WPP20S	P HC WPP30G	P HC WSM20S	M HC WMP20S	M HC WSM01	M HC WSM10S	M HC WSM20S	M HC WSM30S	S HC WSM01	S HC WSM10S	S HC WSM20S	S HC WSM30S
	CCGT060204-MP4	6,45	0,4		0,08–0,20	0,4–2,0		☺												
	CCGT09T304-MP4	9,67	0,4		0,08–0,25	0,4–3,0	☻	☺												
	CCGT09T308-MP4	9,67	0,8		0,12–0,32	0,5–3,0	☻	☺												
	CCGT120408-MP4	12,9	0,8		0,12–0,32	0,5–3,5	☻	☺												
	CCMT060202-E47	6,45		0,2					☹		☹				☺	☹			☺	☹
	CCMT060204-E47	6,45		0,4					☹		☹				☺	☹			☺	☹
	CCMT09T302-E47	9,67		0,2					☹		☹				☺				☺	
	CCMT09T304-E47	9,67		0,4					☹		☹				☺	☹			☺	☹
	CCMT09T308-E47	9,67		0,8					☹		☹				☺	☹			☺	☹
	CCMT120404-E47	12,9		0,4					☹		☹				☺	☹			☺	☹
	CCMT120408-E47	12,9		0,8					☹		☹				☺	☹			☺	☹
	CCMT120412-E47	12,9		1,2					☹		☹				☺				☺	
	CCMT060204-MM4	6,45	0,4		0,08–0,20	0,4–2,0						☺		☻	☺	☹		☻	☺	☹
	CCMT060208-MM4	6,45	0,8		0,12–0,25	0,5–2,0						☺			☺				☺	
	CCMT09T304-MM4	9,67	0,4		0,08–0,25	0,4–3,0						☺	☻	☻	☺	☹	☻	☻	☺	☹
	CCMT09T308-MM4	9,67	0,8		0,12–0,32	0,5–3,0						☺	☻	☻	☺	☹	☻	☻	☺	☹
	CCMT120404-MM4	12,9	0,4		0,12–0,25	0,4–3,5						☺			☺				☺	
	CCMT120408-MM4	12,9	0,8		0,12–0,32	0,5–3,5						☺		☻	☺			☻	☺	

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金

菱形，正型 80°
CCGT / CCMT
Tiger·tec® Gold



可转位刀片

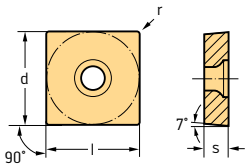
	牌号	l mm	r mm	r mm	f mm	a_p mm	P HC WPP10G	P HC WPP20G	P HC WPP20S	P HC WPP30G	P HC WSM20S	M HC WMP20S	M HC WSM01	M HC WSM10S	M HC WSM20S	M HC WSM30S	S HC WSM01	S HC WSM10S	S HC WSM20S	S HC WSM30S
	CCMT060204-MP4	6,45	0,4		0,08–0,20	0,4–2,0	☺	☹												
	CCMT060208-MP4	6,45	0,8		0,12–0,25	0,5–2,0	☺	☹												
	CCMT09T304-MP4	9,67	0,4		0,08–0,25	0,4–3,0	☺	☹												
	CCMT09T308-MP4	9,67	0,8		0,12–0,32	0,5–3,0	☺	☹												
	CCMT120404-MP4	12,9	0,4		0,12–0,25	0,4–3,5	☺	☹												
	CCMT120408-MP4	12,9	0,8		0,12–0,32	0,5–3,5	☺	☹												
	CCMT060204-RP4	6,45	0,4		0,12–0,25	0,4–2,5	☺	☹		✗										
	CCMT060208-RP4	6,45	0,8		0,16–0,30	0,6–2,5		☹		✗										
	CCMT09T304-RP4	9,67	0,4		0,12–0,25	0,4–3,0	☺	☹		✗										
	CCMT09T308-RP4	9,67	0,8		0,16–0,35	0,6–4,0	☺	☹		✗										
	CCMT120404-RP4	12,9	0,4		0,12–0,30	0,4–4,0	☺	☹		✗										
	CCMT120408-RP4	12,9	0,8		0,16–0,40	0,6–5,0	☺	☹		✗										
	CCMT120412-RP4	12,9	1,2		0,20–0,50	0,8–5,0	☺	☹		✗										

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金

B2

正方形，正型
SCGT / SCMT
Tiger·tec® Gold



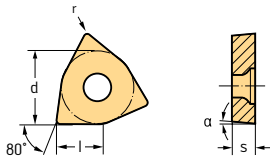
可转位刀片

	牌号	l mm	r mm	r mm	f mm	a_p mm	P HC WPP10G	P HC WPP20G	P HC WPP20S	P HC WPP30G	P HC WSM20S	M HC WSM10S	M HC WSM20S	M HC WSM30S	S HC WSM10S	S HC WSM20S	S HC WSM30S
	SCGT09T304-MP4	9,53	0,4		0,08–0,25	0,4–3,0		😐									
	SCGT09T308-MP4	9,53	0,8		0,12–0,32	0,5–3,0		😐									
	SCGT120408-MP4	12,7	0,8		0,12–0,32	0,5–3,5		😐									
	SCMT060204-E47	6,35		0,4					☹		☹	☺	😐	☹	☺	😐	☹
	SCMT09T304-E47	9,53		0,4					☹		☹	☺	😐		☺	😐	
	SCMT09T308-E47	9,53		0,8					☹		☹	☺	😐	☹	☺	😐	☹
	SCMT120408-E47	12,7		0,8					☹		☹		😐	☹		😐	☹
	SCMT09T304-MP4	9,53	0,4		0,08–0,25	0,4–3,0		😐									
	SCMT09T308-MP4	9,53	0,8		0,12–0,32	0,5–3,0	☺	😐									
	SCMT120408-MP4	12,7	0,8		0,12–0,32	0,5–3,5	☺	😐									
	SCMT09T304-RP4	9,53	0,4		0,12–0,25	0,4–3,0	☺	😐		☹							
	SCMT09T308-RP4	9,53	0,8		0,16–0,35	0,6–4,0	☺	😐		☹							
	SCMT09T312-RP4	9,53	1,2		0,20–0,45	0,8–5,0	☺										
	SCMT120404-RP4	12,7	0,4		0,12–0,25	0,4–3,0	☺	😐		☹							
	SCMT120408-RP4	12,7	0,8		0,16–0,40	0,6–5,0	☺	😐		☹							
	SCMT120412-RP4	12,7	1,2		0,20–0,50	0,8–5,0	☺	😐		☹							

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金

三角形，正型 80°
WCMT
Tiger·tec® Gold



可转位刀片

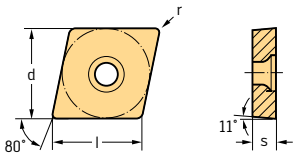
	牌号	l mm	r mm	r mm	f mm	a_p mm	P HC WPP20G	P HC WPP20S	P HC WPP30G	P HC WSM20S	M HC WSM20S	S HC WSM20S
	WCMT030204-E47	3,5	0,4					✗		✗	●	●
	WCMT040204-E47	4,3	0,4					✗		✗	●	●
	WCMT06T304-E47	6,5	0,4					✗				
	WCMT06T308-E47	6,5	0,8							✗	●	●
	WCMT06T304-MP4	6,52		0,4	0,08–0,25	0,4–2,5	●					
	WCMT06T308-MP4	6,52		0,8	0,12–0,32	0,5–2,5	●					
	WCMT030202-RP4	3,91		0,2	0,08–0,12	0,2–1,5	●					
	WCMT040204-RP4	4,34		0,4	0,12–0,25	0,4–2,5	●					
	WCMT06T304-RP4	6,52		0,4	0,12–0,25	0,4–3,0	●					
	WCMT06T308-RP4	6,52		0,8	0,16–0,35	0,6–3,0	●		✗			
	WCMT080404-RP4	8,69		0,4	0,12–0,25	0,4–3,0	●					
	WCMT080408-RP4	8,69		0,8	0,16–0,40	0,6–4,0	●		✗			
	WCMT080412-RP4	8,69		1,2	0,20–0,45	0,8–4,0	●					

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金

B 2

菱形，正型 80°
CPMT
Tiger·tec® Gold



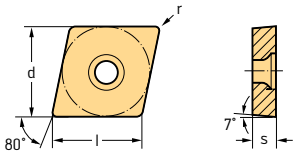
可转位刀片

	牌号	l mm	r mm	f mm	a_p mm	P HC WPP10G
	CPMT050204-FP4	5,64	0,4	0,05–0,16	0,1–1,5	☺
	CPMT060204-FP4	6,45	0,4	0,05–0,16	0,1–1,5	☺
	CPMT09T304-FP4	9,67	0,4	0,05–0,16	0,1–1,5	☺
	CPMT09T308-FP4	9,67	0,8	0,08–0,20	0,1–1,5	☺

HC = 涂层硬质合金

B 2

菱形，正型 80°
CCMT
Tiger·tec® Gold



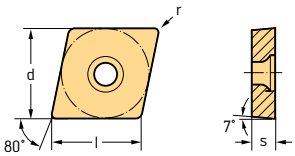
可转位刀片

	牌号	l mm	r mm	f mm	a_p mm	P HC WMP20S	P HC WPP10G	P HC WPP20G	P HE WEP10C	M HC WMP20S	M HC WSM01	M HC WSM10S	M HC WSM20S	M HC WSM30S	K HC WKK10S	K HC WKK20S	S HC WSM01	S HC WSM10S	S HC WSM20S	S HC WSM30S
	CCMT060204-FK6	6,45	0,4	0,06–0,18	0,3–2,0										☻	☹				
	CCMT060208-FK6	6,45	0,8	0,10–0,20	0,5–2,0										☻	☹				
	CCMT09T304-FK6	9,67	0,4	0,08–0,20	0,3–2,0										☻	☹				
	CCMT09T308-FK6	9,67	0,8	0,10–0,25	0,5–2,0										☻	☹				
	CCMT120404-FK6	12,9	0,4	0,10–0,25	0,3–2,5											☹				
	CCMT120408-FK6	12,9	0,8	0,12–0,32	0,5–2,5										☻	☹				
	CCMT060202-FM4	6,45	0,2	0,04–0,12	0,1–1,0	☹				☹		☻	☹	☠				☻	☹	☠
	CCMT060204-FM4	6,45	0,4	0,05–0,16	0,1–1,5	☹				☹	☺	☻	☹	☠			☺	☻	☹	☠
	CCMT060208-FM4	6,45	0,8	0,08–0,20	0,1–1,5	☹				☹			☹	☠					☹	☠
	CCMT09T302-FM4	9,67	0,2	0,04–0,12	0,1–1,0	☹				☹	☺	☻	☹	☠			☺	☻	☹	☠
	CCMT09T304-FM4	9,67	0,4	0,05–0,16	0,1–1,5	☹				☹	☺	☻	☹	☠			☺	☻	☹	☠
	CCMT09T308-FM4	9,67	0,8	0,08–0,20	0,1–1,5	☹				☹	☺	☻	☹	☠			☺	☻	☹	☠
	CCMT120404-FM4	12,9	0,4	0,05–0,16	0,1–1,5							☻	☹	☠				☻	☹	☠
	CCMT120408-FM4	12,9	0,8	0,08–0,20	0,1–1,5							☻	☹	☠				☻	☹	☠
	CCMT060204-FM6	6,45	0,4	0,08–0,25	0,3–1,6								☹	☠					☹	☠
	CCMT060208-FM6	6,45	0,8	0,12–0,30	0,5–1,6								☹						☹	
	CCMT09T304-FM6	9,67	0,4	0,08–0,25	0,3–2,0								☹	☠					☹	☠
	CCMT09T308-FM6	9,67	0,8	0,12–0,32	0,5–2,0								☹	☠					☹	☠
	CCMT120408-FM6	12,9	0,8	0,12–0,32	0,5–2,5								☹	☠					☹	☠

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金
HE = 涂层金属陶瓷

菱形，正型 80°
CCMT
Tiger·tec® Gold



可转位刀片

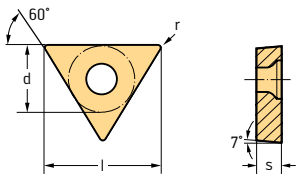
	牌号	l mm	r mm	f mm	a_p mm	P HC WMP20S	P HC WPP10G	P HC WPP20G	P HE WEP10C	M HC WMP20S	M HC WSM01	M HC WSM10S	M HC WSM20S	M HC WSM30S	K HC WKK10S	K HC WKK20S	S HC WSM01	S HC WSM10S	S HC WSM20S	S HC WSM30S
	CCMT060202-FP4	6,45	0,2	0,04–0,12	0,1–1,0		☺	☹	☻											
	CCMT060204-FP4	6,45	0,4	0,05–0,16	0,1–1,5		☺	☹	☻											
	CCMT060208-FP4	6,45	0,8	0,08–0,20	0,1–1,5		☺	☹												
	CCMT09T302-FP4	9,67	0,2	0,04–0,12	0,1–1,0		☺	☹	☻											
	CCMT09T304-FP4	9,67	0,4	0,05–0,16	0,1–1,5		☺	☹	☻											
	CCMT09T308-FP4	9,67	0,8	0,08–0,20	0,1–1,5		☺	☹	☻											
	CCMT120404-FP4	12,9	0,4	0,05–0,16	0,1–1,5		☺	☹												
	CCMT120408-FP4	12,9	0,8	0,08–0,20	0,1–1,5		☺	☹												
	CCMT060204-FP6	6,45	0,4	0,06–0,18	0,3–2,0		☺	☹												
	CCMT060208-FP6	6,45	0,8	0,10–0,20	0,5–2,0			☹												
	CCMT09T304-FP6	9,67	0,4	0,08–0,20	0,3–2,0		☺	☹												
	CCMT09T308-FP6	9,67	0,8	0,12–0,32	0,5–2,0		☺	☹												
	CCMT120404-FP6	12,9	0,4	0,10–0,25	0,3–2,5			☹												
	CCMT120408-FP6	12,9	0,8	0,12–0,32	0,5–2,5			☹												

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金
HE = 涂层金属陶瓷

B2

三角形，正型 60°
TCMT
Tiger·tec® Gold



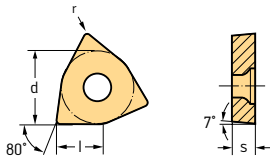
可转位刀片

	牌号	l mm	r mm	f mm	a_p mm	P HC WPP10G	P HC WPP20G	P HE WEP10C	M HC WSM20S	M HC WSM30S	K HC WKK10S	K HC WKK20S	S HC WSM20S	S HC WSM30S
	TCMT110204-FK6	11	0,4	0,06–0,18	0,3–2,0						☺	☺		
	TCMT110208-FK6	11	0,8	0,10–0,20	0,5–2,0						☺	☺		
	TCMT16T304-FK6	16,5	0,4	0,08–0,20	0,3–2,0						☺	☺		
	TCMT16T308-FK6	16,5	0,8	0,10–0,25	0,5–2,0						☺	☺		
	TCMT110204-FM6	11	0,4	0,08–0,25	0,3–1,6				☺	☹			☺	☹
	TCMT110208-FM6	11	0,8	0,12–0,30	0,5–1,6				☺	☹			☺	☹
	TCMT16T304-FM6	16,5	0,4	0,08–0,25	0,3–2,0				☺	☹			☺	☹
	TCMT16T308-FM6	16,5	0,8	0,12–0,32	0,5–2,5				☺				☺	
	TCMT06T102-FP4	6,87	0,2	0,02–0,10	0,1–1,0		☺							
	TCMT06T104-FP4	6,87	0,4	0,04–0,17	0,1–1,0		☺	☺						
	TCMT090202-FP4	9,62	0,2	0,04–0,12	0,1–1,0		☺							
	TCMT090204-FP4	9,62	0,4	0,05–0,16	0,1–1,5	☺	☺	☺						
	TCMT090208-FP4	9,62	0,8	0,08–0,20	0,1–1,5		☺							
	TCMT110202-FP4	11	0,2	0,04–0,12	0,1–1,0	☺	☺							
	TCMT110204-FP4	11	0,4	0,05–0,16	0,1–1,5	☺	☺	☺						
	TCMT110208-FP4	11	0,8	0,08–0,20	0,1–1,5	☺	☺							
	TCMT16T302-FP4	16,5	0,2	0,04–0,12	0,1–1,0		☺							
	TCMT16T304-FP4	16,5	0,4	0,05–0,16	0,1–1,5	☺	☺							
	TCMT16T308-FP4	16,5	0,8	0,08–0,20	0,1–1,5	☺	☺	☺						

尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金
HE = 涂层金属陶瓷

三角形，正型 80°
WCMT
Tiger·tec® Gold



可转位刀片

	牌号	l mm	r mm	f mm	a_p mm	P HC WPP10G	P HC WPP20G
	WCMT040202-FP4	4,34	0,2	0,04–0,12	0,1–1,0	☺	☺
	WCMT040204-FP4	4,34	0,4	0,05–0,16	0,1–1,5	☺	☺
	WCMT040208-FP4	4,34	0,8	0,08–0,20	0,1–1,5		☺
	WCMT06T302-FP4	6,52	0,2	0,04–0,12	0,1–1,0		☺
	WCMT06T304-FP4	6,52	0,4	0,05–0,16	0,1–1,5		☺
	WCMT06T308-FP4	6,52	0,8	0,08–0,20	0,1–1,5		☺
	WCMT080404-FP4	8,69	0,4	0,05–0,16	0,1–1,5		☺
	WCMT080408-FP4	8,69	0,8	0,08–0,20	0,1–1,5		☺
	WCMT040204-FP6	4,34	0,4	0,06–0,18	0,3–2,0		☺
	WCMT040208-FP6	4,34	0,8	0,10–0,20	0,5–2,0		☺

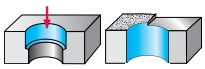
尺寸 – 参见按照 ISO 1832 标准的符号说明

HC = 涂层硬质合金

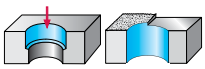
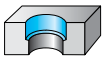
B 2

粗镗和精镗用刀具

B2

加工			
直径范围 [mm]	20–33	33–640	148–620
			NEW
订货号	B3221	B3220	B5460
Display	analog	analog	analog
刀柄			
Walter Capto™	✔	✔	✔
ScrewFit	✔	✔	
NCT			
P 钢	●●	●●	●●
M 不锈钢	●●	●●	●●
K 铸铁	●●	●●	●●
N 有色金属	●	●	●●
S 难切削材料	●●	●●	●●
H 硬材料			
O 其他			
Solid carbide boring bar			
Matching insert-types			
目录中的页面			34
二维码			
www.walter-tools.com/woc/	B3221	B3220	B5460

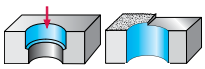
粗镗和精镗用刀具

加工		
直径范围 [mm]	148–620	150–640
	NEW	
订货号	B5560	B3224
Display	analog	analog
刀柄		
Walter Capto™	✔	✔
ScrewFit		
NCT		
P 钢	●●	●●
M 不锈钢	●●	●●
K 铸铁	●●	●●
N 有色金属	●●	●
S 难切削材料	●●	●●
H 硬材料		
O 其他		
Solid carbide boring bar		
Matching insert-types		
目录中的页面	38	
二维码		
www.walter-tools.com/woc/	B5560	B3224

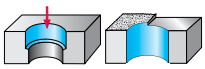
B2

粗镗和精镗用刀具

B2

加工			
直径范围 [mm]	20–33	33–640	148–620
			NEW
订货号	B3221	B3220	B5460
Display	analog	analog	analog
刀柄			
Walter Capto™			
ScrewFit			
NCT	✔	✔	✔
P 钢	●●	●●	●●
M 不锈钢	●●	●●	●●
K 铸铁	●●	●●	●●
N 有色金属	●	●	●●
S 难切削材料	●●	●●	●●
H 硬材料			
O 其他			
Solid carbide boring bar			
Matching insert-types			
目录中的页面			50
二维码			
www.walter-tools.com/woc/	B3221	B3220	B5460

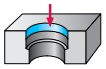
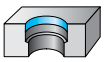
粗镗和精镗用刀具

加工		
直径范围 [mm]	148–620	150–640
	NEW	
订货号	B5560	B3224
Display	analog	analog
刀柄		
Walter Capto™		
ScrewFit		
NCT	✔	✔
P 钢	●●	●●
M 不锈钢	●●	●●
K 铸铁	●●	●●
N 有色金属	●●	●
S 难切削材料	●●	●●
H 硬材料		
O 其他		
Solid carbide boring bar		
Matching insert-types		
目录中的页面	54	
二维码		
www.walter-tools.com/woc/	B5560	B3224

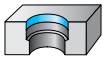
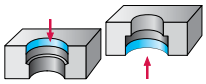
B2

粗镗和精镗用刀具

B2

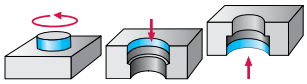
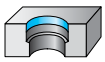
加工			
直径范围 [mm]	1–20	2–640	2–153
	NEW		
订货号	B5110	B3230	B4030
Display	analog	analog	analog
刀柄			
Walter Capto™	✔	✔	✔
ScrewFit	✔	✔	✔
NCT			
P 钢	●●	●●	●●
M 不锈钢	●●	●●	●●
K 铸铁	●●	●●	●●
N 有色金属	●●	●●	●●
S 难切削材料	●●	●●	●●
H 硬材料	●	●	●
O 其他	●	●	●
Solid carbide boring bar			
Matching insert-types			
目录中的页面	56		
二维码			
www.walter-tools.com/woc/	B5110	B3230	B4030

粗镗和精镗用刀具

加工			
直径范围 [mm]	3–124	19–167	69–167
		NEW	NEW
订货号	B4035	B5115	B5125
Display	digital	analog	analog
刀柄			
Walter Capto™	✔	✔	✔
ScrewFit		✔	
NCT			
P 钢	●●	●●	●●
M 不锈钢	●●	●●	●●
K 铸铁	●●	●●	●●
N 有色金属	●●	●●	●●
S 难切削材料	●●	●●	●●
H 硬材料	●	●	●
O 其他	●	●	●
Solid carbide boring bar			
Matching insert-types			
目录中的页面		62	76
二维码			
www.walter-tools.com/woc/	B4035	B5115	B5125

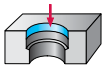
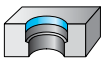
B 2

粗镗和精镗用刀具

加工		
直径范围 [mm]	148–635	150–640
	NEW	
订货号	B5120	B3234
Display	analog	analog
刀柄		
Walter Capto™	✔	✔
ScrewFit		
NCT		
P 钢	●●	●●
M 不锈钢	●●	●●
K 铸铁	●●	●●
N 有色金属	●●	●●
S 难切削材料	●●	●●
H 硬材料	●	●
O 其他	●	●
Solid carbide boring bar		
Matching insert-types		
目录中的页面	74	
二维码		
www.walter-tools.com/woc/	B5120	B3234

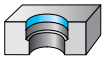
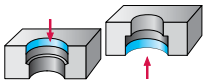
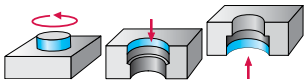
B 2

粗镗和精镗用刀具

加工			
直径范围 [mm]	1–20	2–640	2–153
	NEW		
订货号	B5110	B3230	B4030
Display	analog	analog	analog
刀柄			
Walter Capto™			
ScrewFit			
NCT	✔	✔	✔
P 钢	●●	●●	●●
M 不锈钢	●●	●●	●●
K 铸铁	●●	●●	●●
N 有色金属	●●	●●	●●
S 难切削材料	●●	●●	●●
H 硬材料	●	●●	●●
O 其他	●	●●	●●
Solid carbide boring bar			
Matching insert-types			
目录中的页面	78		
二维码			
www.walter-tools.com/woc/	B5110	B3230	B4030

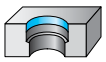
B 2

粗镗和精镗用刀具

加工			
直径范围 [mm]	3–124	19–167	148–635
		NEW	NEW
订货号	B4035	B5115	B5120
Display	digital	analog	analog
刀柄			
Walter Capto™			
ScrewFit	✔		
NCT		✔	✔
P 钢	●●	●●	●●
M 不锈钢	●●	●●	●●
K 铸铁	●●	●●	●●
N 有色金属	●●	●●	●●
S 难切削材料	●●	●●	●●
H 硬材料	●	●	●
O 其他	●	●	●
Solid carbide boring bar			
Matching insert-types			
目录中的页面		84	92
二维码			
www.walter-tools.com/woc/	B4035	B5115	B5120

B 2

粗镗和精镗用刀具

加工	
直径范围 [mm]	150–640
订货号	B3234
Display	analog
刀柄	
Walter Capto™	
ScrewFit	
NCT	✔
P 钢	●●
M 不锈钢	●●
K 铸铁	●●
N 有色金属	●●
S 难切削材料	●●
H 硬材料	●
O 其他	●
Solid carbide boring bar	
Matching insert-types	
目录中的页面	
二维码	
www.walter-tools.com/woc/	B3234

B2

瓦尔特 XT 系列精镗刀/瓦尔特 XT 系列粗镗刀符号说明

示例：

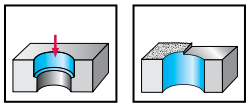
B	5	1	15	–	023	–	029	–	C3	–	TC06
1	2	3	4		5		6		7		8

1	2	3	4
刀具组	代次	刀具种类	刀具类型
B 粗镗 精镗	5 Walter Precision XT Walter Boring XT	1 精镗刀 近似径向 4 镗刀 径向 5 镗刀 切向/ 卧装可转位刀片	10 带镗刀杆 15 带刀夹 20 桥式结构 25 轻型结构带刀夹 60 粗镗 Z = 2 桥式结构

5	6	7	8
最小直径	最大直径	刀柄	可转位刀片 / 名称附注
		C Walter Capto N NCT T ScrewFit	B 基体 CS 整体硬质合金 TC.. 可转位刀片型号和规格

双刃粗镗刀
B5460
Walter Boring XT

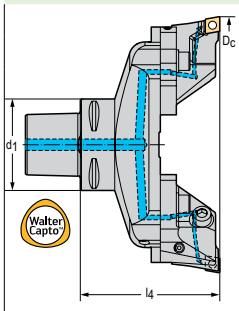
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-148-200-C8-CC12	148–200	80	C8	122	7	CC .. 1204 ..
★ B5460-198-250-C8-CC12	198–250	80	C8	122	8,1	
★ B5460-248-300-C8-CC12	248–300	80	C8	122	9,2	

刀体和备件包括在供货范围内

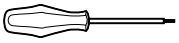
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-148-000-C8-B		EB723	EB725.CC12
	B5120-198-000-C8-B		EB723	EB725.CC12
	B5120-248-000-C8-B		EB723	EB725.CC12

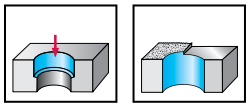
B2

附件

	型号	CC .. 1204 ..–SC .. 1204 ..	CN .. 1906 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)

双刃粗镗刀
B5460
Walter Boring XT

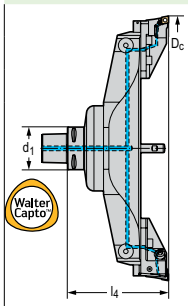
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c	Z	κ
148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-298-380-C8-CC12	298–380	80	C8	179	15,5	CC .. 1204 ..
★ B5460-378-460-C8-CC12	378–460	80	C8	184	17,3	
★ B5460-458-540-C8-CC12	458–540	80	C8	189	19,2	
★ B5460-538-620-C8-CC12	538–620	80	C8	194	21,6	

刀体和备件包括在供货范围内

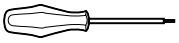
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-298-000-C8-B	EB731	EB724	EB725.CC12
	B5120-298-000-C8-B	EB732	EB724	EB725.CC12
	B5120-298-000-C8-B	EB733	EB724	EB725.CC12
	B5120-298-000-C8-B	EB734	EB724	EB725.CC12

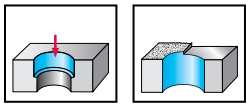
B2

附件

	型号	CC .. 1204 ..–SC .. 1204 ..	CN .. 1906 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

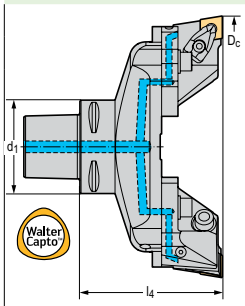


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-148-200-C8-CN19	148–200	80	C8	122	7,1	CN .. 1906 ..
★ B5460-198-250-C8-CN19	198–250	80	C8	122	8,2	
★ B5460-248-300-C8-CN19	248–300	80	C8	122	9,3	

刀体和备件包括在供货范围内

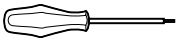
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-148-000-C8-B		EB723	EB726.CN19
	B5120-198-000-C8-B		EB723	EB726.CN19
	B5120-248-000-C8-B		EB723	EB726.CN19

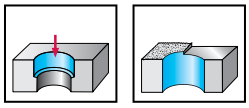
B2

附件

	型号	CC .. 1204 ..–SC .. 1204 ..	CN .. 1906 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)

双刃粗镗刀
B5460
Walter Boring XT

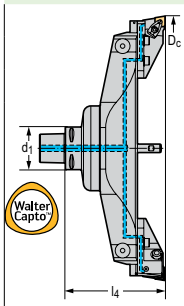
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c	Z	κ
148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-298-380-C8-CN19	298–380	80	C8	179	15,7	CN .. 1906 ..
★ B5460-378-460-C8-CN19	378–460	80	C8	184	17,4	
★ B5460-458-540-C8-CN19	458–540	80	C8	189	19,3	
★ B5460-538-620-C8-CN19	538–620	80	C8	194	21,7	

刀体和备件包括在供货范围内

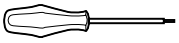
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-298-000-C8-B	EB731	EB724	EB726.CN19
	B5120-298-000-C8-B	EB732	EB724	EB726.CN19
	B5120-298-000-C8-B	EB733	EB724	EB726.CN19
	B5120-298-000-C8-B	EB734	EB724	EB726.CN19

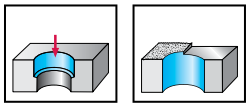
B2

附件

	型号	CC .. 1204 ..–SC .. 1204 ..	CN .. 1906 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

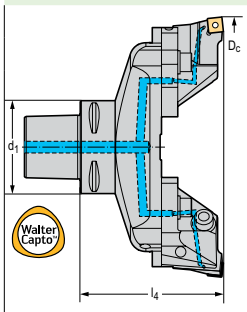


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-148-200-C8-SC12	148–200	80	C8	122	7	SC .. 1204 ..
★ B5460-198-250-C8-SC12	198–250	80	C8	122	8,1	
★ B5460-248-300-C8-SC12	248–300	80	C8	122	9,2	

刀体和备件包括在供货范围内

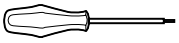
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-148-000-C8-B		EB723	EB727.SC12
	B5120-198-000-C8-B		EB723	EB727.SC12
	B5120-248-000-C8-B		EB723	EB727.SC12

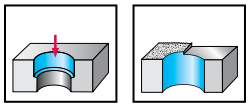
B2

附件

	型号	CC .. 1204 ..–SC .. 1204 ..	CN .. 1906 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)

双刃粗镗刀
B5460
Walter Boring XT

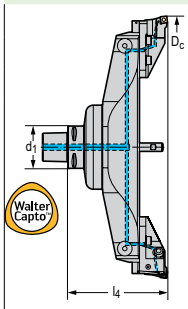
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c	Z	κ
148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-298-380-C8-SC12	298–380	80	C8	179	15,6	SC .. 1204 ..
★ B5460-378-460-C8-SC12	378–460	80	C8	184	17,3	
★ B5460-458-540-C8-SC12	458–540	80	C8	189	19,2	
★ B5460-538-620-C8-SC12	538–620	80	C8	189	21,6	

刀体和备件包括在供货范围内

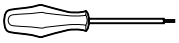
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-298-000-C8-B	EB731	EB724	EB727.SC12
	B5120-298-000-C8-B	EB732	EB724	EB727.SC12
	B5120-298-000-C8-B	EB733	EB724	EB727.SC12
	B5120-298-000-C8-B	EB734	EB724	EB727.SC12

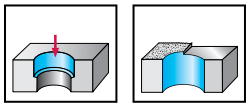
B2

附件

	型号	CC .. 1204 ..–SC .. 1204 ..	CN .. 1906 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)

双刃粗镗刀
B5560
Walter Boring XT

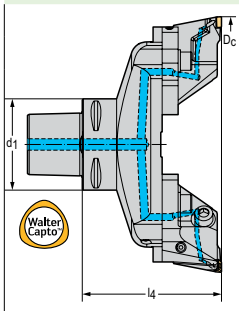
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5560	●●	●●	●●	●●	●●		

刀具



符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5560-148-200-C8-P400	148–200	80	C8	122	7	P4160-2R ..
★ B5560-198-250-C8-P400	198–250	80	C8	122	8,2	
★ B5560-248-300-C8-P400	248–300	80	C8	122	9,2	

刀体和备件包括在供货范围内

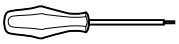
备件

	型号	P4160-2R ..
	可转位刀片锁紧螺钉	FS2079 (T9IP) 2 Nm
	楔组	FK398
	锁紧螺钉	FS2662 (HEX8)
	垫片	FS2647
	弹簧挡圈	FS2663
	冷却液螺钉	FS2671
	调整套装	FS2653
	盘簧	FS2650
	螺杆	FS2654

	基体	联结桥	滑块	刀夹
	B5120-148-000-C8-B		EB723	EB728.P400
	B5120-198-000-C8-B		EB723	EB728.P400
	B5120-248-000-C8-B		EB723	EB728.P400

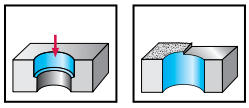
B2

附件

	型号	P4160-2R ..
	扳手	ISO2936-2,5 (SW 2,5)
	扭矩螺丝刀，模拟型	FS2003
	扭矩螺丝刀，数显型	FS2248
	可换扳手头	FS2013 (T9IP)
	螺丝刀	FS1484 (T9IP)

双刃粗镗刀
B5560
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

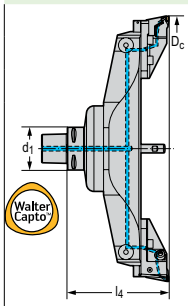


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5560	●●	●●	●●	●●	●●		

B 2

刀具

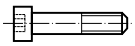


符合 ISO 26623 的 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5560-298-380-C8-P400	298–380	80	C8	179	15,5	P4160-2R ..
★ B5560-378-460-C8-P400	378–460	80	C8	184	17,3	
★ B5560-458-540-C8-P400	458–540	80	C8	189	19,2	
★ B5560-538-620-C8-P400	538–620	80	C8	194	21,6	

刀体和备件包括在供货范围内

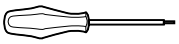
备件

	型号	P4160-2R ..
	可转位刀片锁紧螺钉	FS2079 (T9IP) 2 Nm
	楔组	FK398
	锁紧螺钉	FS2662 (HEX8)
	垫片	FS2647
	弹簧挡圈	FS2663
	冷却液螺钉	FS2671
	调整套装	FS2653
	盘簧	FS2650
	螺杆	FS2654

	基体	联结桥	滑块	刀夹
	B5120-298-000-C8-B	EB731	EB724	EB728.P400
	B5120-298-000-C8-B	EB732	EB724	EB728.P400
	B5120-298-000-C8-B	EB733	EB724	EB728.P400
	B5120-298-000-C8-B	EB734	EB724	EB728.P400

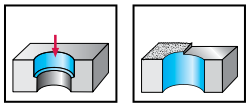
B2

附件

	型号	P4160-2R ..
	扳手	ISO2936-2,5 (SW 2,5)
	扭矩螺丝刀，模拟型	FS2003
	扭矩螺丝刀，数显型	FS2248
	可换扳手头	FS2013 (T9IP)
	螺丝刀	FS1484 (T9IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

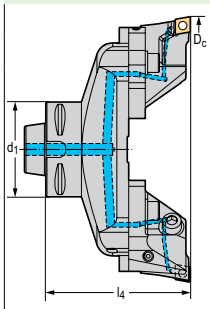


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-148-200-N8-CC12	148–200	80	NCT 80	122	6,5	CC .. 1204 ..
★ B5460-198-250-N8-CC12	198–250	80	NCT 80	122	7,7	
★ B5460-248-300-N8-CC12	248–300	80	NCT 80	122	8,7	

刀体和备件包括在供货范围内

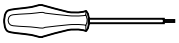
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-148-000-N8-B		EB723	EB725.CC12
	B5120-198-000-N8-B		EB723	EB725.CC12
	B5120-248-000-N8-B		EB723	EB725.CC12

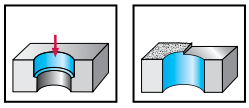
B 2

附件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	扳手	ISO2936-14 (SW 14)	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)	FS2047 (T15IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)	FS1485 (T15IP)

双刃粗镗刀
B5460
Walter Boring XT

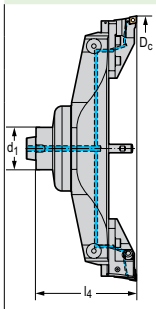
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c	Z	κ
148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-298-380-N8-CC12	298–380	80	NCT 80	179	15	CC .. 1204 ..
★ B5460-378-460-N8-CC12	378–460	80	NCT 80	184	16,8	
★ B5460-458-540-N8-CC12	458–540	80	NCT 80	189	18,7	
★ B5460-538-620-N8-CC12	538–620	80	NCT 80	194	21,1	

刀体和备件包括在供货范围内

备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

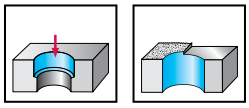
	基体	联结桥	滑块	刀夹
	B5120-298-000-N8-B	EB731	EB724	EB725.CC12
	B5120-298-000-N8-B	EB732	EB724	EB725.CC12
	B5120-298-000-N8-B	EB733	EB724	EB725.CC12
	B5120-298-000-N8-B	EB734	EB724	EB725.CC12

附件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	扳手	ISO2936-14 (SW 14)	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)	FS2047 (T15IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)	FS1485 (T15IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

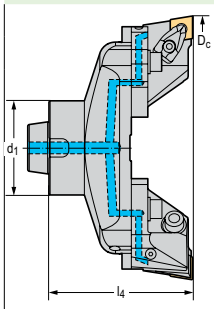


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-148-200-N8-CN19	148–200	80	NCT 80	122	6,5	CN .. 1906 ..
★ B5460-198-250-N8-CN19	198–250	80	NCT 80	122	7,7	
★ B5460-248-300-N8-CN19	248–300	80	NCT 80	122	8,8	

刀体和备件包括在供货范围内

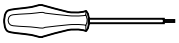
备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-148-000-N8-B		EB723	EB726.CN19
	B5120-198-000-N8-B		EB723	EB726.CN19
	B5120-248-000-N8-B		EB723	EB726.CN19

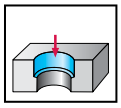
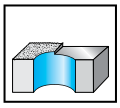
B 2

附件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	扳手	ISO2936-14 (SW 14)	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)	FS2047 (T15IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)	FS1485 (T15IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

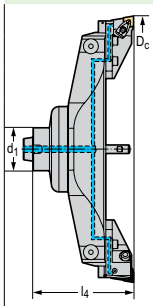



D_c	Z	κ
148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-298-380-N8-CN19	298–380	80	NCT 80	179	15,1	CN .. 1906 ..
★ B5460-378-460-N8-CN19	378–460	80	NCT 80	184	16,8	
★ B5460-458-540-N8-CN19	458–540	80	NCT 80	189	18,8	
★ B5460-538-620-N8-CN19	538–620	80	NCT 80	194	21,2	

刀体和备件包括在供货范围内

备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-298-000-N8-B	EB731	EB724	EB726.CN19
	B5120-298-000-N8-B	EB732	EB724	EB726.CN19
	B5120-298-000-N8-B	EB733	EB724	EB726.CN19
	B5120-298-000-N8-B	EB734	EB724	EB726.CN19

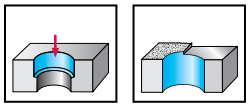
B2

附件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	扳手	ISO2936-14 (SW 14)	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)	FS2047 (T15IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)	FS1485 (T15IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

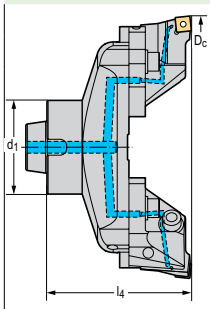


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-148-200-N8-SC12	148–200	80	NCT 80	122	6,5	SC .. 1204 ..
★ B5460-198-250-N8-SC12	198–250	80	NCT 80	122	7,5	
★ B5460-248-300-N8-SC12	248–300	80	NCT 80	122	8,7	

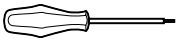
刀体和备件包括在供货范围内

备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

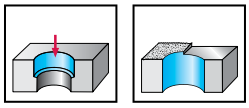
	基体	联结桥	滑块	刀夹
	B5120-148-000-N8-B		EB723	EB727.SC12
	B5120-198-000-N8-B		EB723	EB727.SC12
	B5120-248-000-N8-B		EB723	EB727.SC12

附件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	扳手	ISO2936-14 (SW 14)	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)	FS2047 (T15IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)	FS1485 (T15IP)

双刃粗镗刀
B5460
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

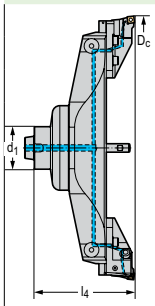


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5460	●●	●●	●●	●●	●●		

B 2

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5460-298-380-N8-SC12	298–380	80	NCT 80	179	15	SC .. 1204 ..
★ B5460-378-460-N8-SC12	378–460	80	NCT 80	184	16,8	
★ B5460-458-540-N8-SC12	458–540	80	NCT 80	189	18,7	
★ B5460-538-620-N8-SC12	538–620	80	NCT 80	189	21,1	

刀体和备件包括在供货范围内

备件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	可转位刀片锁紧螺钉	FS2658 (15IP) 3 Nm		FS2658 (15IP) 3 Nm
	楔组	FK398	FK398	FK398
	锁紧螺钉	FS2662 (HEX8)	FS2662 (HEX8)	FS2662 (HEX8)
	刀垫	AP197	AP198	AP199
	垫片	FS2647	FS2647	FS2647
	弹簧挡圈	FS2663	FS2663	FS2663
	冷却液螺钉	FS2671	FS2671	FS2671
	刀垫锁紧螺钉	FS2660	FS2661 (20IP) 6,4 Nm	FS2660
	调整套装	FS2653	FS2653	FS2653
	盘簧	FS2650	FS2650	FS2650
	螺杆	FS2654	FS2654	FS2654
	RC 夹紧装置		FS2659	

	基体	联结桥	滑块	刀夹
	B5120-298-000-N8-B	EB731	EB724	EB727.SC12
	B5120-298-000-N8-B	EB732	EB724	EB727.SC12
	B5120-298-000-N8-B	EB733	EB724	EB727.SC12
	B5120-298-000-N8-B	EB734	EB724	EB727.SC12

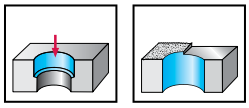
B2

附件

	型号	CC .. 1204 ..	CN .. 1906 ..	SC .. 1204 ..
	扳手	ISO2936-14 (SW 14)	ISO2936-2,5 (SW 2,5)	ISO2936-2,5 (SW 2,5)
	扭矩扳手 T 形手柄	FS2041	FS2041	FS2041
	可换扳手头	FS2047 (T15IP)	FS2048 (T20IP)	FS2047 (T15IP)
	螺丝刀	FS1485 (T15IP)	FS1486 (T20IP)	FS1485 (T15IP)

双刃粗镗刀
B5560
Walter Boring XT

– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120

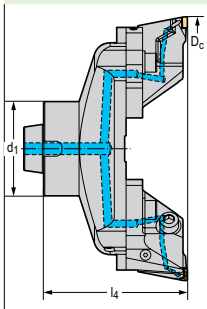


D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5560	●●	●●	●●	●●	●●		

B 2

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5560-148-200-N8-P400	148–200	80	NCT 80	122	6,5	P4160-2R ..
★ B5560-198-250-N8-P400	198–250	80	NCT 80	122	7,7	
★ B5560-248-300-N8-P400	248–300	80	NCT 80	122	8,8	

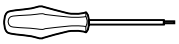
刀体和备件包括在供货范围内

备件

	型号	P4160-2R ..
	可转位刀片锁紧螺钉	FS2079 (T9IP) 2 Nm
	楔组	FK398
	锁紧螺钉	FS2662 (HEX8)
	垫片	FS2647
	弹簧挡圈	FS2663
	冷却液螺钉	FS2671
	调整套装	FS2653
	盘簧	FS2650
	螺杆	FS2654

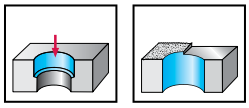
	基体	联结桥	滑块	刀夹
	B5120-148-000-N8-B		EB723	EB728.P400
	B5120-198-000-N8-B		EB723	EB728.P400
	B5120-248-000-N8-B		EB723	EB728.P400

附件

	型号	P4160-2R ..
	扳手	ISO2936-2,5 (SW 2,5)
	扭矩螺丝刀，模拟型	FS2003
	扭矩螺丝刀，数显型	FS2248
	可换扳手头	FS2013 (T9IP)
	螺丝刀	FS1484 (T9IP)

双刃粗镗刀
B5560
Walter Boring XT

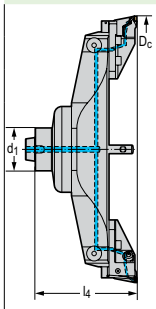
– 对称、不对称和轴向-径向偏移粗镗 (ARS)
– 基体/联结桥也可用于 B5120



D_c 148–620	Z=2	κ=90°

	P	M	K	N	S	H	O
B5560	●●	●●	●●	●●	●●		

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5560-298-380-N8-P400	298–380	80	NCT 80	179	15	P4160-2R ..
★ B5560-378-460-N8-P400	378–460	80	NCT 80	184	16,8	
★ B5560-458-540-N8-P400	458–540	80	NCT 80	189	18,7	
★ B5560-538-620-N8-P400	538–620	80	NCT 80	194	21,1	

刀体和备件包括在供货范围内

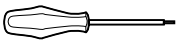
备件

	型号	P4160-2R ..
	可转位刀片锁紧螺钉	FS2079 (T9IP) 2 Nm
	楔组	FK398
	锁紧螺钉	FS2662 (HEX8)
	垫片	FS2647
	弹簧挡圈	FS2663
	冷却液螺钉	FS2671
	调整套装	FS2653
	盘簧	FS2650
	螺杆	FS2654

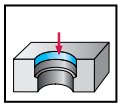
	基体	联结桥	滑块	刀夹
	B5120-298-000-N8-B	EB731	EB724	EB728.P400
	B5120-298-000-N8-B	EB732	EB724	EB728.P400
	B5120-298-000-N8-B	EB733	EB724	EB728.P400
	B5120-298-000-N8-B	EB734	EB724	EB728.P400

B2

附件

	型号	P4160-2R ..
	扳手	ISO2936-2,5 (SW 2,5)
	扭矩螺丝刀，模拟型	FS2003
	扭矩螺丝刀，数显型	FS2248
	可换扳手头	FS2013 (T9IP)
	螺丝刀	FS1484 (T9IP)

精镗刀具
B5110
Walter Precision XT

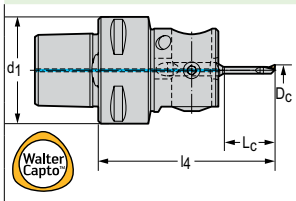
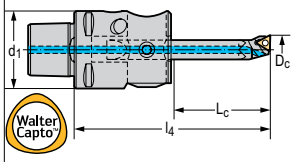
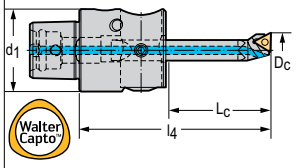


D_c 1–20	κ=92°	Z=1

	P	M	K	N	S	H	O
B5110	●●	●●	●●	●●	●●	●	●

B 2

刀具

	牌号	D_c mm	d_1 mm	L_c mm	l_4 mm	kg	型号
 符合 ISO 26623 的 Walter Capto™	★ B5110-001-003-C3-CS	1–3	32	6	48	0,2	
	★ B5110-0017-0037-C3-CS	1,7–3,7	32	9	48	0,2	
	★ B5110-0022-0042-C3-CS	2,2–4,2	32	13	53	0,2	
	★ B5110-0027-0047-C3-CS	2,7–4,7	32	15	53	0,2	
	★ B5110-0032-0052-C3-CS	3,2–5,2	32	20	58	0,2	
	★ B5110-0042-0062-C3-CS	4,2–6,2	32	20	58	0,2	
	★ B5110-0062-0082-C3-CS	6,2–8,2	32	30	68	0,2	
 符合 ISO 26623 的 Walter Capto™	★ B5110-008-010-C3-TC06	8–10	32	30	67	0,2	TC .. 06T1 ..
	★ B5110-010-012-C3-C3-TC06	10–12	32	40	81	0,3	
	★ B5110-012-014-C3-TC06	12–14	32	40	81	0,3	
 符合 ISO 26623 的 Walter Capto™	★ B5110-014-017-C4-TC09	14–17	40	50	93	0,5	TC .. 0902 ..
	★ B5110-017-020-C4-TC09	17–20	40	50	93	0,5	

刀体和备件包括在供货范围内

备件

	型号	TC .. 06T1 ..	TC .. 0902 ..
	可转位刀片锁紧螺钉	FS2626 (6IP) 0,6 Nm	FS2627 (7IP) 0,8 Nm
	锁紧螺钉	FS2623	FS2625

	基体	镗刀杆
	B5110-001-006-C3-B	EB701.WKP21
	B5110-001-006-C3-B	EB702.WKP21
	B5110-001-006-C3-B	EB703.WKP21
	B5110-001-006-C3-B	EB704.WKP21
	B5110-001-006-C3-B	EB705.WKP21
	B5110-001-006-C3-B	EB706.WKP21
	B5110-006-010-C3-B	EB707.WKP21
	B5110-006-010-C3-B	EB708.TC06
	B5110-010-014-C3-B	EB709.TC06
	B5110-010-014-C3-B	EB710.TC06
	B5110-014-020-C4-B	EB711.TC09
	B5110-014-020-C4-B	EB712.TC09

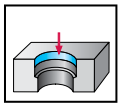
B2

附件

	型号	TC .. 06T1 ..	TC .. 0902 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-3 (SW 3,5)
	扭矩螺丝刀，模拟型	FS2001	FS2001
	可换扳手头	FS2085 (T6IP)	FS2011 (T7IP)
	螺丝刀	FS2086 (T6IP)	FS2088 (T7IP)

精镗刀具
B5110
Walter Precision XT

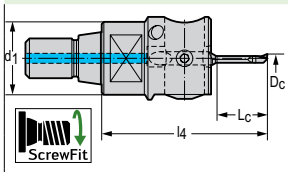
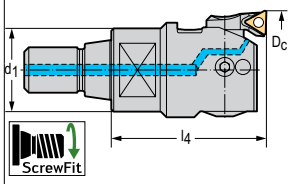
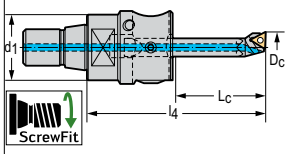
Dc 1–20	κ=92°	Z=1



	P	M	K	N	S	H	O
B5110	●●	●●	●●	●●	●●	●	●

B 2

刀具

	牌号	D_c mm	d_1 mm	L_c mm	l_4 mm	kg	型号
 ScrewFit	★ B5110-001-003-T22-CS	1–3	22	6	45	0,1	
	★ B5110-0017-0037-T22-CS	1,7–3,7	22	9	45	0,1	
	★ B5110-0022-0042-T22-CS	2,2–4,2	22	13	50	0,1	
	★ B5110-0027-0047-T22-CS	2,7–4,7	22	15	50	0,1	
	★ B5110-0032-0052-T22-CS	3,2–5,2	22	20	55	0,1	
	★ B5110-0042-0062-T22-CS	4,2–6,2	22	20	55	0,1	
	★ B5110-0062-0082-T22-CS	6,2–8,2	22	30	70	0,2	
 ScrewFit	★ B5110-008-010-T22-TC06	8–10	22	30	69	0,2	TC .. 06T1 ..
	★ B5110-010-012-T28-TC06	10–12	28	40	86	0,3	
	★ B5110-012-014-T28-TC06	12–14	28	40	86	0,3	
 ScrewFit	★ B5110-014-017-T36-TC09	14–17	36	50	98	0,6	TC .. 0902 ..
	★ B5110-017-020-T36-TC09	17–20	36	50	98	0,6	

刀体和备件包括在供货范围内

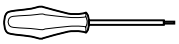
备件

	型号	TC .. 06T1 ..	TC .. 0902 ..
	可转位刀片锁紧螺钉	FS2626 (6IP) 0,6 Nm	FS2627 (7IP) 0,8 Nm
	锁紧螺钉	FS2623	FS2625

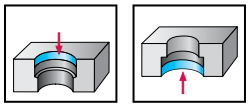
	基体	镗刀杆
	B5110-001-006-T22-B	EB701.WKP21
	B5110-001-006-T22-B	EB702.WKP21
	B5110-001-006-T22-B	EB703.WKP21
	B5110-001-006-T22-B	EB704.WKP21
	B5110-001-006-T22-B	EB705.WKP21
	B5110-001-006-T22-B	EB706.WKP21
	B5110-006-010-T22-B	EB707.WKP21
	B5110-006-010-T22-B	EB708.TC06
	B5110-010-014-T28-B	EB709.TC06
	B5110-010-014-T28-B	EB710.TC06
	B5110-014-020-T36-B	EB711.TC09
	B5110-014-020-T36-B	EB712.TC09

B2

附件

	型号	TC .. 06T1 ..	TC .. 0902 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-3 (SW 3,5)
	扭矩螺丝刀，模拟型	FS2001	FS2001
	可换扳手头	FS2085 (T6IP)	FS2011 (T7IP)
	螺丝刀	FS2086 (T6IP)	FS2088 (T7IP)

精镗刀具
B5115
Walter Precision XT

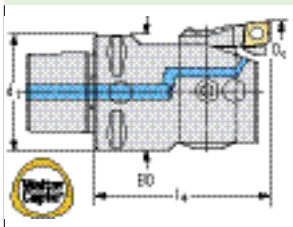
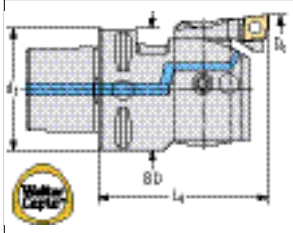
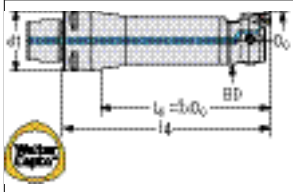


Dc 19–167	κ=92°	Z=1

	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

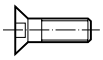
B 2

刀具

	牌号	Dc mm	d1 mm	d1	l4 mm	BD mm	kg	型号
 符合 ISO 26623 的 Walter Capto™	★ B5115-035-045-C3-CC06	35–45	32	C3	48	32	0,3	CC .. 0602 ..
	★ B5115-044-056-C4-CC06	44–56	40	C4	56	40	0,5	
 符合 ISO 26623 的 Walter Capto™	★ B5115-055-070-C5-CC09	55–70	50	C5	70	50	1	CC .. 09T3 ..
	★ B5115-069-087-C6-CC09	69–87	63	C6	82	63	1,9	
	★ B5115-086-107-C6-CC09	86–107	63	C6	94	80	2,6	
	★ B5115-106-137-C6-CC09	106–137	63	C6	94	100	3	
	★ B5115-106-137-C8-CC09	106–137	80	C8	104	100	4,3	
	★ B5115-136-167-C6-CC09	136–167	63	C6	94	130	3,7	
	★ B5115-136-167-C8-CC09	136–167	80	C8	104	130	4,9	
 符合 ISO 26623 的 Walter Capto™	★ B5115-019-023-C3-TC06	19–23	32	C3	89	18	0,3	TC .. 06T1 ..
	★ B5115-023-029-C3-TC06	23–29	32	C3	105	20	0,4	
	★ B5115-028-036-C3-TC06	28–36	32	C3	117	25	0,5	

刀体和备件包括在供货范围内

备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

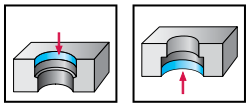
	基体	刀夹
	B5115-035-045-C3-B	EB716.CC06
	B5115-044-056-C4-B	EB716.CC06
	B5115-055-070-C5-B	EB717.CC09
	B5115-069-087-C6-B	EB717.CC09
	B5115-086-107-C6-B	EB717.CC09
	B5115-106-137-C6-B	EB717.CC09
	B5115-106-137-C8-B	EB717.CC09
	B5115-136-167-C6-B	EB717.CC09
	B5115-136-167-C8-B	EB717.CC09
	B5115-019-023-C3-B	EB713.TC06
	B5115-023-029-C3-B	EB713.TC06
	B5115-028-036-C3-B	EB713.TC06

B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

精镗刀具
B5115
Walter Precision XT



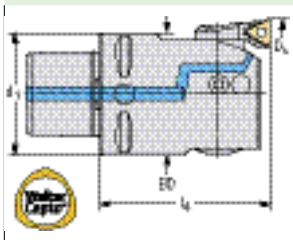
Dc 19–167	κ=92°	Z=1

	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

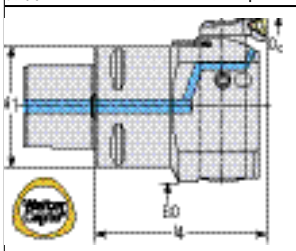
B 2

刀具

牌号	D_c mm	d_1 mm	d_1	l_4 mm	BD mm	kg	型号
★ B5115-035-045-C3-TC09	35–45	32	C3	48	32	0,3	TC .. 0902 ..
★ B5115-044-056-C4-TC09	44–56	40	C4	56	40	0,5	
★ B5115-055-070-C5-TC11	55–70	50	C5	66	50	1	TC .. 1102 ..
★ B5115-069-087-C6-TC11	69–87	63	C6	78	63	1,9	
★ B5115-086-107-C6-TC11	86–107	63	C6	90	80	2,6	
★ B5115-106-137-C6-TC11	106–137	63	C6	90	100	3	
★ B5115-106-137-C8-TC11	106–137	80	C8	100	100	4,3	
★ B5115-136-167-C6-TC11	136–167	63	C6	90	130	3,7	
★ B5115-136-167-C8-TC11	136–167	80	C8	100	130	4,9	



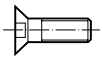
符合 ISO 26623 的 Walter Capto™



符合 ISO 26623 的 Walter Capto™

刀体和备件包括在供货范围内

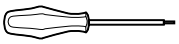
备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

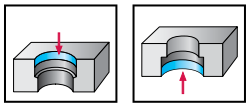
	基体	刀夹
	B5115-035-045-C3-B	EB714.TC09
	B5115-044-056-C4-B	EB714.TC09
	B5115-055-070-C5-B	EB715.TC11
	B5115-069-087-C6-B	EB715.TC11
	B5115-086-107-C6-B	EB715.TC11
	B5125-106-137-C6-B	EB715.TC11
	B5115-106-137-C8-B	EB715.TC11
	B5115-136-167-C6-B	EB715.TC11
	B5115-136-167-C8-B	EB715.TC11

B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

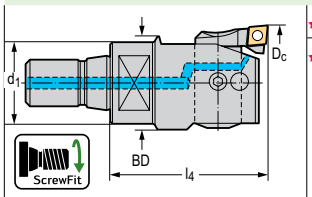
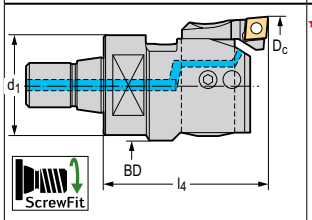
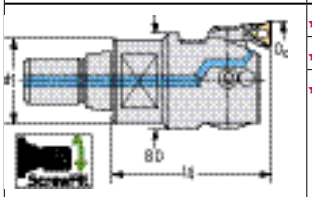
精镗刀具
B5115
Walter Precision XT



D_c 19–167	κ=92°	Z=1

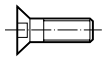
	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

刀具

	牌号	D_c mm	d_1 mm	d_1	l_4 mm	BD mm	kg	型号
 ScrewFit	★ B5115-035-045-T28-CC06	35–45	28	T28	54	32	0,3	CC .. 0602 ..
	★ B5115-044-056-T36-CC06	44–56	36	T36	56	40	0,6	
 ScrewFit	★ B5115-055-070-T45-CC09	55–70	45	T45	74	50	1	CC .. 09T3 ..
 ScrewFit	★ B5115-019-023-T18-TC06	19–23	19	T18	38	18	0,1	TC .. 06T1 ..
	★ B5115-023-029-T18-TC06	23–29	19	T18	38	20	0,1	
	★ B5115-028-036-T22-TC06	28–36	22	T22	41	25	0,2	

刀体和备件包括在供货范围内

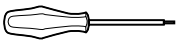
备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

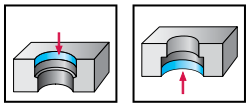
	基体	刀夹
	B5115-035-045-T28-B	EB716.CC06
	B5115-044-056-T36-B	EB716.CC06
	B5115-055-070-T45-B	EB717.CC09
	B5115-019-023-T18-B	EB713.TC06
	B5115-023-029-T18-B	EB713.TC06
	B5115-028-036-T22-B	EB713.TC06

B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

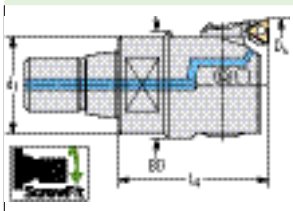
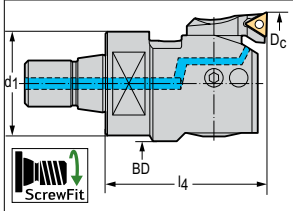
精镗刀具
B5115
Walter Precision XT



D_c 19–167	κ=92°	Z=1

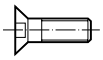
	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

刀具

	牌号	D_c mm	d_1 mm	d_1	l_4 mm	BD mm	kg	型号
 ScrewFit	★ B5115-035-045-T28-TC09	35–45	28	T28	54	32	0,3	TC .. 0902 ..
	★ B5115-044-056-T36-TC09	44–56	36	T36	56	40	0,6	
 ScrewFit	★ B5115-055-070-T45-TC11	55–70	45			50	1	TC .. 1102 ..

刀体和备件包括在供货范围内

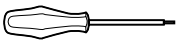
备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

	基体	刀夹
	B5115-035-045-T28-B	EB714.TC09
	B5115-044-056-T36-B	EB714.TC09
	B5115-055-070-T45-B	EB715.TC11

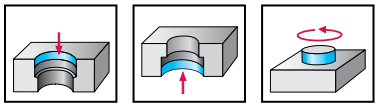
B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

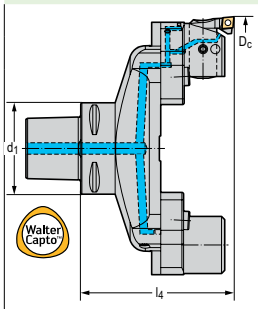
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具



ISO 26623 규격에 따른 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-148-215-C8-CC09	148–215	80	C8	134	6,2	CC .. 09T3 ..
★ B5120-198-265-C8-CC09	198–265	80	C8	134	7,4	
★ B5120-248-315-C8-CC09	248–315	80	C8	134	8,5	

刀体和备件包括在供货范围内

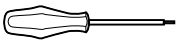
备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-148-000-C8-B		EB719	EB718	EB721	EB717.CC09
	B5120-198-000-C8-B		EB719	EB718	EB721	EB717.CC09
	B5120-248-000-C8-B		EB719	EB718	EB721	EB717.CC09

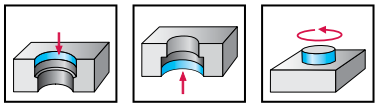
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

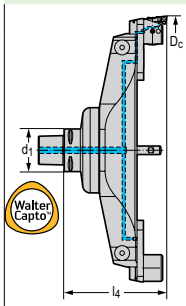
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具



ISO 26623 규격에 따른 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-298-395-C8-CC09	298–395	80	C8	183	15,1	CC .. 09T3 ..
★ B5120-378-475-C8-CC09	378–475	80	C8	188	16,8	
★ B5120-458-555-C8-CC09	458–555	80	C8	193	18,8	
★ B5120-538-635-C8-CC09	538–635	80	C8	198	21,2	

刀体和备件包括在供货范围内

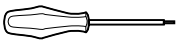
备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-298-000-C8-B	EB731	EB720	EB718	EB722	EB717.CC09
	B5120-298-000-C8-B	EB732	EB720	EB718	EB722	EB717.CC09
	B5120-298-000-C8-B	EB733	EB720	EB718	EB722	EB717.CC09
	B5120-298-000-C8-B	EB734	EB720	EB718	EB722	EB717.CC09

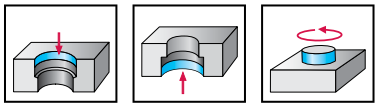
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

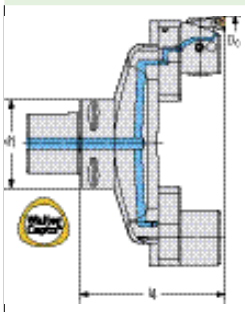
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具



ISO 26623 규격에 따른 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-148-215-C8-TC11	148–215	80	C8	130	6,2	TC .. 1102 ..
★ B5120-198-265-C8-TC11	198–265	80	C8	130	7,4	
★ B5120-248-315-C8-TC11	248–315	80	C8	130	8,5	

刀体和备件包括在供货范围内

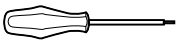
备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-148-000-C8-B		EB719	EB718	EB721	EB715.TC11
	B5120-198-000-C8-B		EB719	EB718	EB721	EB715.TC11
	B5120-248-000-C8-B		EB719	EB718	EB721	EB715.TC11

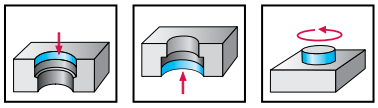
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

– 基体/联结桥也可用于 B5460 和 B5560

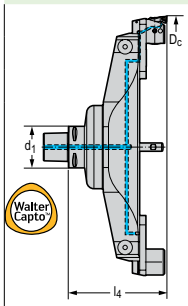


D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

B 2

刀具



ISO 26623 규격에 따른 Walter Capto™

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-298-395-C8-TC11	298–395	80	C8	179	15,1	TC .. 1102 ..
★ B5120-378-475-C8-TC11	378–475	80	C8	184	16,8	
★ B5120-458-555-C8-TC11	458–555	80	C8	189	18,8	
★ B5120-538-635-C8-TC11	538–635	80	C8	194	21,2	

刀体和备件包括在供货范围内

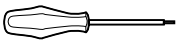
备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-298-000-C8-B	EB731	EB720	EB718	EB722	EB715.TC11
	B5120-298-000-C8-B	EB732	EB720	EB718	EB722	EB715.TC11
	B5120-298-000-C8-B	EB733	EB720	EB718	EB722	EB715.TC11
	B5120-298-000-C8-B	EB734	EB720	EB718	EB722	EB715.TC11

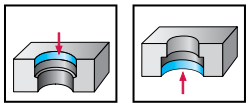
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

轻质精镗刀
B5125
Walter Precision XT

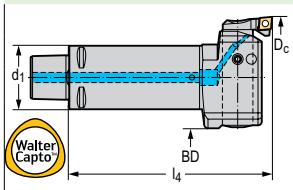
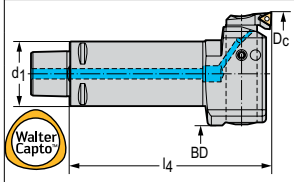
– 减重型 (羽翼精镗刀)



Dc 69–167	κ=92°	Z=1	LWS

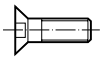
	P	M	K	N	S	H	O
B5125	●●	●●	●●	●●	●●	●	●

刀具

	牌号	Dc mm	d1 mm	d1	l4 mm	BD mm	kg	型号
 ISO 26623 규격에 따른 Walter Capto™	★ B5125-069-087-C5-CC09	69–87	50	C5	154	63	1,5	TC .. 1102 ..
	★ B5125-086-107-C5-CC09	86–107	50	C5	160	80	1,6	
	★ B5125-106-137-C6-CC09	106–137	63	C6	194	100	3	
	★ B5125-136-167-C8-CC09	136–167	80	C8	204	130	4,1	
 ISO 26623 규격에 따른 Walter Capto™	★ B5125-069-087-C5-TC11	69–87	50	C5	150	63	1,5	TC .. 1102 ..
	★ B5125-086-107-C5-TC11	86–107	50	C5	156	80	1,6	
	★ B5125-106-137-C6-TC11	106–137	63	C6	190	100	3	
	★ B5125-136-167-C8-TC11	136–167	80	C8	200	130	4,1	

刀体和备件包括在供货范围内

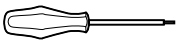
备件

	型号	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm
	锁紧螺钉	FS2630
	刀夹锁紧螺钉	FS2636
	冷却液螺钉	FS2641

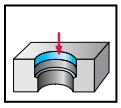
	基体	刀夹
	B5125-069-087-C5-B	EB717.CC09
	B5125-086-107-C5-B	EB717.CC09
	B5125-106-137-C6-B	EB717.CC09
	B5125-136-167-C8-B	EB717.CC09
	B5125-069-087-C5-B	EB715.TC11
	B5125-086-107-C5-B	EB715.TC11
	B5125-106-137-C6-B	EB715.TC11
	B5125-136-167-C8-B	EB715.TC11

B2

附件

	型号	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003
	扭矩螺丝刀，数显型	FS2248
	可换扳手头	FS2014 (T15IP)
	螺丝刀	FS1485 (T15IP)
	接长杆	EB737 6 Nm

精镗刀具
B5110
Walter Precision XT

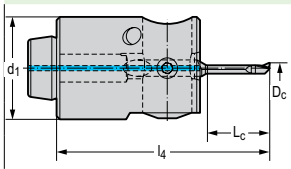
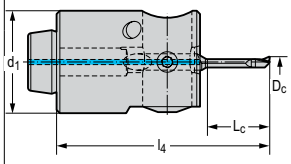
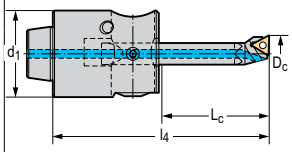


Dc 1–20	κ=92°	Z=1

	P	M	K	N	S	H	O
B5110	●●	●●	●●	●●	●●	●	●

B 2

刀具

	牌号	Dc mm	d1 mm	Lc mm	l4 mm	kg	型号
 NCT 模块化接口	★ B5110-001-003-N2-CS	1–3	25	6	47	0,1	
	★ B5110-0017-0037-N2-CS	1,7–3,7	25	9	47	0,1	
	★ B5110-0022-0042-N2-CS	2,2–4,2	25	13	52	0,1	
	★ B5110-0027-0047-N2-CS	2,7–4,7	25	15	52	0,1	
	★ B5110-0032-0052-N2-CS	3,2–5,2	25	20	57	0,1	
	★ B5110-0042-0062-N2-CS	4,2–6,2	25	20	57	0,1	
	★ B5110-0062-0082-N2-CS	6,2–8,2	25	30	72	0,2	
 NCT 模块化接口	★ B5110-008-010-N2-TC06	8–10	25	30	71	0,2	TC .. 06T1 ..
	★ B5110-010-012-N3-TC06	10–12	32	40	88	0,3	
	★ B5110-012-014-N3-TC06	12–14	32	40	88	0,3	
 NCT 模块化接口	★ B5110-014-017-N4-TC09	14–17	40	50	100	0,5	TC .. 0902 ..
	★ B5110-017-020-N4-TC09	17–20	40	50	100	0,5	

刀体和备件包括在供货范围内

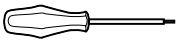
备件

	型号	TC .. 06T1 ..	TC .. 0902 ..
	可转位刀片锁紧螺钉	FS2626 (6IP) 0,6 Nm	FS2627 (7IP) 0,8 Nm
	锁紧螺钉	FS2623	FS2625

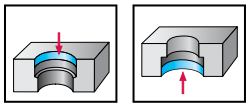
	基体	镗刀杆
	B5110-001-006-N2-B	EB701.WKP21
	B5110-001-006-N2-B	EB702.WKP21
	B5110-001-006-N2-B	EB703.WKP21
	B5110-001-006-N2-B	EB704.WKP21
	B5110-001-006-N2-B	EB705.WKP21
	B5110-001-006-N2-B	EB706.WKP21
	B5110-006-010-N2-B	EB707.WKP21
	B5110-006-010-N2-B	EB708.TC06
	B5110-010-014-N3-B	EB709.TC06
	B5110-010-014-N3-B	EB710.TC06
	B5110-014-020-N4-B	EB711.TC09
	B5110-014-020-N4-B	EB712.TC09

B2

附件

	型号	TC .. 06T1 ..	TC .. 0902 ..
	扳手	ISO2936-2,5 (SW 2,5)	ISO2936-3 (SW 3,5)
	扭矩螺丝刀，模拟型	FS2001	FS2001
	可换扳手头	FS2085 (T6IP)	FS2011 (T7IP)
	螺丝刀	FS2086 (T6IP)	FS2088 (T7IP)

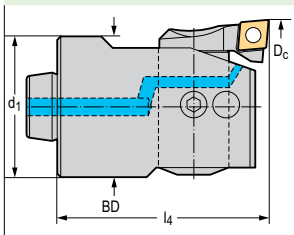
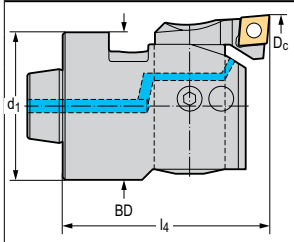
精镗刀具
B5115
Walter Precision XT



D_c 19–167	κ=92°	Z=1

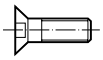
	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

刀具

	牌号	D_c mm	d_1 mm	d_1	l_4 mm	BD mm	kg	型号
 NCT 模块化接口	★ B5115-035-045-N3-CC06	35–45	32	NCT 32	48	32	0,3	CC .. 0602 ..
	★ B5115-044-056-N4-CC06	44–56	40	NCT 40	56	40	0,5	
 NCT 模块化接口	★ B5115-055-070-N5-CC09	55–70	50	NCT 50	70	50	0,9	CC .. 09T3 ..
	★ B5115-069-087-N6-CC09	69–87	63	NCT 63	82	63	1,7	
	★ B5115-086-107-N6-CC09	86–107	63	NCT 63	94	80	2,4	
	★ B5115-106-137-N6-CC09	106–137	63	NCT 63	94	100	2,8	
	★ B5115-106-137-N8-CC09	106–137	80	NCT 80	104	100	3,8	
	★ B5115-136-167-N6-CC09	136–167	63	NCT 63	94	130	3,4	
	★ B5115-136-167-N8-CC09	136–167	80	NCT 80	104	130	4,4	

刀体和备件包括在供货范围内

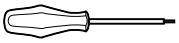
备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

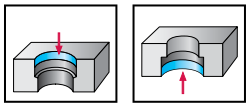
	基体	刀夹
	B5115-035-045-N3-B	EB716.CC06
	B5115-044-056-N4-B	EB716.CC06
	B5115-055-070-N5-B	EB717.CC09
	B5115-069-087-C6-B	EB717.CC09
	B5115-086-107-N6-B	EB717.CC09
	B5115-106-137-N6-B	EB717.CC09
	B5115-106-137-N8-B	EB717.CC09
	B5115-136-167-N6-B	EB717.CC09
	B5115-136-167-N8-B	EB717.CC09

B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

精镗刀具
B5115
Walter Precision XT

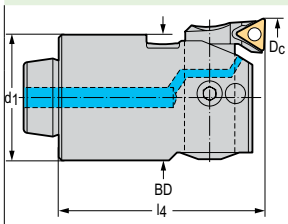


D_c 19–167	κ=92°	Z=1

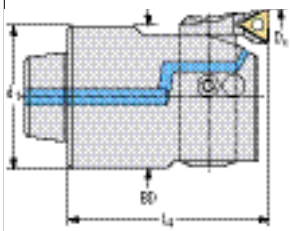
	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

刀具

牌号	D_c mm	d_1 mm	d_1	l_4 mm	BD mm	kg	型号
★ B5115-019-023-N2-TC06	19–23	25	NCT 25	80	18	0,2	TC .. 06T1 ..
★ B5115-023-029-N2-TC06	23–29	25	NCT 25	91	20	0,2	
★ B5115-028-036-N2-TC06	28–36	25	NCT 25	41	25	0,2	
★ B5115-035-045-N3-TC09	35–45	32	NCT 32	48	32	0,3	TC .. 0902 ..
★ B5115-044-056-N4-TC09	44–56	40	NCT 40	56	40	1	

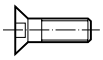


NCT 模块化接口


NCT 模块化接口

刀体和备件包括在供货范围内

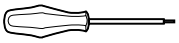
备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

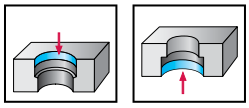
	基体	刀夹
	B5115-019-023-N2-B	EB713.TC06
	B5115-023-029-N2-B	EB713.TC06
	B5115-028-036-N2-B	EB713.TC06
	B5115-035-045-N3-B	EB714.TC09
	B5115-044-056-N4-B	EB714.TC09

B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

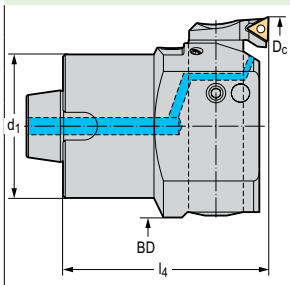
精镗刀具
B5115
Walter Precision XT



D_c 19–167	κ=92°	Z=1

	P	M	K	N	S	H	O
B5115	●●	●●	●●	●●	●●	●	●

刀具

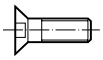


NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	BD mm	kg	型号
★ B5115-055-070-N5-TC11	55–70	50	NCT 50	66	50	0,9	TC .. 1102 ..
★ B5115-069-087-N6-TC11	69–87	63	NCT 63	78	63	1,7	
★ B5115-086-107-N6-TC11	86–107	63	NCT 63	90	80	2,4	
★ B5115-106-137-N6-TC11	106–137	63	NCT 63	90	100	2,8	
★ B5115-106-137-N8-TC11	106–137	80	NCT 80	100	100	3,8	
★ B5115-136-167-N6-TC11	136–167	63	NCT 63	90	130	3,4	
★ B5115-136-167-N8-TC11	136–167	80	NCT 80	100	130	4,4	

刀体和备件包括在供货范围内

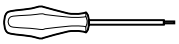
备件

	型号	CC .. 0602 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 0902 ..	TC .. 1102 ..
	可转位刀片锁紧螺钉	FS2665 (7IP) 0,8 Nm	FS2666 (15IP) 3 Nm	FS2633 (6IP) 0,6 Nm	FS2664 (7IP) 0,8 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2624	FS2630	FS2628	FS2624	FS2630
	刀夹锁紧螺钉	FS2635	FS2636	FS2634	FS2635	FS2636
	冷却液螺钉	FS2640	FS2641	FS2640	FS2640	FS2641

	基体	刀夹
	B5115-055-070-N5-B	EB715.TC11
	B5115-069-087-N6-B	EB715.TC11
	B5115-086-107-N6-B	EB715.TC11
	B5115-106-137-N6-B	EB715.TC11
	B5115-106-137-N8-B	EB715.TC11
	B5115-136-167-N6-B	EB715.TC11
	B5115-136-167-N8-B	EB715.TC11

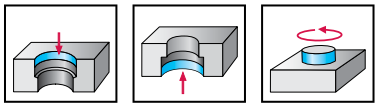
B2

附件

	型号	CC .. 0602 ..–TC .. 0902 ..	CC .. 09T3 ..	TC .. 06T1 ..	TC .. 1102 ..
	扳手	ISO2936-3 (SW 3,5)	ISO2936-1,5 (SW 1,5)	ISO2936-2 (SW 2,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2001	FS2003	FS2001	FS2001
	可换扳手头	FS2011 (T7IP)	FS2014 (T15IP)	FS2085 (T6IP)	FS2011 (T7IP)
	扭矩螺丝刀，数显型		FS2248		
	螺丝刀	FS2088 (T7IP)	FS1485 (T15IP)	FS2086 (T6IP)	FS2088 (T7IP)
	接长杆	EB736 3 Nm	EB737 6 Nm	EB735 1,2 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

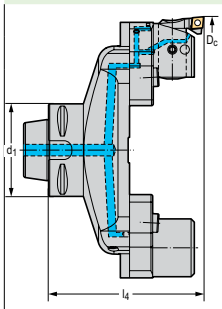
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具

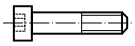


NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-148-215-N8-CC09	148–215	80	NCT 80	134	5,7	CC .. 09T3 ..
★ B5120-198-265-N8-CC09	198–265	80	NCT 80	134	6,9	
★ B5120-248-315-N8-CC09	248–315	80	NCT 80	134	8	

刀体和备件包括在供货范围内

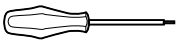
备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-148-000-N8-B		EB719	EB718	EB721	EB717.CC09
	B5120-198-000-N8-B		EB719	EB718	EB721	EB717.CC09
	B5120-248-000-N8-B		EB719	EB718	EB721	EB717.CC09

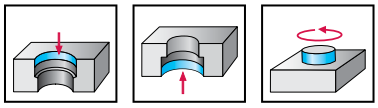
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

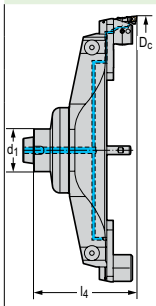
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-298-395-N8-CC09	298–395	80	NCT 80	183	14,5	CC .. 09T3 ..
★ B5120-378-475-N8-CC09	378–475	80	NCT 80	188	16,3	
★ B5120-458-555-N8-CC09	458–555	80	NCT 80	193	18,2	
★ B5120-538-635-N8-CC09	538–635	80	NCT 80	198	20,6	

刀体和备件包括在供货范围内

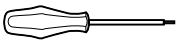
备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-298-000-N8-B	EB731	EB720	EB718	EB722	EB717.CC09
	B5120-298-000-N8-B	EB732	EB720	EB718	EB722	EB717.CC09
	B5120-298-000-N8-B	EB733	EB720	EB718	EB722	EB717.CC09
	B5120-298-000-N8-B	EB734	EB720	EB718	EB722	EB717.CC09

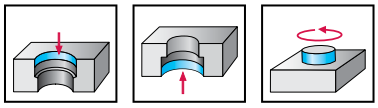
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

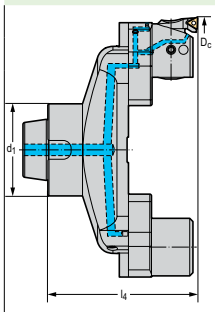
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具



NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-148-215-N8-TC11	148–215	80	NCT 80	130	5,7	TC .. 1102 ..
★ B5120-198-265-N8-TC11	198–265	80	NCT 80	130	6,9	
★ B5120-248-315-N8-TC11	248–315	80	NCT 80	130	8	

刀体和备件包括在供货范围内

备件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-148-000-N8-B		EB719	EB718	EB721	EB715.TC11
	B5120-198-000-N8-B		EB719	EB718	EB721	EB715.TC11
	B5120-248-000-N8-B		EB719	EB718	EB721	EB715.TC11

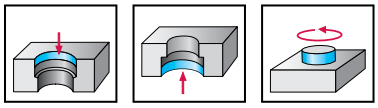
B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm

精镗刀具
B5120
Walter Precision XT

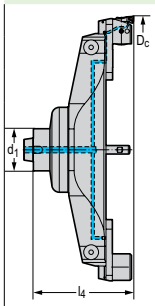
– 基体/联结桥也可用于 B5460 和 B5560



D_c 148–635	κ=92°	Z=1

	P	M	K	N	S	H	O
B5120	●●	●●	●●	●●	●●	●	●

刀具

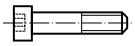


NCT 模块化接口

牌号	D_c mm	d_1 mm	d_1	l_4 mm	kg	型号
★ B5120-298-395-N8-TC11	298–395	80	NCT 80	179	14,5	TC .. 1102 ..
★ B5120-378-475-N8-TC11	378–475	80	NCT 80	184	16,3	
★ B5120-458-555-N8-TC11	458–555	80	NCT 80	189	18,2	
★ B5120-538-635-N8-TC11	538–635	80	NCT 80	194	20,6	

刀体和备件包括在供货范围内

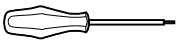
备件

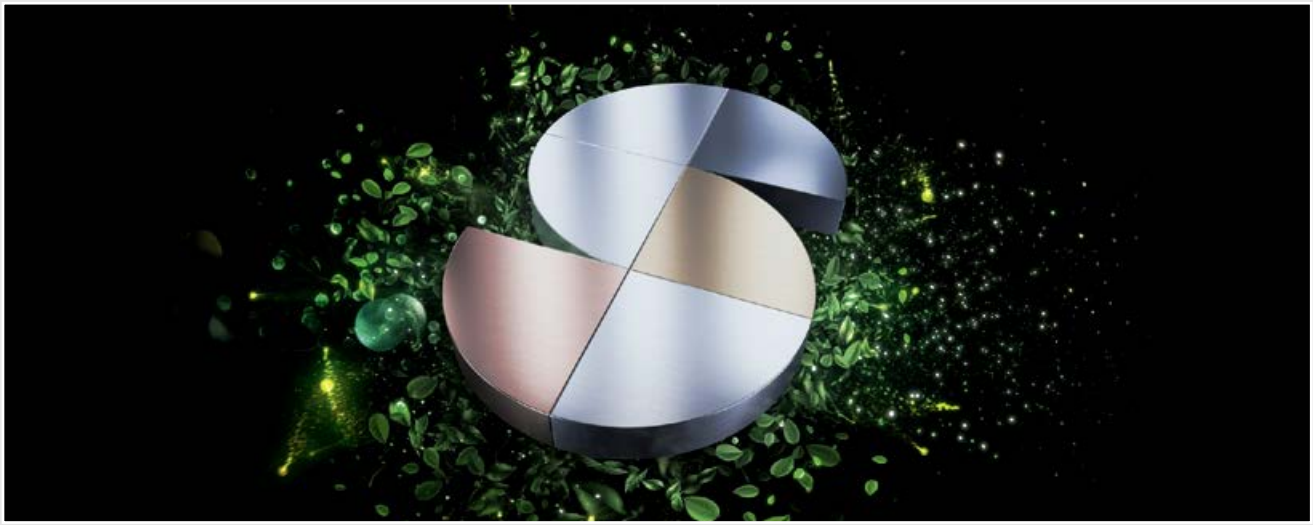
	型号	CC .. 09T3 ..	TC .. 1102 ..
	冷却液螺钉	FS2641	FS2641
	可转位刀片锁紧螺钉	FS2666 (15IP) 3 Nm	FS2665 (7IP) 0,8 Nm
	锁紧螺钉	FS2646 (HEX5)	FS2646 (HEX5)
	Washer	FS2649	FS2649
	垫片	FS2647	FS2647
	O 形圈	FS2657	FS2657
	调整套装	FS2653	FS2653
	螺杆	FS2654	FS2654

	基体	联结桥	滑块	精镗头	配重	刀夹
	B5120-298-000-N8-B	EB731	EB720	EB718	EB722	EB715.TC11
	B5120-298-000-N8-B	EB732	EB720	EB718	EB722	EB715.TC11
	B5120-298-000-N8-B	EB733	EB720	EB718	EB722	EB715.TC11
	B5120-298-000-N8-B	EB734	EB720	EB718	EB722	EB715.TC11

B2

附件

	型号	CC .. 09T3 ..	TC .. 1102 ..
	扳手	ISO2936-1,5 (SW 1,5)	ISO2936-1,5 (SW 1,5)
	扭矩螺丝刀，模拟型	FS2003	FS2001
	扭矩螺丝刀，数显型	FS2248	
	可换扳手头	FS2014 (T15IP)	FS2011 (T7IP)
	螺丝刀	FS1485 (T15IP)	FS2088 (T7IP)
	接长杆	EB737 6 Nm	EB737 6 Nm



秉持可持续理念的产品和服务 —— 权威认证，过程透明

瓦尔特是一家以造福人类、改善环境为己任的企业。可持续性是我们企业战略的核心组成部分。该理念贯穿于我们的产品和企业各部门，并定期由第三方独立机构进行审核和认证。

按照高标准制造，并经得起验证

我们所采用的所有过程、工艺、方法和设备都由独立机构按照严苛的标准进行了验证和评估：劳动保护、质量保证和环保措施 (例如通过资源保护、高能效和碳补偿型加工) 是最佳佐证。我们的社会承诺体现出瓦尔特兼济天下的责任感。

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瓦尔特的综合管理体系涵盖了以可持续理念处理资源和生产资料，也包括以可持续理念与我们的客户、合作伙伴和员工等人员打交道。我们的所有产品在整个过程链中都能满足这些要求，对此您可以充分信任，因为我们同样是以对自己的标准来要求我们的供应商的。

认证

瓦尔特的综合管理体系包含以下各项认证：

- ISO 9001 (质量管理体系)
- VDA 6.4 (汽车工业生产设备)
- ISO 14001 (环境管理体系)
- ISO 45001 (劳动保护管理体系)
- ISO 50001 (能源管理体系)

更多有关瓦尔特的认证信息，请在此查阅：

劳动与健康保护
瓦尔特保护其员工免受健康损害。为避免发生事故，我们对我们的过程进行不间断的检查，并通过前瞻性措施进行预防。

环境及能源管理
对于瓦尔特而言，环境保护是一项重要的企业目标。我们高效使用能源，并采取行之有效的方法，以可持续的理念降低能源、水和资源的消耗。

质量管理
瓦尔特不断改进其产品和过程。通过有效的措施和方法保证我们的质量 —— 并通过全面的质量管理体系，定期对其进行审核。

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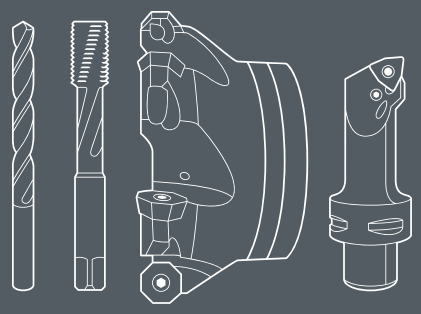

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